



**DESIGN AND PRODUCTION OF A CHARGE COUPLE DEVICE
(CCD) CAMERA HOLDER FOR A TRAVERSE SYSTEM USING
ADDITIVE MANUFACTURING METHOD**



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**BACHELOR OF MECHANICAL ENGINEERING TECHNOLOGY
(AUTOMOTIVE TECHNOLOGY) WITH HONOURS**

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**Faculty of Mechanical and Manufacturing Engineering
Technology**



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A thesis submitted
in fulfillment of the requirements for the degree of
**Bachelor of Mechanical Engineering Technology (Automotive Technology) with
Honours**



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Faculty of Mechanical and Manufacturing Engineering Technology

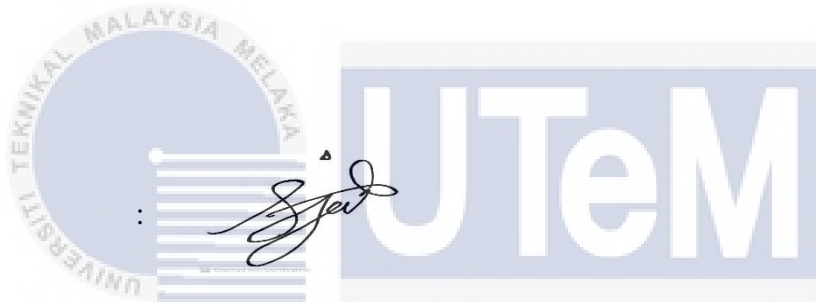
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2022

DECLARATION

I declare that this thesis entitled “Design, Production Of A Charge Couple Device (CCD) Camera Holder For A Traverse System Using Additive Manufacturing Method” is the result of my own research except as cited in the references. The project report has not been accepted for any degree and is not concurrently submitted in candidature of any other degree.

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: 27-1-2022



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DEDICATION

To my beloved parents,

Che Sukri Bin Che Leh and Noraini Binti Nordin

Thank you for all the support, encouragement, enthusiasm, patient and willingness.

To my honoured supervisor,

Puan Fadhilah Binti Shikh Anuar and all UTeM lecturers and staffs.

To my dearest friends

Thank you for always giving me a guidance and persistent help to complete this project
thesis.

ABSTRACT

A Charge Couple Device (CCD) camera is the most often utilised application in particle image velocimetry (PIV) systems since it is used for measuring. Errors are caused by both computational and environmental causes. Without a suitable camera holder, the camera can easily be tilted, resulting in incorrect flow speeds. When using a camera tripod manually, it's difficult to calibrate the camera position accurately and precisely. As a result, using the manufacturing additives approach to prototype the camera holder is necessary to ensure that the CCD camera can be held appropriately. Additionally, Auto Cad software was utilised to create the design for the camera holder. It is an excellent approach to locate the correct design concept to use the pugh technique as a procedure to perform the design selection process. As a result, the camera holder is expected to be able to firmly hold the camera while also being placed on an aluminium profile to allow for camera movement. Finally, the camera holder's specifications must match the true dimensions of the 76mm (W) x 76mm (H) x 54.6mm (L) ccd camera in order to hold it properly.



ABSTRAK

Kamera Charge Couple Device (CCD) adalah aplikasi yang paling sering digunakan dalam sistem velocimetry image particle (PIV) kerana digunakan untuk mengukur. Kesalahan disebabkan oleh sebab komputasi dan persekitaran. Tanpa pemegang kamera yang sesuai, kamera dapat dimiringkan dengan mudah, menghasilkan kelajuan aliran yang salah. Apabila menggunakan tripod kamera secara manual, sukar untuk menentukan kedudukan kamera dengan tepat dan tepat. Akibatnya, dengan menggunakan pendekatan aditif pembuatan untuk membuat prototaip pemegang kamera diperlukan untuk memastikan pemegang camera yang betul dihasilkan. Selain itu, perisian Auto Cad digunakan untuk membuat reka bentuk pemegang kamera. Ini adalah kaedah terbaik untuk mencari konsep reka bentuk yang betul dengan menggunakan teknik pugh sebagai prosedur untuk melakukan proses pemilihan reka bentuk. Hasilnya, pemegang kamera diharapkan dapat memegang kamera dengan kuat sementara juga diletakkan pada profil aluminium untuk memungkinkan pergerakan kamera. Akhirnya, spesifikasi pemegang kamera mesti sepadan dengan dimensi sebenar kamera 76mm (W) x 76mm (H) x 54.6mm (L) ccd agar dapat menahannya dengan betul.



