

UNIVERSITI TEKNIKAL MALAYSIA MELAKA

LIGHT TRACKING DEVICE FOR SOLAR PANEL

This report submitted in accordance with requirement of University Teknikal Malaysia Melaka (UTeM) for the Bachelor of Manufacturing Engendering (Robotic and Automation) with Honours.

by

ADDAM BIN PAAT

FACULTY OF MANUFACTURING ENGINEERING 2009





UNIVERSITI TEKNIKAL MALAYSIA MELAKA

BORANG PENGESAHAN STATUS LAPORAN PROJEK SARJANA MUDA

TAJUK: Light Tracking Device for Solar Panel

SESI PENGAJIAN: 2008/09 Semester 2

Saya ADDAM BIN PAAT

mengaku membenarkan Laporan PSM ini disimpan di Perpustakaan Universiti Teknikal Malaysia Melaka (UTeM) dengan syarat-syarat kegunaan seperti berikut:

- 1. Laporan PSM adalah hak milik Universiti Teknikal Malaysia Melaka dan penulis.
- 2. Perpustakaan Universiti Teknikal Malaysia Melaka dibenarkan membuat salinan untuk tujuan pengajian sahaja dengan izin penulis.
- 3. Perpustakaan dibenarkan membuat salinan laporan PSM ini sebagai bahan pertukaran antara institusi pengajian tinggi.
- 4. **Sila tandakan ($\sqrt{}$)

(Mengandungi maklumat yang berdarjah keselamatan
atau kepentingan Malaysia yang termaktub di dalam
AKTA RAHSIA RASMI 1972)

TERHAD

(Mengandungi maklumat TERHAD yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan)

Disahkan oleh:

(TANDATANGAN PENYELIA)

MOHD HISHAM BIN NORDIN

Pensyarah Fakulti Kejuruteraan Pembuatan Universiti Teknikal Malaysia Melaka

TIDAK TERHAD

SULIT

(TAND PENULIS) GAN

Alamat Tetap:

NO 121 Taman Ria,

45400 Sekinchan,

Selangor Darul Ehsan.

25/05 Tarikh:

Tarikh:

Cop Rasmi:

** Jika Laporan PSM ini SULIT atau TERHAD, sila lampirkan surat daripada pihak berkuasa/organisasi berkenaan dengan menyatakan sekali sebab dan tempoh laporan PSM ini perlu dikelaskan sebagai SULIT atau TERHAD.

APPROVAL

This report is submitted to the Faculty of Manufacturing Engineering of UTeM as a partial fulfillment of the requirement for degree of Bachelor of Manufacturing Engineering (Robotic and Automation) with Honours. The member of the supervisory comitte is as follow:

(Signature of Supervisor) Pensyarah ulti Kejuruteraan Pembuatan rsiti Teknikal Malaysia Melaka Unwersiti 7

(Official Stamp of Supervisor)

C Universiti Teknikal Malaysia Melaka

ABSTRACT

Projek Sarjana Muda (PSM) or Final Year Project is an academic research regarding research field that is compulsory for every final year student before being awarded a degree. The goal of PSM is to enhance student's knowledge and capability to completing a task with in academic research regarding to produce a productive and competent engineer. In this paper, a Light Tracking Device for Solar Panel is be fabricated to detect the position of the light with high intensity which can maximize the absorption of sun light by solar panel. The method use to track the light such as by comparing voltages from 4 positions. The movement and the mechanism of the devices had been investigated from the recent inventions and publications. The related equipments and materials were identified. The relevant data that is related to the project was analyzed to know the type of sensor or motor that can be used to move the frames.

ABSTRAK

Projek Sarjana Muda (PSM) atau Projek Tahun Akhir merupakan sebuah kajian akademik yang merangkumi pelbagai bidang kajian yang wajib dilakukan oleh pelajar tahun akhir sebelum dianugerahkan ijazah sarjana muda. Matlamat utama PSM ini adalah untuk menguji pengetahuan dan kebolehan pelajar dalam menyelesaikan tugastugas yang diberikan dalam kajian akademik untuk menghasilkan seorang jurutera yang mahir pada masa akan dating. Dalam kajian ini, Alat Pengesan Cahaya untuk Panel Solar, telah dihasilkan untuk mengesan kedudukan atau amplitud yang mempunyai keamatan cahaya yang tinggi agar panel cahaya dapat menyerap tenaga cahaya semaksimum yang boleh. Cara yang digunakan adalah membandingkan voltan daripada 4 posisi. Pergerakan alat dan mekanisma-mekanisma yang diperlukan telah dikaji melalui ciptaan dan terbitan yang terkini. Maklumat yang bersesuaian telah dikenalpasti dan dianalisis supaya dapati membantu pergerakan alat ini.

