# LED CIRCUIT DESIGN WITH IOT SYSTEM FOR AN OPTICAL SENSOR IN PRODUCT QUALITY MONITORING

# **MUHAMAD HAZIQ SYAHIR BIN SUFFIAN**



**UNIVERSITI TEKNIKAL MALAYSIA MELAKA** 

# LED CIRCUIT DESIGN WITH IOT SYSTEM FOR AN OPTICAL SENSOR IN PRODUCT QUALITY MONITORING

### MUHAMAD HAZIQ SYAHIR BIN SUFFIAN

This report is submitted in partial fulfilment of the requirements for the degree of Bachelor of Electronic Engineering with Honours

Faculty of Electronic and Computer Engineering
Universiti Teknikal Malaysia Melaka

UNIVERSITI TEKNIKAL MALAYSIA MELAKA



#### UNIVERSITI TEKNIKAL MALAYSIA MELAKA

FAKULTI KEJUTERAAN ELEKTRONIK DAN KEJURUTERAAN KOMPUTER

#### BORANG PENGESAHAN STATUS LAPORAN PROJEK SARJANA MUDA II

Tajuk Projek LED Circuit Design with IoT System For An Optical

Sensor In Product Quality Monitoring

Sesi Pengajian 2022/2023

Saya MUHAMAD HAZIQ SYAHIR BIN SUFFIAN mengaku membenarkan laporan Projek Sarjana Muda ini disimpan di Perpustakaan dengan syarat-syarat kegunaan seperti berikut:

- 1. Laporan adalah hakmilik Universiti Teknikal Malaysia Melaka.
- 2. Perpustakaan dibenarkan membuat salinan untuk tujuan pengajian sahaja.
- 3. Perpustakaan dibenarkan membuat salinan laporan ini sebagai bahan pertukaran antara institusi pengajian tinggi.
- 4. Sila tandakan (✓):

**SULIT\*** 

(Mengandungi maklumat yang berdarjah keselamatan atau kepentingan Malaysia seperti yang termaktub di dalam AKTA

RAHSIA RASMI 1972)

(Mengandungi maklumat terhad yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan.



TIDAK TERHAD

Disahkan oleh:

Alamat Tetap: No A1-02-17 Jalan

TKK 2/5, Taman Puncak Kinrara, 47100, Puchong,

Selangor

Tarikh: 13 Januari 2023 DR. HAZLI RAFIS BIN ABDUL RAHIM

Senior Lecturer aculty of Electronics and Computer Engineering Universiti Teknikal Malaysia Melaka (UTeM) Hang Tuah Jaya 76100 Durian Tunggal, Melaka

Tarikh: 13 Januari 2023

### **DECLARATION**

I declare that this report entitled "LED Circuit Design With IoT System For An Optical Sensor In Product Quality Monitoring" is the result of my own work except for quotes



Signature: hazig

Author : Muhamad Haziq Syahir Bin Suffian

Date: 13 January 2023

### **APPROVAL**

I hereby declare that I have read this thesis and in my opinion this thesis is sufficient in terms of scope and quality for the award of Bachelor of Electronic Engineering with

Honours.		<b>Te</b>	M
کل ملیسیا مالاک Signature : UNIVERSITI TEKNIK	CAL MA	AYSIA M	اونیوس ELAKA

Supervisor Name : Dr. Hazli Rafis Bin Abdul Rahim

Date : 13 JAN. 2023

# **DEDICATION**

This thesis is dedicated to my beloved parents, family members and supervisor for



#### **ABSTRACT**

The optical sensing market is expected to witness market growth at a rate of 15.39% in the forecast period of 2021 to 2028. However, with the rapidly evolving optical sensing technology, most equipment has more sophisticated functions thus making every price of equipment in the system used become more expensive and difficult to operate. It is due to the equipment used in this field which are laser, fiber optic, modulator and lock-in amplifier which lead to higher investment in the system's application. The idea for this project was based on existing systems used in the industry sector by applying the same application but have few additional functions in terms of system, different electronic equipment used and price cost. The main objective is to design an LED circuit with an IoT system for an optical sensor in product quality monitoring. RGB LEDs are expected to be the light source in this application. It will be directed directly to the photodetector and will display the data received from the readings of each different light color source. Different color and thickness of transparent PVC sheet will be used as a product. Finally, all the collected data will be sent to the user's email using the IoT technology then doing research and analysis of each performance reading of all different types of transparent sheet with RGB light will be analyzed in terms of sensitivity, linearity and resolution.

