"I declare that I had read this thesis and according to my opinion, this thesis is enough to fulfill the purpose for award of the Bachelor Degree in Mechanical Engineering from the aspects of scope and quality."

1.

N.C.

· / yus Signature Supervisor : Dr. Mohd. Yusof Bin Sulaiman 20 8 00 Date : ..

A NUMERICALLY STUDY OF HEAT FLOW DISTRIBUTION IN A MULTI PURPOSE ENCLOSURE

1

NURASHYIKIN BINTI ABDUL RAHIM

This thesis is submitted to the Faculty of Mechanical Engineering as a partial fulfillment of the award of Bachelor Degree in Mechanical Engineering

> Faculty of Mechanical Engineering Kolej Universiti Teknikal Kebangsaan Malaysia

> > MAY 2006

C Universiti Teknikal Malaysia Melaka

"I declare that this thesis entitled "A numerically study of heat flow distribution in multipurpose enclosure" is the result of the work of myself except for the reference which I had clarified sources."

Signature

· Alph

14

in the second

This thesis is dedicated to my beloved father, Mr. Abdul Rahim bin Majidi, and also to my siblings, Mohd. Al-Gadhafee, Mohd. Faizal, Tuty Emily and not forgotten to my special one.

14

1.1.1.

ACKNOWLEDGMENT

First of all I would like to thank Allah s.w.t. for giving me the strength to complete this report. Without His bless it is impossible for me to complete the compulsory task to obtain the award of Bachelor Degree in Mechanical Engineering.

My appreciation also goes to my supervisor Dr. Mohd. Yusof bin Sulaiman for your constant support and guidance through out the process of accomplishing this report. Also a special thanks to Mr. Juhari bin Abdul Razak for allowing me to do this research using his oven design and to the Mechanical Faculty's technician who involved whether directly or beside during the experiments session, who helping me in preparing the equipments and apparatus.

Also a special thanks to Norshafariza binti Mamat, Nurulazila binti Abdul Majid and Che Wan Shahrizam bin Che Wan Yem for contributing the result analysis comparison for my research.

Not forgotten, thanks to my beloved father, Mr. Abdul Rahim bin Majidi for his constant love, guidance and advice. Lastly, thank you to all my friends that giving me the ideas and support to complete this research.

ABSTRACT

V

This paper presents the numerical study of heat flow distribution in multipurpose enclosure or particularly to develop a 3-D simulation of oven baking with Computational Fluid Dynamics (CFD) method which is using PHOENICS software packages. This is to analyze the simulation of temperature distribution in detail in the oven baking design. Besides, this report consists of the understanding concept of study which is prepared toward the actual research. The actual developments of this research start from the simple case study of a flow in a heated cavity. In the oven design, the suitable heat source is applied and the heat distribution is predicted by focusing on the effect of heat flow when differentiation of insulation material is applied. Furthermore the details in this paper also included the experimental process and the outcome for the comparison to the simulation result. Moreover, this final paper presents the result analysis and the analysis comparison of different cases based on different insulation material. As the final point, the recommendations for the further research on this study are stated.

ABSTRAK

Secara khususnya laporan ini menerangkan tentang kajian perangkaan pengagihan aliran haba di dalam tempat tertutup atau secara terperincinya untuk menghasilkan simulasi tiga dimensi oven menggunakan kaedah Computational Fluid Dynamics (CFD) dengan menggunakan perisian PHOENICS. Hal ini adalah untuk menganalisa simulasi pengagihan suhu atau haba di dalam oven secara terperinci apabila pemanasan berlaku. Laporan ini juga mengandungi pemahaman konsep tajuk kajian yang dijalankan. Penghasilan kajian yang sebenar bermula dari kes kajian yang ringkas iaitu aliran haba yang berlaku di dalam ruang berongga yang dipanaskan. Dalam rekaan oven, sumber haba atau pemanasan yang sesuai diaplikasikan dan pengagihan haba atau suhu diramalkan dengan memfokuskan kesan perbezaan beberapa bahan penebat terhadap aliran suhu di dalam oven. Selain dari itu, laporan ini juga menerangkan proses eksperimen yang dijalankan dan nilai data yang diperolehi sebagai perbandingan kepada keputusan simulasi yang diperolehi. Sebagai kesimpulan, cadangan dinyatakan untuk kajian yang lebih jauh untuk kes kajian yang telah dijalankan.