DEDICATION

I am grateful to all my friends for their support. I would specially like to thank Ajeez, Apis, Adam, Abie and Akam my housemate for their valuable advices. I would like to dedicate this report to my supervisor, Mr. Mohd Hisham Bin Nordin for he is the one who motivated me to complete the Final Year Project.



ACKNOWLEDGEMENT

As the opening words, I would like to thanks to ALLAH s.w.t with His bless and merciful I able to finish the *Projek Sarjana Muda 1* (PSM1). Besides that, I would like to thanks and gratitude his support and idea in helping me to complete the project successfully. He is Mr. Mohd Hisham Bin Nordin who acts as the supervisor of the project. His kindness and support will not be forgotten until the end of my life.

I also would like to express my gratitude to the Faculty of Manufacturing Engineering especially Robotic and Automation Department for helping me to obtain necessary parts that I need to complete my project. Without their help, this project might be hard to be done.

Not to forget to my beloved family that supports me from the start from the beginning of my life until now. Without divided support makes me able to stand sturdily. Both of them are my source of inspiration that lead me to working hard in gaining knowledge.

Finally, I would also like to thanks all my housemates, Ajeez, Azuwaizie, Adam, Akam and Apis as well as those who's directly and indirectly helped me and gave their help and support towards my project. Without their supports this project might not be as well as it is upon it completion.

TABLE OF CONTENT

Abstr	act	i
Abstr	ak	ii
Dedic	cation	iii
Ackno	owledgement	iv
Table	e of Content	V
List o	of Table	Х
List o	of Figure	xi
List A	Abbreviations	xiv
1. IN	TRODUCTION	1
1.1	Introduction	1
1.2	Problem Statement	2
1.3	Objectives	2
1.4	Project Scope	3
1.5	Benefits of Project	3
2. LI	TERATURE REVIEW	4
2.1	Definitions	4
2.2	History	5
2.3	Type of Solar Cell	6
2.3.1	Monocrystalline Silicon	7
2.3.2	Polycrystalline Silicon	8
2.3.3	Amorphous Silicon	9
2.4	Mechanical Structure	10
2.4.1	Solar Panel	10
2.4.2	Solar Tracker	11
2.4.2.	1 Single Axis Tracker	11
2.4.2.	2 Dual Axis Tracker	13

2.4.3	Frame	13
2.4.3.1	l Aluminum	14
2.4.3.2	2 Copper and Brass	15
2.4.3.3	3 Carbon Steel	16
2.4.3.4	4 Cast Iron	18
2.4.3.5	5 Stainless Steel	19
2.4.3.6	6 Magnesium	20
2.5	Motor	21
2.5.1	AC Motor	21
2.5.2	DC Motor	22
2.6	Controller	24
2.6.1	Programmable Logic Controller (PLC)	24
2.6.2	Microcontroller	25
2.7	Integrated Circuit (IC)	26
2.8	Sensor	27
2.8.1	Photoresistor	27
2.8.2	Photodiode	29
2.8.3	Phototransistor	29
2.9	Power Supply	30
2.9.1	Power Supply Adapter	30
2.9.2	Battery	31
2.9.2.1	l Nickel cadmium	32
2.9.2.2	2 Nickel Metal Hydride	32
2.9.2.3	3 Lithium-Ion	33
2.9.2.4	4 Lead-Acid	34
2.10	Conclusion	36
3. ME	THODOLOGY	37
3.1	Project Flow Chart	38
3.2	Details of Project Flow Chart	40
3.2.1	Identify Problem Statement	40

