

INNOVATIVE OPTICAL SENSOR TO DETERMINE VIBRATION

UMI HANI BINTI ABDUL HAMID

**This report is submitted in partial fulfillment of the requirements for the award of
Bachelor of Electronic Engineering (Telecommunication Electronics) With Honours**

**Faculty of Electronic and Computer Engineering
Universiti Teknikal Malaysia Melaka**

April 2009



UNIVERSITI TEKNIKAL MALAYSIA MELAKA

FAKULTI KEJURUTERAAN ELEKTRONIK DAN KEJURUTERAAN KOMPUTER

BORANG PENGESAHAN STATUS LAPORAN

PROJEK SARJANA MUDA II

Tajuk Projek : INNOVATIVE OPTICAL SENSOR TO DETERMINE VIBRATION

Sesi pengajian : 2008/2009

Saya

UMI HANI BT ABDUL HAMID
(HURUF BESAR)

mengaku membenarkan Laporan Projek Sarjana Muda ini disimpan di Perpustakaan dengan syarat-syarat kegunaan seperti berikut:

1. Laporan adalah hakmilik Universiti Teknikal Malaysia Melaka.
2. Perpustakaan dibenarkan membuat salinan untuk tujuan pengajian sahaja.
3. Perpustakaan dibenarkan membuat salinan laporan ini sebagai bahan pertukaran antara institusi pengajian tinggi.
4. Sila tandakan () :

SULIT*

(Mengandungi maklumat yang berdarjah keselamatan atau kepentingan Malaysia seperti yang termaktub di dalam AKTA RAHSIA RASMI 1972)

TERHAD*

(Mengandungi maklumat terhad yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan)

TIDAK TERHAD

Disahkan oleh:

(TANDATANGAN PENULIS)

(COP DAN TANDATANGAN PENYELIA)

“I hereby declare that this report is the result of my own work except for quotes as cited in the references.”

Signature :.....

Author :UMI HANI BINTI ABDUL HAMID

Date :.....

“I hereby declare that I have read this report and in my opinion this report is sufficient in term of the scope and quality for the award of Bachelor of Electronic Engineering (Telecommunication Electronics) With Honours.”

Signature :.....

Supervisor’s Name :Mr. TAN KIM SEE

Date :.....

DEDICATION

For my beloved mom and dad

ACKNOWLEDGEMENT

Thanks to God, as for His Blessings, I managed to complete the Bachelor Degree Project in time as required in the program. I would like to express my gratitude to all the people who had given me the possibility to complete this report. I would like to thank Mr. Tan Kim See who had given me a chance to do this project and encouraged me to go ahead with my project. I am deeply indebted to him for his exemplary guidance, monitoring and constant encouragement throughout the development of my project. I would like to record my appreciation and a deep sense of love to my parents who had given me all their supports. To all my friends and lecturers, thanks for the advices and supports given. May God bless you!

ABSTRACT

Structural analysis includes localized vibration study of metallic, ceramic and composite structures. This document is to report on the project undertaken to design and develop the vibration sensor to measure the light received during transmission due to vibrations of structures over very small-localized surface area. Optical fiber based displacement is extended as a vibration sensor, based on the consideration that the vibration is a periodic variation of displacement. A fiber optic probe is designed using a well-polished plastic fibers, which ends respectively to each other. One of the fibers is connected to an LED and the other to a photo detector. The probe which is optic fiber cable is placed to the location of the structure where the vibration is to be measured. The vibration causes intensity changes to the light received at the photo detector. Experimental studies were carried out to optimize the response of the sensor probe by keeping the fibers at various displacement configurations. The detected voltage is digitized and fed to an oscilloscope.

ABSTRAK

Analisis struktur termasuk kajian terhadap getaran tempatan logam, seramik dan komposit bahan struktur. Tujuan dokumen ini adalah untuk melaporkan tentang projek yang dilaksanakan untuk membentuk dan mencipta pengesan getaran untuk mengukur jumlah cahaya yang diterima kesan dari getaran struktur di permukaan yang kecil. Pengesan optic fiber berdasarkan sesaran dijadikan pengesan getaran disebabkan faktor getaran ialah perubahan berkala dengan sesaran. Penunjuk optic fiber direka menggunakan dua plastik fiber dimana kedua-dua hujungnya disambung sekali. Di satu hujung disambungkan ke LED manakala hujung yang lain disambungkan kepada photo-pengesan. Kajian eksperimen yang diambil ialah untuk mengoptimalkan respon daripada penunjuk pengesan dengan menetapkan fiber pada sebilangan konfigurasi sesaran. Voltan yang dikesan akan digitkan dan dihubungkan ke osiloskop.