TABLE OF CONTENTS

E.

| Acknowledgement | indenti i i i i i i i i i i i i i i i i i i | iv |
|--------------------|--|-----|
| Abstract | er de la compañía de | V |
| Abstrak | · · · · · · · · · · · · · · · · · · · | vi |
| Table of contents | | vii |
| List of table | 2 | xi |
| List of figure | 2 | xii |
| List of symbol | x | vi |
| List of appendices | XV | vii |
| | | |

CHAPTER

1

TITLE

PAGE

| INTI | RODUC | ΓΙΟΝ | 1 |
|------|--------|--------------------------------------|---|
| 1.1 | Projec | t Title | 3 |
| 1.2 | Object | ives of Study | 3 |
| 1.3 | Scope | of Study | 3 |
| | 1.3.1 | Design different geometries | |
| | | of enclosure with suitable contents. | 3 |
| | 1.3.2 | Apply heat source and predict | 4 |
| | | heat distribution. | |
| | 1.3.3 | Acquire experimental data | 4 |
| | | and compare result. | |
| 1.4 | Import | ance of the study | 4 |

2

3

4

| THEORY | AND | DESIGN |
|--------|-----|---------|
| THEVAL | AND | DEDIGIN |

| 2.1 | Heat I | Zlour | 5 | |
|------|--------|--|----|--|
| | | Concept of Free Convection | | |
| 2.2 | | • | 6 | |
| | 2.2.1 | Forced Convection | 7 | |
| | 2.2.2 | Free convection | 8 | |
| | | 2.2.2.1 Free convection in enclosed space | 9 | |
| | 2.2.3 | Convection in three-dimensional | 10 | |
| | | insulated enclosed space | | |
| 2.3 | | uction to convection oven | 11 | |
| 2.4 | | insulation | 13 | |
| 2.5 | - | tance of convection oven design | 14 | |
| | study | using CFD | | |
| 2.6 | Prelin | ninary of Oven Design | £ | |
| | 2.6.1 | Problem statement | 16 | |
| | 2.6.2 | Design of convection oven | 16 | |
| | 2.6.3 | Design Considerations | 17 | |
| | 2.6.4 | Oven Design Sketch and Condition | 18 | |
| LITI | ERATUI | RE REVIEW | 19 | |
| мет | HODO | LOGY | 23 | |
| 4.1 | Comp | utational Fluid Dynamics (CFD) | 23 | |
| 4.2 | Conce | ptual study using CFD | 24 | |
| | 4.2.1 | Two-dimensional numerical study | 25 | |
| | | 4.2.1.1 Differently heated of rectangular | 25 | |
| | | enclosure | | |
| | | 4.2.1.2 Placing three objects with temperature T_0 | 26 | |
| | | inside the enclosure. | | |
| | 4.2.2 | Three-dimensional numerical study | 27 | |
| | | 4.2.2.1 Cubicle enclosure heated | 28 | |
| | | from below | | |
| | | 4.2.2.2 Placing three objects with | 28 | |
| | | temperature T_0 in the enclosure | | |
| | | 1 V | | |

viii

| PRE | LIMINA | RY STUDY | 29 |
|------|---------|--|----|
| 5.1 | Flow in | n closed cavity | 30 |
| 5.2 | Proced | lures to create the case study | 31 |
| | 5.2.1 | Accessing PHOENICS-VR | 31 |
| | 5.2.2 | Activating the solution of the | 32 |
| | | required variables | |
| | 5.2.3 | Setting the physical properties | 32 |
| | 5.2.4 | Activating the gravitational forces | 33 |
| | 5.2.5 | Creating the right-hand boundary wall | 34 |
| | 5.2.6 | Create the left-hand boundary wall | 35 |
| | 5.2.7 | Create the lower, moving boundary wall | 36 |
| | 5.2.8 | Creating the lower boundary wall | 37 |
| | 5.2.9 | Creating the fixed-pressure point | 38 |
| | 5.2.10 | Setting the grid, and remaining solution | 39 |
| | | control parameters | |
| | 5.2.11 | Running the 'Solver' | 41 |
| | 5.2.12 | Using the VR Viewer to view results | 42 |
| | 5.2.13 | Selecting the plotting variable | 46 |
| | | | |
| EXPI | ERIMEN | NTAL | |
| 6.1 | Experi | mental Setup | 47 |
| 6.2 | Appara | atus | 52 |