3.2.2	Planning	40
3.2.3	Conducting Literature Review	40
3.2.4	Designing the Body Structure, Tracking Mechanism, Electric Circuit and	
	Controller	41
3.2.5	Fabricating the Mechanical Structure and Circuit	41
3.2.6	Integrating the Mechanical Structure and Circuit	41
3.2.7	Testing the Light Tracking Device	42
3.2.8	Analyzing the Light Tracking Device	42
3.3	Device Block Diagram	45
3.4	Details of the System Block Diagram	45
3.4.1	Power Supply	45
3.4.2	Interfacing Circuit	46
3.4.3	Microcontroller	46
3.4.4	Motor	47
3.4.5	Frame	47
3.5	Flow Chart of the System	48
3.6	Details of the System Flow Chart	49
3.6.1	Sensor search for light	49
3.6.2	Light?	49
3.6.3	Rotate 360°	49
3.6.4	Frame rotates 360° while scan and maximum light intensity recorded for 1°	
	interval	49
3.6.5	Go to the angle with the highest value recorded	50
3.7	Preliminary Design	50
4.	DESIGN AND DEVELOPMENT	51
4.1	Mechanical Design	51
4.2	Mechanical Development	53
4.2.1	Base	54
4.2.2	Shaft	56
4.2.3	Stand Holder	57

4.3	Design and Development of Electrical Circuit	59
4.3.1	Voltage Regulator Circuit	59
4.3.2	PIC Controller	61
4.4	Programming and Simulation Testing	61
4.4.1	Construction of Programming	62
4.4.2	Development of Simulation Circuit	64
4.5	Design Analysis	66
4.5.1	Frame Design Analysis	67
4.5.2	Shaft Analysis	68
4.6	Conclusion Remark	70
5.	RESULT AND DISCUSSION	71
5.1	Result	71
5.2	Discussion	73
6.	CONCLUSION AND SUGGESTION FOR FUTURE WORKS	75
6.1	Conclusion	75
6.2	Suggestion for Future Works	75
REFI	ERENCES	78
BIBL	IOGRAPHY	82
	ENDICES	
А	Estimation of Project Cost	

- B Assembled Model of Light Tracking Devices for Solar Panel in Solidwork 2008
- C Parts of Mechanical Structure
- D Engineering Drawing of Parts
- E Electric Circuits

- F Complete PIC Programming
- G LED Testing Result
- H Complete Light Tracking Device for Solar Panel

🔘 Universiti Teknikal Malaysia Melaka

LIST OF TABLE

2.1	The Advantages and Disadvantages of Aluminum	15
2.2	The Advantages and Disadvantages of Carbon Steel	17
2.3	The Advantages and Disadvantages of Cast Iron	18
2.4	The Advantages and Disadvantages of Stainless Steel	19
2.5	The Advantages and Disadvantages of Magnesium	21
2.6	Battery comparisons table	35
3.1	Gantt chart for PSM I	43
3.2	Gantt chart for PSM II	44
4.1	List of Component of the Mechanical Structure	52
4.2	Component of Voltage Regulator	59
4.3	The condition signal and the direction of motor	64
5.1	LED Blinking Test	71

LIST OF FIGURES

2.1	Monocrystalline Silicon Cell	8
2.2	Polycrystalline Silicon Cell	8
2.3	Amorphous Silicon Cell	9
2.4	Solar Panel	10
2.5	Single Axis Horizontal Trackers	12
2.6	Single Axis Vertical Tracker	12
2.7	Dual Axis Tracker	13
2.8	Aluminum Rod	14
2.9	Copper	16
2.10	Brass Rod	16
2.11	Carbon Steel	17
2.12	Cast Iron	18
2.13	Stainless Steel	19
2.14	Magnesium	20
2.15	AC Motor	21
2.16	DC Motor	22
2.17	DC Motor Operation	24
2.18	Programmable Logic Controller	25
2.19	A 16 Channel Controller	26
2.20	Example of IC	26
2.21	A Photoresistor	28
2.22	Sample Photoresistor Circuit	28
2.23	Voltage divider equation derived from Ohm's Law	28
2.24	Photodiode	29
2.25	Phototransistor	30
2.26	AC-DC Adapter	31
2.27	Nickel Cadmium Battery	32
2.28	Panasonic Nickel Metal Hydride	33