#### **ABSTRAK**

Pasaran penderiaan optic dijangka akan menyaksikan pertumbuhan pasaran pada kadar 15.39% dalam tempoh ramalan 2021 higgan 2028. Namun dengan teknologi penderiaan optik yang berkembang pesat, kebanyakan peralatan mempunyai fungsi yang lebih canggih sekali gus menjadikan setiap harga peralatan dalam sistem yang digunakan menjadi lebih mahal dan sukar untuk dikendalikan. Ini kerana peralatan yang digunakan dalam bidang ini iaitu laser, gentian optic dan modulator yang membawa kepada pelaburan yang lebih tinggi dalam aplikasi ini. Idea bagi projek ini adalah berdasarkan sistem sedia ada yang digunakan dalam sektor industri dengan mengekalkan aplikasi yang sama tetapi mempunyai beberapa fungsi lain dari segi sistem, peralatan dan kos. Objektif utama adalah untuk mereka bentuk litar LED dengan sistem IoT untuk sensor optik dalam pemantauan kualiti produk. LED RGB sebagai sumber cahaya akan diarahkan terus ke pengesan foto dan akan memaparkan data yang diterima daripada bacaan setiap sumber warna cahaya yang berbeza. Warna dan ketebalan lembaran PVC lutsinar yang berbeza akan digunakan sebagai produk. Akhir sekali, semua data yang dikumpul kemudianya penyelidikan dan analisis setiap bacaan prestasi semua jenis helaian lutsinar yang berbeza dengan cahaya RGB akan dianalisis dari segi sensitiviti, lineariti dan pengesanan.

### **ACKNOWLEDGEMENTS**

All praise to Allah for giving me the opportunity, determination and strength in completing this Final Year Project and thesis. First and fore most I would like to acknowledge my gratitude to my supervisor Dr. Hazli Rafis Bin Abdul Rahim for his essential guidance and supervision throughout the research and development of this final year project. I am very grateful for the unconditional support and encouragement towards the completion of this thesis.

Additionally, I want to extend my gratitude to all my friends for the unwavering guidance and moral support that help me in completing the hardware and software parts. Also for their continuous reminders on the project submission deadline during the hectic weeks with each work assigned by another subject.

Finally, I want to express my appreciation to all my family members for their encouragement and support throughout my studies. Without their continuous assistance, this research would not have been possible.

# TABLE OF CONTENTS

$\mathbf{r}$	1			۰٠		
	ecl	or	· •	tı	n	n
$\boldsymbol{\nu}$		ıaı	а	u	v	w

# Approval

### **Dedication**

Abst	tract MALAYSIA	i
Abst	trak	ii
Ackı	nowledgements	iii
Tabl	le of Contents	iv
List	of Figures	vii
	UNIVERSITI TEKNIKAL MALAYSIA MELAKA	
List	of Tables	X
List	of Symbols and Abbreviations	xi
List	of Appendices	xii
CHA	APTER 1 INTRODUCTION	1
1.1	Problem Statement	2
1.2	Objective	3
1.3	Scope of Project	3
1.4	Hypothesis	4

1.5	Report Structure	4
CHA	APTER 2 BACKGROUND STUDY	6
2.1	Optical Sensor	6
	2.1.1 Thickness Measurement using Optical Sensor	7
	2.1.1.1 Example of thickness measurement technology	7
	2.1.2 Color Detection using Optical Sensor	11
	2.1.2.1 Plastic Optical Fiber Displacement Sensor (POFDS)	13
2.2	Photodetector Circuit	16
2.3	RGB Light Emitting Diode (LED)	17
	2.3.1 Working Principle of LED	17
	2.3.2 Efficiency and Wavelengths	18
2.4	Internet of Things (IoT)	19
CHA	APTER 3 METHODOLOGY(AL MALAYSIA MELAKA	20
3.1	Project Methodology	20
3.2	System Architecture	21
3.3	Software Used	22
	3.3.1 Arduino IDE	22
	3.3.2 Proteus 23	
	3.3.3 Blynk Application	24
3.4	Electrical Hardware Design	25

	٠
17	1

	3.4.1 Microcontroller	26
	3.4.2 RGB Light Source & Photodetector Circuit Design	27
	3.4.2.1 RGB LED Circuit Design (Light Source)	28
	3.4.2.2 Photodetector Circuit Design	28
	3.4.3 Circuit Design and Fabrication	29
3.5	RGB Spectrometer Color Test	31
3.6	Optical Sensor IoT Platform Integration Process	34
СНА	PTER 4 RESULTS AND DISCUSSION	37
4.1	Analysis of the Designed Circuit and IoT Integration	38
4.2	Analysis of The Optical Sensor Performance with Different LED Light	
	Source (RGB) for Different Color of Transparent Sheet	40
	4.2.1 Sensing Mechanism	44
СНА	PTER 5 CONCLUSION AND FUTURE WORKS	48
CII	UNIVERSITI TEKNIKAL MALAYSIA MELAKA	40
5.1	Conclusion	48
5.2	Future Works	49
REF	ERENCES	50
<b>APP</b>	CNDICES	54