TABLE OF CONTENTS

CHAPTER	TITLE	PAGE
	PROJECT TITLE	i
	REPORT STATUS VALIDATION FORM	ii
	DECLARATION	iii
	SUPERVISOR DECLARATION	iv
	DEDICATION	v
	ACKNOWLEDGEMENT	vi
	ABSTRACT	vii
	ABSTRAK	viii
	TABLE OF CONTENTS	ix
	LIST OF TABLES	xiii
	LIST OF FIGURES	xiv
	SYMBOL, SHORT FORM & TERM LIST	xvi
	LIST OF APPENDIX	xvii

I	INTRODUCTION	1
	1.1 INTRODUCTION OF THE PROJECT	1
	1.2 PROJECT OBJECTIVES	2
	1.3 PROBLEM STATEMENT	3
	1.4 SCOPE OF WORK	4
	1.5 METHODOLOGY	5
	1.6 REPORT STRUCTURE	6
II	LITERATURE REVIEW	8
	2.1 INTRODUCTION	8
	2.2 OVERVIEW OF THE PROJECT	10
	2.2.1 Introduction of optical fiber system	10
	2.2.2 Fiber Optic vibration sensor	11
	2.2.3 Energy, Velocity, Wavelength, and Frequency	12
	2.2.4 Snell's Laws	13
	2.2.4.1 Law of reflection	14
	2.2.4.2 Law of refraction	14
	2.2.5 Comparison between single mode and multimode	14
	2.3 Plastic optic fiber	16
	2.4 Properties of optical fiber transmission	16
	2.4.1 Attenuation	17
	2.4.2 Dispersion	18
	2.5 Vibration sensor	19

	2.5.1	Basic operation	20
	2.5.2	Microbend application	22
2.6		LASER	23
2.7		Light Dependent Resistor (LDR)	24
2.8		Basic concept of the project	26
III		PROJECT METHODOLOGY	28
	3.1	PROJECT OUTLINE	28
	3.2	PROJECT CHOOSING	28
	3.3	PROJECT PLANNING	29
	3.4	LITERATURE REVIEW	29
	3.5	CIRCUIT DESIGN	30
	3.6	HARDWARE DEVELOPMENT	31
	3.6.1	Mounted Process	32
	3.6.2	Soldering	33
	3.6.3	Preparation of Soldering Iron	34
	3.6.4	Soldering Process	35
	3.7	MEASUREMENT DEVELOPMENT	37
	3.7.1	Measurement by using oscilloscope	37
	3.7.2	Measurement by using Multimeter	39

IV	RESULT AND DISCUSSION	42
	4.1 Results	42
	4.1.1 Analysis of total light received at the receiver	43
	4.1.2 Observation of indicator alarm	47
	4.2 Analysis On Distance Between Tx And Rx	47
V	CONCLUSION AND RECOMMENDATIONS	49
	5.1 CONCLUSION	49
	5.2 RECOMMENDATION	50
	REFERENCES	51
	APPENDIX	53

LIST OF TABLES

NO	TITLE	PAGE
1.1	Parameters and its working operation condition	5
2.1	Table Comparison of LED and LD	24
3.1	List of rules and precautions to solder components	32
4.1	Output result of the receiver (1 metre length)	43
4.2	Output result of the receiver (3 metre length)	44
4.3	Result of total intensity of light at the receiver for 1m cable length	44
4.4	Result of total intensity of light at the receiver for 3m cable length	45
4.5	The comparison of the total attenuation for each fibre cable	48

