" Saya akui bahawa saya telah membaca karya ini pada pandangan saya karya ini adalah memadai dari skop dan kualiti untuk tujuan penganugerahan Ijazah Sarjana Muda Kejuruteraan Elektrik ( Kawalan, Instrumentasi & Automasi )

Tandatangan : Mariam Md Ghazaly.

Tarikh : 7/5/07

C Universiti Teknikal Malaysia Melaka

# DEVELOPMENT OF A MANUALLY GUIDED ROBOT WITH MINIMUM 5KG OF LOAD

## CHEOK YONG SENG

This Report Is Submitted In Partial Fulfillment Of Requirement For The Degree Of Bachelor In Electrical Engineering ( Control, Instrumentation & Automation )

> Fakulti Kejuruteraan Elektrik Universiti Teknikal Malaysia Melaka

> > **MAY 2007**

"Saya akui laporan ini adalah hasil kerja saya sendiri kecuali ringkasan dan petikan yang tiap-tiap satunya saya jelaskan sumbernya."

Tandatangan : .....

Nama : CHECK YONG PENG

Tarikh : 7/5/07

#### ACKNOWLEDGEMENT

In submitting this report, I would like to thanks Cik. Mariam Bt Md Ghazaly, my supervisor Projek Sarjana Muda ( PSM ), for her guidance and participation in conducting my project. Her knowledge and insights were invaluable in identifying the ways to solve my problems regarding to my project. I also would like to thanks En. Fariz Bin Ali @ Ibrahim and En. Ahmad Aizan Bin Zulkefle for advise and provide me good idea and knowledge to completed my final project 1. Also I would like to thanks Prof. Madya Dr. Zulkifilie Bin Ibrahim and En. Ahmad Idil Bin Abdul Rahman for provide their knowledge and comment to improve my final project.

#### ABSTRAK

Robot kawalan mempunyai 4 elemen yang penting, iaitu bekalan kuasa, kawalan motor, motor DC and pencengkam robot. Kawalan motor adalah terdiri daripada micocontroller untuk mengawa pergerakan robot.

Dalam litar kawalan motor, microcontroller jenis 16F877 digunakan dalam projek ini. Penggunaan perisian mikroC untuk menulis bahasa C untuk digunakan pakai oleh microcontroller 16F877. Robot kawalan ini akan dikawal dengan menggunakan alat kawalan.

Dalam pergerakan robot, litar H-bridge digunakan disebabkan ia boleh mengawal pergerakan motor dalam kedua-dua arah samada ke depan atau kebelakang dan ia juga dapat menjana pembrekan. Dua DC motor digunakan pada bahagian tapak robot. Pencengkam robot juga akan menggunakan motor dc untuk mencengkam objek.

#### ABSTRACT

Manually Guided Robot basically has 4 major electrical components. There is power source, motor controller, electric DC motor and gripper / handler. Typically, the motor controller is a microcontroller device which controlled the movement of the robot.

The motor controller circuit is realized by using 16F877 PIC microcontroller. Using the mikroC software to writes the C programming for PIC microcontroller. The manually guided robot will be control by a keypad.

For robot movement, an H-bridge configuration allows the motor to run in both ways whether to move forward or reverse directions. It also allows for a simple implementation of regenerative braking. 2 DC motor will be used for the robot base. The gripper of the robot also will be controlled by the DC motor for gripped object and robot movement.

# CONTENTS

CHAPTER	TOP	IC	PAGE
	ACK	NOWLEDGEMENT	I
	ABS	TRACT	П
	CON	ITENTS	IV
	LIST	OF FIGURES	VII
	LIST	OF TABLE	IX
ĺ	INTE	RODUCTION	1
	1.1	Objectives of the Project	3
	1.2	Scope of the Project	3
	1.3	Problem Statement	4
	1.4	Project Planning Schedule ( Gantt Chart )	5
2	LITE	ERATURE REVIEW	6
	2.0	Introduction	6
	2.1	ROBOCON 2006	7
		2.1.1 Rules and Theme of Manually Robot	7
	2.2	ROBOCON 2007	10
		2.2.1 Rules and Theme of Manually Robot	10