ix

| 6.2 | Appar | ratus | 52 |
|-----|-------|------------------------------------|----|
| | 6.2.1 | Multi-purpose Oven | 52 |
| | 6.2.2 | Gas canister burner | 52 |
| | 6.2.3 | Gas burner | 53 |
| | 6.2.4 | Digital thermocouple | 53 |
| | 6.2.5 | Thermocouple meter | 54 |
| | 6.2.6 | Velocity Meter | 54 |
| 6.3 | Exper | imental Data | |
| | 6.3.1 | Temperature readings | 56 |
| | 6.3.2 | Velocity readings at oven outlet | 59 |
| | 6.3.3 | Initial velocity readings at inlet | 60 |
| | 6.3.4 | Final velocity readings at inlet | 61 |
| | | | |

5

6

| | <i>с</i> 1 | C 1 | | |
|-----------|-------------------|------------|-----------------------------------|-----|
| | 6.4 | - | n Analysis | 62 |
| | 6.5 | Exper | imental Discussion | 64 |
| 7 | DEV | ELOPN | IENT OF OVEN GEOMETRY | |
| | 7.1 | Oven | Measurement Process | 65 |
| | 7.2 | Oven | development in PHOENICS-VR | 67 |
| | 7.3 | Geom | etry settings | 68 |
| | | 7.3.1 | Oven and upper wall | 68 |
| | | 7.3.2 | Oven Plate | 69 |
| | | 7.3.3 | Two net layered | 70 |
| | | 7.3.4 | Heat source | 71 |
| 8 | RES | ULT AN | JALYSIS | 77 |
| | 8.1 | Air ve | locity flow distribution | 78 |
| | 8.2 | Temp | erature flow result analysis | 81 |
| | | 8.2.1 | Fibreglass | 81 |
| | | 8.2.2 | Asbestos | 85 |
| | | 8.2.3 | Mineral wool | 88 |
| | | 8.2.4 | Brick | 92 |
| | 8.3 | Analy | sis comparison | 96 |
| | | 8.3.1 | Discussion of analysis comparison | 99 |
| | | 8.3.2 | Percentage of error analysis | 101 |
| | 8.4 | Recon | nmendation | 102 |
| | | 8.4.1 | The software application | 102 |
| | | 8.4.2 | Oven geometry development | 102 |
| | | 8.4.3 | Experiment | 103 |
| | | 8.4.4 | Result analysis method | 103 |
| DISCUSSIO | N | | | 104 |
| CONCLUSIO | DN | | | 105 |
| REFERENC | ES | | | 106 |
| APPENDICE | ES | | | 108 |

Х

C Universiti Teknikal Malaysia Melaka

LIST OF TABLE

1

NO. OF TABLE

TITLE

PAGE

| 6.1 | Temperature at the left side, $T_{\rm L}$ | 56 |
|------|---|----|
| 6.2 | Temperature at the right side, $T_{\rm R}$ | 56 |
| 6.3 | Temperature at the front side, $T_{\rm F}$ | 57 |
| 6.4 | Temperature at the back side, $T_{\rm B}$ | 57 |
| 6.5 | Initial Oven Wall Temperature °C | 58 |
| 6.6 | Final Oven Wall Temperature °C | 58 |
| 6.7 | Initial velocity readings at oven outlet | 59 |
| 6.8 | Final velocity readings at oven outlet | 59 |
| 6.9 | Velocity readings at oven outlet at $T_{\rm L}$ | 60 |
| 6.10 | Velocity readings at oven outlet at T_R | 60 |
| 6.11 | Velocity readings at oven inlet at $T_{\rm F}$ | 61 |
| 6.12 | Velocity readings at oven inlet at $T_{\rm B}$ | 61 |
| 7.14 | Oven specification table | 76 |
| 8.1 | Average probe value of fiberglass case | 84 |
| 8.2 | Average temperature value of fiberglass case | 84 |
| 8.3 | Average probe value asbestos case | 87 |
| 8.4 | Average temperature value of asbestos case | 88 |
| 8.5 | Average probe value of mineral wool case | 91 |
| 8.6 | Average temperature value of mineral wool case | 91 |
| 8.7 | Average probe value of brick case | 94 |
| 8.8 | Average temperature value of brick case | 95 |
| | | |