LIST OF FIGURES

NO	TITLE	PAGE
1.1	The flow chart of the project progression	8
2.1	General optical fiber system	10
2.2	Mode of fiber	15
2.3	Fiber Transmission properties	18
2.4	Pulse spreading and power loss along an optical fiber	18
2.5	The micro bend fiber sensor	19
2.6	Micro bend and micro bend losses	20
2.7	Microbend sensitive fiber wound around a mandrel subject to load	22
2.8	Scheme for measuring transverse load	22
2.9	Result of the compression load test of the system	23
2.10	LDR and its symbol	25
2.11	The construction of LDR	25
2.12	The structure of the project	26
3.1	Block diagram of Vibration Monitoring System	30
3.2	Schematic diagram of the receiver	31
3.3	Example of soldering joint	36
3.4	Result of soldering joint after soldering process	37
3.5	Output voltage measurement by using Multimeter	40

4.5	The graph of output result of the receiver for 1 metre length	46
4.6	The graph of output result of the receiver for 3 metre length	46
4.7	The comparison of the output result based on length of cable	47

SYMBOL, SHORT FORM & TERM LIST

AC	-	Alternating Current
dB	-	Decibels
DC	-	Direct Current
LAN	-	Local Area Network
LASER	-	Light Amplification Stimulation Emission Radiation
LED	-	Light Emitting Diode
LD	-	Laser Diode
LDR	-	Light Dependent Resistor
POF	-	Plastic optical fiber
PSM	-	Projek Sarjana Muda
RX	-	Receiver
TX	-	Transmitter

LIST OF APPENDIX

NO	TITLE	PAGE
A	Datasheet of NE555	54
B	Datasheet of LDR	67

CHAPTER 1

INTRODUCTION

1.1 INTRODUCTION OF THE PROJECT

Vibration study of structures at localized point on the application of various periodic forces is very important in nondestructive testing, damage monitoring and structural analysis. The application of metallic, ceramic and composite structures are increasing by the day in the industry and military. Techniques like finite element method and finite element analysis, when often applied to these structures, demands the evaluation of mechanical properties over very small area.

The study of vibration is concerned with the oscillatory motions of bodies and the forces associated with them. All bodies possessing mass and elasticity are capable of vibration. Most engineering machines and structures experience vibration to some

degree, and their design generally requires consideration of their oscillatory behavior. The 'free vibration' is the state of the system oscillating under the action of forces inherent in the system and if vibration taking place under the forced excitation of external forces, then it is called forced vibration.

This project came out with the idea where optical fibre cable is used in optical sensor as to determine the vibration during transmission. It came out with a system that can monitor the vibration which occurred on such a plane or structure like aircraft plane, bridge or building. The system will detect the vibration that affect the intensity of light being transmitted in the fibre cable. The signal detected by the system will send out an alarm to the authority to take an action.

A prototype system comprises of an optical transmitter an optical receiver will be the main block. This project applying basic of optical transmission where there are light emitted and received. Areas such as the type of optical transmitter, the optical sensor as the receiver and types of cable used as a medium transmission have to be given a comparison and in-depth researches. Deep knowledge in optical technology is necessary as well as the knowledge of vibration affected on a plane or structure to ensure the implementation of the whole system is successful.

1.2 PROJECT OBJECTIVES

The basic objective of the project is to study and analyze the areas and application of the monitoring of vibration to a particular system. Vibration measurement can diagnose problems to machinery that can affect output, quality and production downtime. It can also solve issues related to employee health and well-being when vibration creates unacceptable levels of noise that affect the health of workers. A

vibration measuring and monitoring system can provide further benefits such as predicting machine failures before they happen, providing trend information that can determine failure warning signs, and determining maintenance scheduling needs.

The main objective is to develop a system using optical fibre as an innovative sensor for the determination of vibration taking place as the effect of vibration can bring about cracks, wear and tear. Such stresses and occurrence especially to the body structure of a plane can lead to catastrophic consequences. The idea of this project is to detect, analyse and respond to the vibration that is occurring and then send out an early warning alarm for actions to be taken. It is hope that when this project is well developed, it can be recommended to be installed in all the application suitable and necessary to improve safety procedures and actions to be taken.

1.3 PROBLEM STATEMENT

Over the past 25 or 30 years, optical fibre sensors have emerged as an enabler for sensing techniques. Due to its physical properties and characteristics, optical fibre has replaced other medium of transmission such as conventional metallic transmission wires for both telecommunication and computer networking.