METH	HODOLO	OGY	
3.0	Introdu	action	
3.1	Softwa	are Part Process	
	3.1.1	MikroC Programming	
	3.1.2	Proteus Professional 6	
	3.1.3	IC Prog	
	3.1.4	Bootloader	
3.2	Hardwa	are Part Process	
	3.2.1	Operation of MOSFET H-Bridge	
	3.2.2	Operation of Relay H-Bridge	
	3.2.3	Operation of Transistor H-Bridge	
	3.2.4	Circuit Microcontroller 16F877	
	3.2.5	Programmer PIC	
		3.2.5.1 Basic Theory Programmer PIC	
		3.2.5.2 Programmer PIC	
		3.2.5.3 Circuit Programmer PIC	
3.3	The De	evelopment of the Project	
FINA	L RESU	LT	
4.1	Electri	cal and Electronic Development	
4.2	Softwa	are Development	
4.3	Mecha	nical Development	
CONC	CLUSIO	N .	
5.1	Recon	nmendation	
REFE	RENCE		
APPE	NDIX A		

	VI
APPENDIX B	62
APPENDIX C	67
APPENDIX D	69
APPENDIX E	72
APPENDIX F	79

# LIST OF FIGURES

FIGURE	TOPIC	PAGE
1.1	Flow chat manually guided robot	4
2.1	Plan game field ROBOCON 2006	8
2.2	Plan game field ROBOCON 2007	11
3.1	Software MikroC open the new project	15
3.2	Step setting up the project	16
3.3	Example writing the program	17
3.4	Proteus Professional 6 Software	18
3.5	Place the HEX file into the microcontroller PIC 16F877	19
3.6	Hardware setting for the IC Prog	20
3.7	Software Bootloader	21
3.8	MOSFET H-bridge control circuit	22
3.9	Relay H-bridge control circuit	24
3.10	H-bridge using transistor	25
3.11	Circuit Microcontroller PIC 16F877	26
3.12	PIC 16F877	27
3.13	Charging an electrolytic	29
3.14	Emitter follower stage	29
3.15	Both LEDs get brighter	30
3.16	The voltages are produce	31
3.17	The chip actually "sees" the voltages	31

		VIII
3.18	Multi chip programmer for PIC 16F84	32
3.19	The operation data transistor works	32
3.20	Circuit programmer PIC	39
3.21	Flow chart development of the project	40
4.1	Programmer PIC	42
4.2	Remote control ( keypad )	42
4.3	Basic circuit microcontroller PIC	43
4.4	H-bridge circuit in PCB board	43
4.5	Metal casing for the circuit component	44
4.6	Motor driver by using MOSFET H-bridge	45
4.7	Motor driver H-bridge by using Transistor	46
4.8	Programming to control the movement manual guided robot	48
4.9	IC Prog software burning the data into microcontroller	49
4.10	Base robot	50
4.11	Back wheel of the robot	51
4.12	Ball transfer	51
4.13	Gripper Robot	52
4.14	Slider robot	52
4.15	Slider robot into the mast robot	53
4.16	Track power windows motor	53
4.17	Body robot completed	54
4.18	Manually guided robot with minimum 5 kg of load	54

# LIST OF TABLES

TABLE	TOPIC	PAGE
1.1	Gantt chart	5
3.1	Features and main pin of PIC 16F877	27
3.2	List of the Programmer	36
3.3	ICSP 6 pin connection	37
4.1	True table motor control circuit	47

#### CHAPTER 1

#### INTRODUCTION

In Malaysia, National Robofest was started in 2001 and jointly organised by Ministry Science, Technology and Environment and SIRIM Berhad. At state level, Robofest was under State, Ministry of Education (state) and SIRIM Berhad Branch. Robofest aimed at creating and stimulating interest of Malaysia at all spectrum of society from educational, industry to general public in robotics and artificial intelligence (AI) technology.

Robofest is an annual Robot Games Festival aimed at creating and stimulating interest of Malaysia at all spectrum of society from educational, industry to general public in robotics and artificial intelligence (AI) technology. To achieve this objective, the related activities such as robot contest, robot clinics, drawing contest, exhibitions and seminars are organised.