C Universiti Teknikal Malaysia Melaka

LIST OF FIGURE

2: Xi 5

| NO. | OF | FIG | URE |
|-----|----|-----|-----|
| | | | |

TITLE

| 2.1 | Concept of convection | 8 |
|------|---|----|
| 2.2 | Nomenclature for free convection in enclosed | 9 |
| | vertical spaces | |
| 2.3 | Convection in three-dimensional insulated | 10 |
| | enclosed space | |
| 2.4 | Example image of convection oven | 11 |
| 2.5 | Force convection oven uses electricity as heat source | 12 |
| 2.6 | The internal components of oven | 14 |
| 2.7 | Surface mesh on some oven parts | 15 |
| 2.8 | Contours of heat flux on the cooking sheet | 15 |
| 2.9 | Path lines for the oven flow field | 15 |
| 2.10 | Sketch of oven design and the internal components | 18 |
| 2.11 | Enclosure or oven wall layer | 18 |
| 2.12 | Oven design sketch and condition | 19 |
| 4.1 | CFD workflow | 24 |
| 4.2 | Differently heated rectangular enclosure | 26 |
| 4.3 | Three objects placed in the enclosure | 26 |
| 4.4 | Cubicle enclosure heated from below | 27 |
| 4.5 | Three objects with To placed in the enclosure | 28 |
| 5.1 | Conditions in the closed cavity | 31 |
| 5.2 | Default mode operation | 32 |
| 5.3 | Main Menu Option | 33 |
| 5.4 | Right-hand boundary wall, 'WALL-R' | 34 |
| 5.5 | The left-hand boundary wall, 'WALL-L' | 35 |
| 5.6 | The moving boundary wall, 'WALL-A' | 36 |
| | | |

NO. OF FIGURE

TITLE

PAGE

| - - | | 27 |
|------------|---|----|
| 5.7 | The lower boundary wall, 'WALL-U' | 37 |
| 5.8 | The fixed-pressure point | 38 |
| 5.9 | The Grid Mesh option settings | 39 |
| 5.10 | Isometric view of the defined closed cavity | 40 |
| 5.11 | Run 'Solver' | 41 |
| 5.12 | Vectors of velocity at Y-plane | 42 |
| 5.13 | Contours of temperature flow at Y-plane | 43 |
| 5.14 | Contours of velocity at Y-plane | 44 |
| 5.15 | Contours of temperature flow at. Z-plane | 44 |
| 5.16 | Iso-surface of temperature flow at set probe location | 45 |
| 5.17 | Plotting variable options window | 46 |
| 6.1 | Experimental Setup | 48 |
| 6.2 | Sketch of locations of temperature taken | 49 |
| 6.3 | The location of velocity reading is taken | 50 |
| 6.4 | Using velocity meter to take the velocity at outlet | 51 |
| 6.5 | The location of inlet velocity is taken | 51 |
| 6.6 | Multi-purpose oven | 52 |
| 6.7 | Gas Canister | 53 |
| 6.8 | Gas Burner | 53 |
| 6.9 | Digital Thermocouple | 54 |
| 6.10 | Thermocouple meter | 54 |
| 6.11 | Velocity meter | 55 |
| 6.12 | Graph Temperature (°C) versus Time (min) for left side | 62 |
| 6.13 | Graph Temperature (°C) versus Time (min) for right side | 62 |
| 6.14 | Graph Temperature (°C) versus Time (min) for front side | 63 |
| 6.15 | Graph Temperature (°C) versus Time (min) for back side | 63 |
| 7.1 | Multi-purpose oven | 66 |
| 7.2 | Sketch of oven size | 66 |
| 7.3 | Oven developments in PHOENICS-VR environment | 67 |
| 7.4 | Material setting for oven wall | 68 |
| | | |