The application of the optical fibre as a sensor to monitor vibration is vital to a particular system. For example, the structural state monitoring has been adopted in many applications of various engineering fields such as in civil engineering on bridges, airports, railways, buildings, commercial and industrial facilities, dams, tunnels, offshore platforms, telecommunications lifelines, liquid and gases transmission systems, naval engineering on ship cruises and luxury yacht, and aerospace engineering on civil airplanes, unmanned air vehicles, military supersonic planes, space vehicles and stations.

These high technology methods are able to predict structure failure conditions well before any failure happens or gets deteriorated. Therefore, an optical fibre cable system can be deployed and be used to monitor the vibration in a particular situation.

Fiber optic sensor technologies are finding rapid growth and its application in the area of monitoring of civil structures has been employed. To a large extent, this is due to the advantages fiber optic technology can offer in terms of the cost for fiber sensors which is dropping steadily, and this trend will continue.

In aerospace, certain parameters are critical. Vibration occurs in the aircraft and it has to be within a certain limit. The limit varies in application and the vibration sensors can monitor and determine the degree and state of vibrations at the same time. It means that by using the raw data, the specific component with problem can be identified. Usually, a copper is used inside the aircraft as medium of transmission for vibration detected alarm system. The use of fiber optic sensor perhaps will improve the system better due to its high sensitivity

1.4 SCOPE OF WORK

As to ensure the project is well developed, a few considerations are taken to the limitations and facilities available during the project implementation. There are four major areas that were identified and required to be worked upon.

- a) Type of transmitter used as to transmit light
- b) Type of receiver used to receive light with high sensitivity.
- c) The characteristic of optical fiber used as a medium to transmit and propagate the light.
- d) Type of optical light sources and detectors used for good light transmission and reception respectively.

Table 1.1 below lists all the factors and operating conditions considered in this project.

Table 1.1 Parameters and its working operation condition

Factor	Operating Condition
Source of transmitter	LASER
Transmitter operating wavelength	650nm
Types of receiver	LDR
Distance between transmitter and receiver	1m and 3m of plastic optical fibre cable length
Types of optical fiber cable used	Plastic optical fibre cable

Several areas that are being identified or considered that need to be worked and included in the scope of work are listed as below:

- a) The study and understanding of the optical fibre sensor.
- b) Identification of the parameters and limiting errors to be considered in this project.
- c) The understanding of the circuit operation (transmitter and receiver) of the project.
- d) The development of a prototype for the project.
- e) The analysis of the output data from the project circuit.
- f) Finally to conduct and verify the functionality of the system.

1.5 METHODOLOGY

One of the most important aspects in undertaking a project is the methodology. It laid down the foundation and the execution of the process will be carried out as scheduled. The progress of the project is constantly checked and reviewed to ensure that the various scope of work to be carried out at each stage are carried out and completed

as planned. It will start from the beginning where the initial idea is proposed, up till the end of the project where outcomes as expected are obtained. The methods and processes involved are shown as below:

1. Project choosing
2. Project planning
3. Literature review
4. Circuit design
5. Hardware development
6. Data analysis
8. Preparation and presentation of technical report

1.6 REPORT STRUCTURE

The thesis is written to record what transpired from the initial form starting with the idea generated to overcome a problem, the concepts applied, the methods applied to implement the design, testing, analyzing and develop the product of the project itself. The thesis consists of five chapters, each chapter covering each aspect of the project implementation.

Chapter 1 introduces the idea of the project containing the introduction of the project, the project's objectives, the problem statement, the scope of work and the summary of methodology.

Chapter 2 consists of the literature review that covers both the PSM 1 and PSM II work. The theoretical principles and various applications and concepts are considered. The major aspect on the various methods and applications in vibration monitoring system are included for comparison and implementation of the project. This chapter also consist of the background study.

Chapter 3 consists of the project methodology. This chapter deals with the activities carried out during the development of the project, starting from choosing the project, project planning and hardware development that form the major bulk of the project.

Chapter 4 discusses the results found from the research and literature review. The improvements of the project are also discussed in this chapter as well as the suggestions for future development.

Chapter 5 concludes the overall task taken and a summary of the final outcome regards to the findings which include conclusion, suggestion and recommendation for the project are included. Problems that were encountered during the progress of the project were also discussed.