2.29	Panasonic Lithium Ion Batteries	33
2.30	Sealed Lead Acid Battery	34
3.1	Project Flow Chart	39
3.2	Block Diagram of the System	45
3.3	SK40A Microcontroller	46
3.4	PIC16F877A	46
3.5	Flow Chart of the System	48
3.6	The Rough Sketch of the Project	50
4.1	Assembled model of the mechanical structure	51
4.2	Part of mechanical structure in Solidwork form	52
4.3	Engineering drawing of Motor Support	53
4.4	Drawing in AutoCAD software	54
4.5	Laser Cutting Process	55
4.6	Press Drill Machine	55
4.7	Assembled Base	56
4.8	Lathe process	56
4.9	The mounted shaft on the motor	57
4.10	Drilling process involved	57
4.11	Painting process	58
4.12	Assembled mechanical structure	58
4.13	Voltage regulator circuit	60
4.14	Voltage regulator	60
4.15	Connection of the PIC and Motor Driver	61
4.16	Micro-C software	62
4.17	The initial condition	63
4.18	Initialize code to compare each input	63
4.19	Proteus Software	64
4.20	Set of components in Proteus	65
4.21	Identify the .Hex file for PIC	65

4.22	Simulation of Circuit	66
4.23	Center of Mass of Mechanical Structure	67
5.1	LED Testing Circuit	72
5.2	The result of LED Testing	73
6.1	The shaft should be revised	76

LIST OF ABBREVIATIONS

A2D	-	Alternate to Direct
AC	-	Alternate Current
ALU	-	Arithmetic Logic Unit
CMOS	-	Complementary Metal–Oxide–Semiconductor
DC	-	Direct Current
DOE	-	Department of Energy
EIA	-	Energy Information Administration
EMF	-	Electromotive Force
I/O	-	Input/Output
IC	-	Integrated Circuit
IEA	-	International Energy Agency
КОН	-	Alkaline Potassium Hydroxide
LPCVD	-	Low Pressure Chemical Vapor Deposition
MCU	-	Microcontroller Unit
MIG	_	Metal Inert Gas
MOSFET	-	Metal Oxide Semiconductor Field Effect Transistor
	-	Metal Oxide Semiconductor Field Effect Transistor Nickel Hydroxide
MOSFET	- -	
MOSFET Ni(OH)2	- - -	Nickel Hydroxide
MOSFET Ni(OH)2 Ni-Cd	- - -	Nickel Hydroxide Nickel Cadmium
MOSFET Ni(OH)2 Ni-Cd NiMH		Nickel Hydroxide Nickel Cadmium Nickel Metal Hydried
MOSFET Ni(OH)2 Ni-Cd NiMH N-type		Nickel Hydroxide Nickel Cadmium Nickel Metal Hydried Negative type
MOSFET Ni(OH)2 Ni-Cd NiMH N-type PC		Nickel Hydroxide Nickel Cadmium Nickel Metal Hydried Negative type Personal Computer
MOSFET Ni(OH)2 Ni-Cd NiMH N-type PC PLC		Nickel Hydroxide Nickel Cadmium Nickel Metal Hydried Negative type Personal Computer Programmable Logic Controller
MOSFET Ni(OH)2 Ni-Cd NiMH N-type PC PLC P-type		Nickel Hydroxide Nickel Cadmium Nickel Metal Hydried Negative type Personal Computer Programmable Logic Controller Positive type
MOSFET Ni(OH)2 Ni-Cd NiMH N-type PC PLC P-type PSU		Nickel Hydroxide Nickel Cadmium Nickel Metal Hydried Negative type Personal Computer Programmable Logic Controller Positive type Power Supply Unit
MOSFET Ni(OH)2 Ni-Cd NiMH N-type PC PLC P-type PSU PV		Nickel Hydroxide Nickel Cadmium Nickel Metal Hydried Negative type Personal Computer Programmable Logic Controller Positive type Power Supply Unit Photovoltaic
MOSFET Ni(OH)2 Ni-Cd NiMH N-type PC PLC P-type PSU PV SLA		Nickel Hydroxide Nickel Cadmium Nickel Metal Hydried Negative type Personal Computer Programmable Logic Controller Positive type Power Supply Unit Photovoltaic Sealed Lead-Acid

CHAPTER 1 INTRODUCTION

There are a several types of alternative energy that contribute a lot in our human live such as solar energy, geothermal energy, nuclear energy, hydropower, and others. It is a well-known fact that the sun is one of the enormous and perpetual nuclear reaction that conveys vast amount of energy to earth in the form of electromagnetic radiation. Solar energy can be converted directly or indirectly into other forms of energy, such as heat and electricity. The major drawbacks (problems, or issues to overcome) of solar energy are: (1) the intermittent and variable manner in which it arrives at the earth's surface and, (2) the large area required to collect it at a useful rate (EIA, 2006).