1

NO. OF FIGURE

TITLE

PAGE

| 8.21 | Temperature flow distribution in X-plane view | 92 |
|------|--|----|
| 8.22 | Temperature flow distribution in Z-plane view | 93 |
| 8.23 | Surface temperatures of the heated objects-isometric view | 93 |
| 8.24 | Top view of heated objects surface temperature | 94 |
| 8.25 | Analysis comparison of temperature contour at Y-plane view | 96 |
| 8.26 | Analysis comparison of temperature contour at X-plane view | 97 |
| 8.27 | Analysis comparison of temperature contour at Z-plane view | 98 |

LIST OF SYMBOL

1.

SYMBOL

DEFINITION

| k | Thermal Conductivity |
|---|---------------------------|
| q | Heat flow |
| h | Heat transfer coefficient |
| x | Thickness |
| l | Length |
| W | Width |
| t | Thickness |
| A | Area |
| | |

GREEK

 δ

Distance

xvi

LIST OF APPENDICES

N.C.

APPENDIX

1

TITLE

14

PAGE

| Α | Drawing layout of rectangular oven | 109 |
|---|--|-----|
| В | Data Experiment Hexagon Oven with | 110 |
| | Mineral wool Insulation (using gas burner) | |
| С | Thermal Insulation | 113 |
| D | Insulation types and application | 114 |
| Е | Flow chart of PSM | 115 |
| F | Gantt Chart for PSM I | 116 |
| G | Gantt Chart for PSM II | 117 |
| | | |

C Universiti Teknikal Malaysia Melaka

1

CHAPTER 1

INTRODUCTION

This research is to develop a numerical study of heat flow distribution or particularly the natural convection in enclosure by applying CFD simulation to analyze the flow of temperature distribution. Particularly this study is to develop a three-dimensional simulation of small baking oven. The convection oven concept has been chosen for this numerical study. The research is to develop the different geometry of the oven and predict the heat distribution inside the oven by applying heat source. Before starting the research it is important to understand the concept of the study itself.

This study starts with the understanding the concept of this research this study will be divided into two-part of study which is two-dimensional and threedimensional numerical analysis of enclosures. Both cases of study are important to show the simulation of heat flow distribution or particularly the temperature profile inside an enclosure when the surfaces are heated with determined temperature. Besides, these cases is to achieve the research objectives it selves. This study starts with developing a simple sketch or design of convection oven by considering the factor that effect the convection cooking. The factor to be considered in the design of convection oven will be reviewed in this report. Since the scope of the study is applying the heat source and predict heat distribution it is important to consider the heat source to perform best analysis. The final sketch or design will be created in CAD and subsequently to be constructed in CFD software followed by meshing and analysis.

By using CFD on this research, the design of internal components of oven could be redesign to achieve a more uniform heating. The expected analysis provides the information of temperature and velocity distribution in details which are useful for the oven design and process optimization. A numerically study of heat flow distribution in multipurpose enclosure.

1.2 Objectives of Study

The objective of the study is to predict heat distribution in multi-purpose enclosure. In particular, the objective of presenting this study is to analyze the heat distribution under multiple temperature differences when heat sources are applied specifically in the temperature distribution in oven baking. In this numerical study a CFD simulation is suggested to gain the analysis. Furthermore, this study is to compare the result of analysis with experimental data.

1.3 Scope of Study

In the numerical study of heat flow distribution in multi-purpose enclosure there are three scopes to be achieved which are;

1.3.1 Design different geometries of enclosure with suitable contents.

Towards the achievement of this study, we will design the different geometry of an insulated oven in the environment of Computational Fluid Dynamics method and vary the study by differentiating the design with different types of insulation material.

1.3.2 Apply heat source and predict heat distribution.

In this numerical research we will study the effect of differentiation of insulation material to the heat distribution in the oven environment when heat source is applied. From the simulation result we could predict the heat distribution in the oven by effect of differentiation of oven considerations.