# LIST OF FIGURES

Figure 2.1 : Reflective Technique Experiment Setup & Apparatus	8
Figure 2.2: Angular Characteristics of the Largest Fiber Optic Probe	8
Figure 2.3: Reflection Technique Experimental setup and Apparatus	9
Figure 2.4: Transmitting Technique Experimental Setup and Apparatus	11
Figure 2.5 : POFDS Experimental Setup and Apparatus[14]	14
Figure 2.6: Output power against Displacement for all type of color paper	15
Figure 2.7: Output power at 0mm displacement for all color paper	15
Figure 2.8 : Peak output power for each color	15
Figure 2.9 : Schematic Diagram of Photodetector Amplifier[15]	16
Figure 2.10 : Electron reaction in LED	18
Figure 2.11 : RGB LED Color Spectrum	19
Figure 3.1 : Project Flowchart	21
Figure 3.2 : Software Implementation	22
Figure 3.3 : Arduino IDE workspace	23
Figure 3.4: Proteus ISIS software and its workspace	24
Figure 3.5 : Blynk Dashboard on PC	25
Figure 3.6 : Blynk Application on Smartphone	25

	viii
Figure 3.7 : Components Schematic Design	26
Figure 3.8 : NodeMCU ESP8266 Top View & Pin Details	27
Figure 3.9 : Block Diagram of Optical Sensor and LED System	27
Figure 3.10: RGB Circuit Design Part on Proteus	28
Figure 3.11 : Photodiode Circuit Design part on Proteus	29
Figure 3.12 : Schematic Diagram for the Optical Sensor Monitoring System	30
Figure 3.13 : Project Circuit Layout	30
Figure 3.14 : 3D Visualizer	31
Figure 3.15 : SM442 Spectrometer Setup	32
Figure 3.16: Result from SMPro for RGB LED Light-(a)red (b)green (c)blue	33
Figure 3.17: Wavelength x Time x Intensity 3D Graph-(a)red (b)green (c)blue	33
Figure 3.18 : Declaration & Define line code in Arduino IDE	34
Figure 3.19 : Blynk Application with SuperChart Widget Box	35
Figure 3.20: Blynk Web Dashboard with SuperChart Widget Box	35
Figure 3.21: Download Report of Raw Data in Excel Format LAKA	36
Figure 4.1 : Circuit's Configuration	38
Figure 4.2 : Project Hardware	38
Figure 4.3 : Blynk Application Interface	39
Figure 4.4 : Received Data in Blynk Web Dashboard Interface	39
Figure 4.5 : Arrays of the Output Voltage Data	40
Figure 4.6: Sensing of Different Thickness of Red Transparent Sheet with RGB Source	Light 41
Figure 4.7 : Sensing of Different Thickness of Green Transparent Sheet with Light Source	RGB 42

Figure 4.8 : Sensing of Different Thickness of Blue Transparent Sheet with RGB Lig Source	ght 43
Figure 4.9 : Sensing Mechanism of Optical Sensor for Different Thickness Film	45
Figure 4.10 : Comparison of Sensing Sensitivity between Transparent Sheet Color at RGB Light Source	nd 46
Figure 4.11 : Comparison of Sensing Linearity between Transparent Sheet Color at RGB Light Source	nd 46
Figure 4.12 : Comparison of Sensing Resolution between Transparent Sheet Color at RGB Light Source	nd 47
Figure 5.1 : Block Diagram of the Optical Sensor Circuit For Future Work	49



12

# LIST OF TABLES

Table 4.1 : Performance of Optical Sensor based on Red Transparent 3 Thickness	Sheet	and
AALAYS/A		'1
Table 4.2 : Performance of Optical Sensor based on Green Transparent	Sheet	and
Thickness		42
Table 4.3: Performance of Optical Sensor based on Blue Transparent	Sheet	and
Thickness		43
أونيؤسسيتي تيكنيكل مليسيا ملاك		
UNIVERSITI TEKNIKAL MALAYSIA MELAKA		

Table 2.1 : The Important of Color Sensor and its Application

### LIST OF SYMBOLS AND ABBREVIATIONS

### For examples:

RGB : Red Green Blue

LED : Light Emitting Diode

LCD : Liquid Crystal Display

IoT : Internet of Things

PCB : Printed Circuit Board

PVC : Polyvinyl Chloride

FODS : Fiber Optic Displacement Sensor

POFDS: Plastic Optical Fiber Displacement Sensor

IDE : Integrated Development Environment

UV : Ultraviolet

# LIST OF APPENDICES

Appendix A: Coding For Microcontroller	54
Appendix B: Formula Used In Analysis	63