Solar energy has been used in many traditional technologies for centuries and has come into widespread use, where other power supplies are absent, such as in remote locations and in space. Solar energy is used for heating water for domestic use, space heating of buildings, drying agricultural products, and generating electrical energy. In the 1830s, the British astronomer John Herschel used a solar collector box to cook food during an expedition to Africa. Now, people are trying to use the sun's energy for lots of things (Dakhel, 2007).

Solar energy is converted directly to electricity. Electricity can be produced directly from solar energy using photovoltaic devices or indirectly from steam generators using solar thermal collectors to heat a working fluid. The energy source is free and the installation can be made anywhere as long as it can receive sunlight. Thus, the solar energy system is an inexpensive energy source and environment friendly (EIA, 2006).

1.2 Problem Statements

A current solar cell system can not perform maximally to absorb the sunlight. When the sun rise from the east, some of the sunlight can not be absorbed by the solar panel installed on the roof or building that is facing to the west permanently. It might also being blocked by the higher buildings around them as well as the clouds.

Besides, most of the solar cell systems are developed as the stand alone type. Therefore, the light can not be absorbed when it is out of the tracking range. Thus, to solve this problem, some controller must be installed to allow the solar panel to move according to the intensity of the light absorbed, whether the type are stand alone or fixed installed on the roofs.

1.3 Objectives

The main objective of this project is to develop an automatically controlled device for a solar panel. Additional objectives of this project are:-

- a) To increase the sunlight absorption.
- b) To develop a fully functional controller that can be used to control the solar panel movement.
- c) To develop smooth movement of the light tracking devices according to the sunlight's intensity.



1.4 Project Scope

In order to develop a working automatically controlled device that can be used to conduct the movement of the solar panel, project scopes are required to assist and guide the development of the project. The scopes for this project are:-

- a) To design and develop an electrical circuit to control the solar panel movement using a microcontroller.
- b) To design and develop a motor driver circuit with minimum electrical noise effect.
- c) To design and fabricate a solid base structure of the light tracking device.

1.5 Benefits of Project

This light tracking device for solar cell is being developed in order to assist the solar panel to move according to the intensity of light absorbed. The benefits of this project are:-

- a) Increment in the power produced by the solar cell.
- b) Maximization of the sunlight's intensity absorbed in daylight.
- c) The utilization of solar power can replace the other power sources.

CHAPTER 2 LITERATURE REVIEW

2.1 Definitions

There are a lot of definitions that being used to describe about the solar cell. Some of them are:-

- a) A semiconductor device that converts the energy of sunlight into electric energy. (Crawford, 1990).
- b) A machine or device that operates a device that detects or measures electromagnetic radiation by generating a current or a voltage, or both, upon absorption of radiant energy. (IEA, 1999).
- c) The devices are made of semiconductors, which convert sunlight directly into electric current. (Aldous, 2008).

According to Corkish (2004), solar cell can be described as semiconductor devices that exploit the photovoltaic effect to directly create electric current and voltage from the collection of photons (quanta of light). They convert sunlight to electricity silently and without moving parts, require little maintenance, and are reliable. They are sold with warranties of up to 30 years, generate no greenhouse gases in operation, and are modular, rapidly deployable, and particularly suited to urban rooftops and facades. While Vallat-Sauvain (2003) said that the solar cells are usually made from silicon, which is the same material used for transistors and integrated circuits.

Brinkworth (2000) told that a solar cell which is also known as a photovoltaic cell is a device which generates electricity directly from visible light by means of the photovoltaic effect. In order to generate useful power, it is necessary to connect a number of cells together to form a solar panel, also known as a photovoltaic module. Otherwise, Williams (1990) defined a solar cells (as the name implies) are designed to convert (at least a portion of) available light into electrical energy. They do this without the use of either chemical reactions or moving parts.