Robofest is an annual robot contest starting from 2002, just for university, college and polytechnic students in the Asia-Pacific region. Under a common set of rules, participants will compete with their peers in other countries to create a robot using their creative and technological abilities in an open competition. This contest aims to create

friendship among young people with similar interests who will leadtheir countries in the 21st Century, as well as help advance engineering and broadcasting technologies in the region. This event will be broadcast in your country through an ABU member broadcaster.

RoboCon Malaysia is a contest to design and construct robot that can perform certain task based on theme and rules. The winner will be representing Malaysia to the international level organized by Asia Pacific Broadcast Union (ABU).

It is within this context that SIRIM Berhad has actively promoting robotic competition to encourage and promote creative and innovative minds among the younger generation. Robofest was Robocon are robotic competition will give an opportunity to secondary school and higher education to develop creative and critical minds in Artificial Intelligence and Robotic Technology whilst providing avenue for students to display their engineering skills and capabilities.

Previously, UNIVERSITI TEKNIKAL MALAYSIA MELAKA ( UTeM ) has send participate in the Robocon and Robofest competition. From this competition, this final project will using creativevity, technological abilities and knowledge that have been learned in this 4 year of degree to find the realiable and stable base to create the manually guided robot with 5kg of load. In future, this project can be used and modified for all the Robocon and Robofest competition.

Manually Guided Robot basically has 4 major electrical components. There are power source, motor controller, electric DC motor and gripper / handler. The motor controller circuit is realized by using 16F877 PIC microcontroller. For robot movement, an H-bridge configuration allows the motor to run in both ways whether to move forward or reverse directions. The gripper of the robot also will be controlled by the DC motor for gripped object and robot movement.

## 1.1 Objectives of the Project

There are few reasons to realize this project, which is:

- To build a reliable and stable base for manually guided robot, and can stand with minimum 5kg load.
- 2) To build a strong gripper which it can grip object without loosing and dropping it.
- 3) To build a keypad to guided the robot.

## 1.2 Scope of the Project

This signal will be process by the microcontroller 16F877 and then sending out the data signal to the base robot or manipulator. It depends whether sending a signal to control the base robot or manipulator. For base robot, the remote control can control it whether to move forward or backward and left and right. For the manipulator, it can control the manipulator to grip object or release the object. Figure 1.1 show that flow chat manually guided robot.

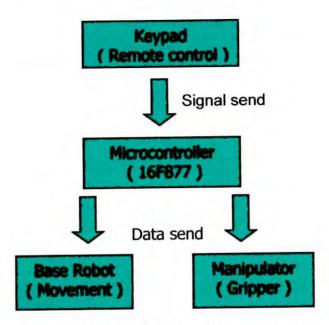


Figure 1.1: Flow chat manually guided robot

## 1.3 Problem Statement

The problem statement for this project is:

- The manually guided robot can be implement at the ROBOCON game which the robot grip the object to a mark point.
- 2) The robot also can implement at industrial pick & place automation.

#### Project Planning Schedule (Gantt Chart) 1.4

Table show that the Gantt Chart for both project PSM 1 & PSM 2

Table 1.1: Gantt chart

PROJE	PROJECT PLANNING	VAING										
List major activities involved in the proposed project. Indicate duration of each activity to the related month(s)	ct. Indica	te dura	ionofe	achac	fivity to	the re	lated n	s)ųµoi	_			
			2006						22	2007		
Project's Activities	ר	A	S	0	Z	D	ſ	14	M	A	W	J
Report project PSM 1 & 2	×	×	×	×	×	×	×	×	×	×		
Research on previous ROBOCON games & robot design	×											
Search a software to design programming for PIC microcontroller	×											
Study programming PIC microcontroller	×	×										
Study Proteus 6 to design a circuit for simulation		×										
Designing and program PIC microcontroller		×	×									
Presentation PSM 1			×									
Simulation for circuit PIC microcontroller			×	×								
Search and build a programmer circuit for PIC microcontroller 16F877				×								
To build circuit for motor, power source, microcontroller & keypad and testing				×	×	X						
To build mechanical part robot body						×	×					
Combination mechanical & electrical part and testing							×	×	×			
Presentation PSM 2									X	×		