1.3.3 Acquire experimental data and compare result.

To gain the analysis comparison of experimental value and simulation value, hence experimental process is required. From the comparison we could determine the obstacles of the research itself and we could discover or predict ways to improve the outcome of the study.

1.4 Importance of the study

Natural convection due to differential heating of the vertical walls in the rectangular enclosures has been well studied in part because of wide range of application relevant to this phenomenon. Moreover, natural convection flow analysis in enclosures has many thermal engineering applications, such as cooling of electronic devices, energy storage systems and compartment fires. Furthermore, the concept of convection also applied in the oven baking to produce an oven with a uniform heating.

CHAPTER 2

THEORY AND DESIGN

2.1 Heat Flow

Theoretically, the other process by which the internal energy can change is through so called heat flow. This concept is more subtle and covers a range of physical processes which we shall give examples of in the following. In summary heat flow is the exchange of internal energy between thermodynamic systems. We denote heat flow into our system in consideration by dQ. Thus in a process involving only heat flow and no mechanical work we have

dU=dQ

Again we have chosen the sign convention for dQ so that it is mainly a positive quantity for thermodynamic processes by which heat is converted to work. The three most important physical processes by which internal energy is exchanged between thermodynamic systems are radiation, conduction, and convection.

In the simplest of terms, the discipline of heat transfer is concerned with only two things: temperature, and the flow of heat. Temperature represents the amount of thermal energy available, whereas heat flow represents the movement of thermal energy from place to place. On a microscopic scale, thermal energy is related to the kinetic energy of molecules. The greater a material's temperature, the greater the thermal agitation of its constituent molecules (manifested both in linear motion and vibrational modes). It is natural for regions containing greater molecular kinetic energy to pass this energy to regions with less kinetic energy. Several material properties serve to modulate the heat transfered between two regions at differing temperatures. Examples include thermal conductivities, specific heats, material densities, fluid velocities, fluid viscosities, surface emissivities, and more. Taken together, these properties serve to make the solution of many heat transfer problems an involved process.

2.2 Convection

Heat energy transfers between a solid and a fluid when there is a temperature difference between the fluid and the solid. This is known as "convection heat transfer". Generally, convection heat transfer can not be ignored when there is a significant fluid motion around the solid.

The temperature of the solid due to an external field such as fluid buoyancy can induce a fluid motion. This is known as "natural convection" and it is a strong function of the temperature difference between the solid and the fluid. Blowing air over the solid by using external devices such as fans and pumps can also generate a fluid motion. This is known as "forced convection".

Fluid mechanics plays a major role in determining convection heat transfer. For each kind of convection heat transfer, the fluid flow can be either laminar or turbulent. Laminar flow generally occurs in relatively low velocities in a smooth laminar boundary layer over smooth small objects, while turbulent flow forms when the boundary layer is shedding or breaking due to higher velocities or rough geometries.

2.2.1 Force convection

For cases where the fluid is already in motion, heat conducted into the fluid will be transported away chiefly by fluid convection. These cases, known as forced convection, require a pressure gradient to drive the fluid motion, as opposed to a gravity gradient to induce motion through buoyancy.

2.2.2 Free convection

When heat conducts into a static fluid it leads to a local volumetric expansion. As a result of gravity-induced pressure gradients, the expanded fluid parcel becomes buoyant and displaces, thereby transporting heat by fluid motion in addition to conduction. Such heat-induced fluid motion in initially static fluids is known as free convection.

In heat transfer, a distinction is made between free and forced convection. In this chapter, we will be focusing on free convection since the concept is applied on the case study itself which to design convection oven analyze the heat distribution. The temperature distribution of an oven is analyzed using CFD method. Free convection is convection in which motion of the fluid arises solely due to the temperature differences existing within the fluid. Example: hot air rising off the surface of a radiator.

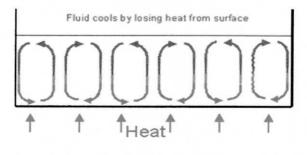


Figure 2.1 Concept of convection

C Universiti Teknikal Malaysia Melaka