### **CHAPTER 1**

### INTRODUCTION



In a variety of production processes and industrial sectors, color provides an important information that may be used to measure the product's color consistency or any other applicable measurement. There are several applications for color sensor including monitoring plant growth, detecting and identifying objects for robots, monitoring soil changes, grading fruit ripeness and etc. Moreover, in the realm of color sensing, one of the most common and straight forward functions of color sensors is to identify the color of an object for sorting purposes. In general, a color sensor is used to recognize unknown colors and classify them into the appropriate color groups. The fundamental operating principle of a color sensor is based on the concept of light reflection, such that when incident light is shone onto the surface of a material. A portion of the light will be reflected with a given intensity proportional to the surface color's brightness. The sensor will then sense the reflected light to measure the output

intensity. The sensor then will detect the surface color on the RGB scale which the interaction outcome from the light source, an object and receiver.

#### 1.1 Problem Statement

Over the past few years, measurement of thickness and color technology has become important in some areas of industries. Hence, the technology in this field needs to be in line with the passage of time so that optoelectronic field can be given more attention as one of the important technologies in today's industrial system. So the main idea for this project is to fix some of the problems in the existing system of this optical sensor technology. Among the problems that arise in the field of optical sensors are as follows:

- The optical equipment used these two applications such as laser, modulator, lock-in amplifier and etc contribute to high cost optical sensor.
- The detection and measurement used are complicated and not suitable to be used at home or small industries.
- There is no IoT integration applied for these two optical sensors.

UNIVERSITI TEKNIKAL MALAYSIA MELAKA

Most of the technologies are designed using laser technology as the light source in their systems. This causes the prices for both applications to be expensive and higher power to generate the light source. Other than that, there is no IoT integration applied for these two optical sensor technique. Thus, in this project RGB LED will be used as the light source where it can simultaneously reduce the overall cost of the optical sensor system. In addition, with the addition of the IoT system user can monitor the data and specifications of the tested sample.

#### 1.2 Objective

The main objective of this research study is to analyze the possibility of the use of a simple and inexpensive optical device based in product quality monitoring. The following sub objectives have to be met:

- To design LED light source and photodetector circuits for an optical sensor for measuring thickness and color of the transparent flat surface.
- To integrate the designed optical sensor with the IoT platform.
- To experimentally analyze the optical sensor with IoT platform for measuring thickness and color of the transparent surface.

### 1.3 Scope of Project

The process of accomplishing the objectives has been subdivided into several steps. The first step is this project requires colored transparent PVC sheet, which come with variety of color and thickness. Next, prepare for the light source, RGB LED will be used. Three main colors will be used as the light source for this project which are red, green and blue. The light beams from the LED will be transmitted directly onto the transparent sheet and then received by the photodetector before it sends the information to the NodeMCU to produce an output in term of voltage value that later will be shown on the display and in the email platform as this project includes the IOT. There are also four other parameters that will be analyze which are sensitivity, standard deviation, linearity and resolution in order to determine the sensing performances.

#### 1.4 Hypothesis

There are three major hypothesis that can be listed out for this research study which are :

- By using different color of LEDs as a light source (RGB) are expected to demonstrate different reading on PVC transparent sheets.
- In sensing different type of thickness and color of PVC transparent sheets is expected to produce different sensing performances by the optical sensor.
- The optical sensor system is expected to store and send the information into the cloud (email).

#### 1.5 Report Structure

This thesis is organized and arranged into 5 major chapters. Initially, chapter 1 provides an overview of this work, outlining the project's aims and scope of the research study, as well as the problem statement, project's objectives and hyphothesis. Chapter 2 presents a theoretical assessment of related research, including an in-depth examination of optical sensor technology, the idea and also applications. This article reviewed a study on the use of LEDs as light sources in an optical sensor idea. The final section of this chapter discusses on the existence of IoT with optical and electrical sensors.

Chapter 3 details the methods used to accomplish the objectives of this project, which is separated into three sections. The first is to create LED light sources and photodetectors for the optical sensors. Secondly, integrate the designed optical sensor concept with the IOT platform which in this case e-mail will be used as the medium. The final methodology is to conduct an experimental analysis of an optical sensor

paired to an IOT platform for the purpose of detecting the thickness and color of colored transparent sheets.

Chapter 4 examines and analyses the sensing data for various thickness and colour for PVC transparent sheet by a RGB LED. Graphs and tables illustrate the findings. Chapter 5 concludes with a conclusion and suggests additional research to improve the proposed technique.



### **CHAPTER 2**

### **BACKGROUND STUDY**



# 2.1

Optical sensors have become a major sensor technology in industrial use involving sensors due to their wide application due to the advantages available to them. Many outside applications have used optical sensor technology as an example of monitoring system in product quality, structural health monitoring and essential solution for monitoring harsh environments. Since their first development over this thirty years ago, they also found that security applications used this type of technology.