#### **CHAPTER 2**

#### LITERATURE REVIEW

#### 2.0 Introduction

Manually guided robot with minimum 5 kg load has 3 major parts. There are electrical part, software part and mechanical part. In the electrical part have programmer 16F877, H-bridge control circuit and keypad remote control. For software part, the mikroC programming C will be used and the Proteus Professional will be used to simulate the circuit. In the mechanical part, the movements of the robot are the base robot. It control by the remote control whether to move forward or backward and left or right side. For the manipulator, it also control by the remote control to do the pick and place at the mark point in the Robocon contest.

#### 2.1 ROBOCON 2006

The aim of this contest is to design and build a team of robots comprising manual and Automatic Machines, to compete according to the rules set out. The main objective of this contest is to simulate the construction of the twin towers and its surrounding by a team of robots using polystyrene builder blocks. The first team to complete one of the twin towers and two 'skybridge' towers thus considered "SIAP" will be the winner. Duration of the game is three minutes.

## 2.1.1 Rules and Theme of Manually Robot

The game is played on a square Game Field, which is surrounded by a wooden fence. It consists of a Manual Area and an Automatic Area. Each team must design and construct either or both handmade Manual and Automatic Machines to compete in the contest. For each match, there is no restriction on the number of Automatic Machine(s) but only one (1) Manual Machine is allowed for each team. Figure 2.1 show that plan game field ROBOCON 2006.

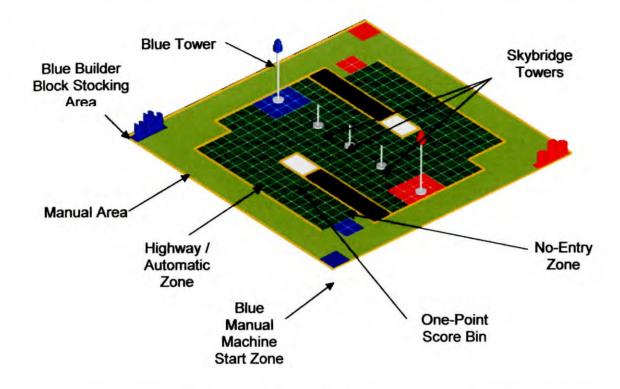


Figure 2.1: Plan game field ROBOCON 2006

## a) Manual Area

The Manual Area surrounds the Automatic Area. Builder Blocks Stocking Areas for teams are located at the corners of the Game Field, at a forward direction from their respective Manual Start Zones. Before the start of a game, seven (7) Builder Blocks are arranged in a line in a stack of 2–3–2 formation, with the opening of the Builder Blocks facing outwards. Builder Blocks Stocking Area and the space above it is exclusively for own team's machine only.

Manual Machine Start Zone is located in the Manual Area. There are two Manual Start Zones, one for each team. These Manual Machine Start Zones are located at two corners diagonally apart from each other.

## b) Manual Machine

The Manual Machine has to be operated via remote control using a cable connected to it or remote control using infrared rays, visible rays or sound waves. Controlling using radio waves are not allowed. When operating via cable, the connecting point of the cable to the machine must be at least 1000mm from the ground. However, the length of the cable from the Manual Machine to the control box must not exceed 3000mm.

Manual Machines are permitted to enter the Manual Zone and their own Builder Block Stocking Area and Tower Zone only. They can touch the floor and space above it. The operator of the Manual Machine is only permitted to control the machine from within the Manual Area. Manual Machines are not allowed to enter or extend its parts into other areas such as Highway Zone, Building Site Zone, No-Entry Zone, One-Point Score Bin and the opponent's Builder Block Stocking Area and Tower Zone.

Team members are not allowed to touch the Manual Machine once the game begins. Operators are not allowed to ride on their Manual Machine. Manual Machines are not allowed to touch opponent's Builder Block. In the interest of fair play and competitive spirit the referee will decide on the 'right of way' for Manual Machines.