2.2 History

For centuries, the idea of using the sun's heat and light has stimulated human imagination and inventiveness. The ancient Greeks, Romans, and Chinese used passive solar architectural techniques to heat, cool, and provide light to some of their buildings. Pliny the Younger built summer home in northern Italy that incorporated thin sheets of transparent mica as windows in one room. The room got warmer than others and saved on short supplies of wood. To converse firewood, the sixth century, sunrooms on private houses and public building were common that the Justinian Code introduced "sun rights" to ensure access to the sun. (Hoffman, 2000)

Many further solar energy developments and demonstrations took place in the first half of twentieth century and it is continuously year by year. The development of the solar cell stems from the work of the French physicist Antoine-César Becquerel in 1839. Becquerel discovered the photovoltaic effect while experimenting with a solid electrode in an electrolyte solution; he observed that voltage developed when light fell upon the electrode. About 50 years later, Charles Fritts constructed the first true solar cells using junctions formed by coating the semiconductor selenium with an ultra thin, nearly transparent layer of gold. Fritts's devices were very inefficient, transforming less than 1 percent of the absorbed light into electrical energy. (Hoffman, 2000) By 1927 another metal semiconductor-junction solar cell, in this case made of copper and the semiconductor copper oxide, had been demonstrated. By the 1930s both the selenium cell and the copper oxide cell were being employed in light-sensitive devices, such as photometers, for use in photography. These early solar cells, however, still had energy-conversion efficiencies of less than 1 percent. This impasse was finally overcome with the development of the silicon solar cell by Russell Ohl in 1941. In 1954, three other American researchers, G.L. Pearson, Daryl Chapin, and Calvin Fuller, demonstrated a silicon solar cell capable of 6-percent energy-conversion efficiency when used in direct sunlight. By the late 1980s silicon cells, as well as those made of gallium arsenide, with efficiencies of more than 20 percent had been fabricated. In 1989 a concentrator solar cell, a type of device in which sunlight is concentrated onto the cell surface by means of lenses, achieved an efficiency of 37 percent due to the increased intensity of the collected energy. In general, solar cells of widely varying efficiencies and cost are now available. (Hoffman, 2000)

2.3 Type of Solar Cell

In a traditional solid-state semiconductor such as silicon, a solar cell is made from two doped crystals, one with a slight negative bias (n-type semiconductor), which has extra free electrons, and the other with a slight positive bias (p-type semiconductor), which is lacking free electrons. When placed in contact, some of the electrons in the n-type portion will flow into the p-type to "fill in" the missing electrons, also known as an electron hole. Eventually enough will flow across the boundary to equalize the Fermi levels of the two materials. The result is a region at the interface, the p-n junction, where charge carriers are depleted and/or accumulated on each side of the interface. This transfer of electrons produces a potential barrier, typically 0.6V to 0.7V (Anonymous, 2008).

When placed in the sun, photons in the sunlight can strike the bound electrons in the ptype side of the semiconductor, giving them more energy, a process known technically as photo excitation. In silicon, sunlight can provide enough energy to push an electron out of the lower-energy valence band into the higher-energy conduction band. As the name implies, electrons in the conduction band are free to move about the silicon. When a load is placed across the cell as a whole, these electrons will flow out of the p-type, into the n-type material, lose energy while moving through the external circuit, and then back into the p-type material where they can once again re-combine with the valenceband hole they left behind. In this way, sunlight creates an electrical current. (Tuttle *et al*, 2005)

There are three main types of solar cells commonly used nowadays, which are distinguished by the type of crystal used in them. They are monocrystalline silicon, polycrystalline silicon, and amorphous silicon. (SPI, 2008)

2.3.1 Monocrystalline Silicon

From Figure 2.1, Monocrystalline Silicon is a monocrystal which is crystalline solid in which the crystal lattice of the entire sample is continuous and unbroken to the edges of the sample, with no grain boundaries. The opposite of a single crystal sample is an amorphous structure where the atomic position is limited to short range order only. In between the two extremes exist polycrystalline and paracrystalline phases, which are made up of a number of smaller crystals known as crystallites. Because of a variety of entropic effects on the microstructure of solids, including the distorting effects of impurities and the mobility of crystallographic defects and dislocations, single crystals of meaningful size are exceedingly rare in nature, and can also be difficult to produce in the laboratory under controlled conditions. One of the many reasons Monocrystalline Silicon is superior to other types of silicon cells are their high efficiencies which are typically around 15%.