#### 2.2 ROBOCON 2007

The rules of Robocon 2007 are built basing on this legend of Ha Long. A team of robots (symbolizing dragons) will carry the blocks having the shape of cylinder (symbolizing pearls) to build various kinds of islands symbolizing 'Ha Long'; and 'Bai Tu Long'. Red team and Green team will operate Manual Machines (symbolizing Mother Dragons) and Automatic Machines (symbolizing Child Dragons) to put the 'Pearls' on the 'Islands'. The team which puts the 'Pearl' on top of an 'Island' gets the 'Island'. The first team to complete the shape of letter V with the 'Islands' at the centre of the Game Field is considered 'VICTORY ISLANDS!' and will be the winner. In the case that neither team accomplishes 'VICTORY ISLANDS!', the team that scores more points wins.

## 2.2.1 Rules and Theme of Manually Robot

The game is played on a square Game Field (14000mm x 14000mm), which is surrounded by a wooden fence (100mm height-30mm thick). The floor of the Game Field is made of 20mm thick ply-wood, and is fully coated with emulsion paint. It consists of a Manual Area and an Automatic Area. Each team must design and construct by itself Manual and Automatic Machines to compete in the contest. For each match, the number of Automatic Machine(s) is no more than three (3) and only one (1) Manual Machine is allowed for each team. Figure 2.2 show that plan game field ROBOCON 2007.

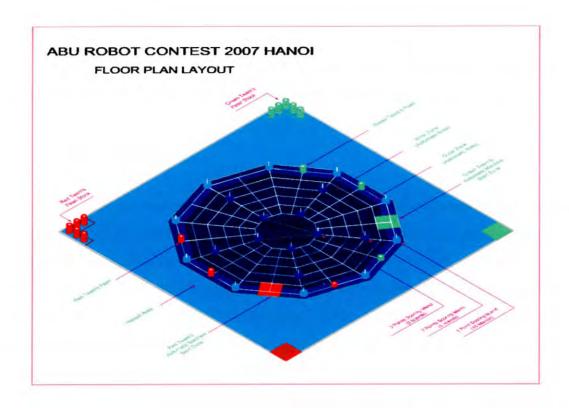


Figure 2.2: Plan game field ROBOCON 2007

The description for the manual machine are listed below:

#### a) Manual Area

The Manual Area surrounds the Automatic Area, and is painted light blue with emulsion paint. There are two (2) Manual Machine Start Zones and Pearl Storages in this area.

## b) Manual Machine Start Zone

Manual Machine Start Zone is in square shape (1000mm x 1000mm) and is located in the Manual Area. There are two Manual Machine Start Zones. They are painted with emulsion paint, red for Red team and green for Green team.

## c) Pearl Storage

Pearl Storage for each team is located at the corner of the Game Field. Before the start of each match, fifteen (15) pearls are arranged available in each storage.

## d) Manual Machine

The Manual Machine has to be operated via remote control using a cable connected to it or remote control using infrared rays, visible rays or sound waves. Controlling using radio waves are also not allowed. Operators are not allowed to ride on their Manual Machine. When operating via cable, the connecting point of the cable to the machine must be at least 1000mm from the ground. However, the length of the cable from the Manual Machine to the control box must not exceed 3000mm. There is a size limit (1000mm L x 1000mm W and 1500mm H) for the Manual Machines at the Manual Machine Start Zones when the game starts. Once the game starts, The Manual Machines size and form may be changed but its height is limited to 2000mm.

Furthermore, Manual Machines are not permitted to separate during the game. Only one (1) member of each team is allowed to control the Manual Machine in the Game Field. Team members are not allowed to touch the Manual Machine once the game has begun. Manual Machines are permitted to operate in the Manual Zone and Outer Zone only. Manual Machines are not permitted to enter or extend over the Inner zone, the opponent's Automatic Machine start zone and opponent's Pearl Storage. Manual Machines are not permitted to touch its own team's Automatic Machines. Manual Machines are not permitted to touch opponent's Automatic Machines in the Automatic Area. Manual Machines are not allowed to prevent the opponent from taking the pearls at opponent's Pearl Storage. Manual Machines are prohibited to move directly / indirectly the opponent's pearls in the Automatic area, except for pearls which have been placed on the islands. When Manual Machines of both teams interfere with each other, the referee will decide the right way to go for each team.