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TABLE OF CONTENTS

	PAGE
DECLARATION	
APPROVAL	
DEDICATION	
ABSTRACT	i
ABSTRAK	ii
ACKNOWLEDGEMENTS	iii
TABLE OF CONTENTS	iv
LIST OF TABLES	vii
LIST OF FIGURES	viii
LIST OF SYMBOLS AND ABBREVIATIONS	xi
LIST OF APPENDICES	xii
CHAPTER 1 INTRODUCTION	1
1.1 Background	1
1.2 Project Overview	1
1.3 Problem Statement	2
1.4 Research Objective	3
1.5 Scope of Research	3
CHAPTER 2 LITERATURE REVIEW	4
2.1 Introduction	4
2.2 Type of Camera Holder	4
2.2.1 Passive Holder	7
2.2.2 Active Holder	7
2.2.3 Benefits	8
2.3 Charge-Coupled Device (CCD) camera	9
2.3.1 Characteristics	9
2.3.2 Type of CCD camera	10
2.3.3 Design and Production of CCD camera holder prototypes application of 3D printing	11
2.3.4 Size and Dimension	13
2.3.5 PIV system	13
2.3.6 Features and functions CCD camera used for PIV system	15
2.4 The use of Finite Element Method in product development	15
2.4.1 Applications in Engineering	16

2.4.2	ANSYS Workbench software	17
2.4.3	The fundamental step in doing FEA in Ansys	18
2.5	Additive Manufacturing (AM)	19
2.5.1	Advantages and Disadvantages	21
2.5.2	Types of 3D printing	22
2.5.3	3D Printing technique	22
2.5.4	Materials used in the production of 3D-printed	23
2.5.5	The Applications of 3D Printing	26
2.6	Stereolithography (SLA)	27
2.7	Selective Laser Sintering (SLS)	28
2.8	Topology Optimization	29
2.8.1	Sizing, Shape, and Topology Optimization	30
2.9	Process selection	30
2.10	Overview Concept and Design	31
2.11	Rapid Prototyping (RP)	32
2.12	CATIA Software	33
2.12.1	Introduction of CATIA V5 software	34
2.13	AutoCAD Software	35
CHAPTER 3	METHODOLOGY	37
3.1	Introduction	37
3.2	Overall Process	37
3.3	Project Planning Schedule (Gantt chart)	37
3.4	Process flowchart	38
3.5	Dimensions	39
3.5.1	TSI Camera Model 630090	40
3.5.2	Aluminum Profile 40 X 40 MM	40
3.6	General Sketching of the camera holder	41
3.6.1	Morphological Chart	41
3.7	Conceptual design of camera holder	43
3.8	Create designs with CATIA V5R21	46
3.8.1	Analyze the clash of the components	47
3.9	Calculation for camera weight	48
3.10	Analyze design with Ansys Software	49
3.10.1	Materials Selection	50
3.10.2	FEA Parameter	50
3.11	Concept Selection	51
3.11.1	Pugh Selection Method	51
3.11.2	House of Quality, HOQ	53
3.11.3	Three Selected Concept	54
3.12	Ultimaker Cura 4.12.1 software	56
3.13	3D printing (Sintering Laser Systems, SLS)	57
3.13.1	3D printing process	58
3.14	Aluminum Profile PS 5 Series	59
3.15	Bill of Material	59
3.16	Predicted result	61
CHAPTER 4	RESULTS AND DISCUSSION	62

4.1	Introduction	62
4.2	Detail of the camera holder	63
4.3	Selection Method	63
	4.3.1 Pugh Selection	63
	4.3.2 House of Quality	64
4.4	Technical drawing	65
	4.4.1 Orthographic View	66
4.5	Tree Diagrams of the Structure	68
4.6	Analyze the clash between all components	69
4.7	Load Distribution	73
	4.7.1 Load distribution data of design A	73
4.8	FEA Analysis	74
	4.8.1 Factor of safety (FOS)	77
4.9	The hour of 3D printing	79
4.10	Testing and Fit	81
	4.10.1 Procedure to assemble part of the camera holder	83
CHAPTER 5 CONCLUSION AND RECOMMENDATIONS		85
5.1	Introduction	85
5.2	Conclusion	85
5.3	Recommendation of future development	86
REFERENCES		87
APPENDICES		93

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LIST OF TABLES

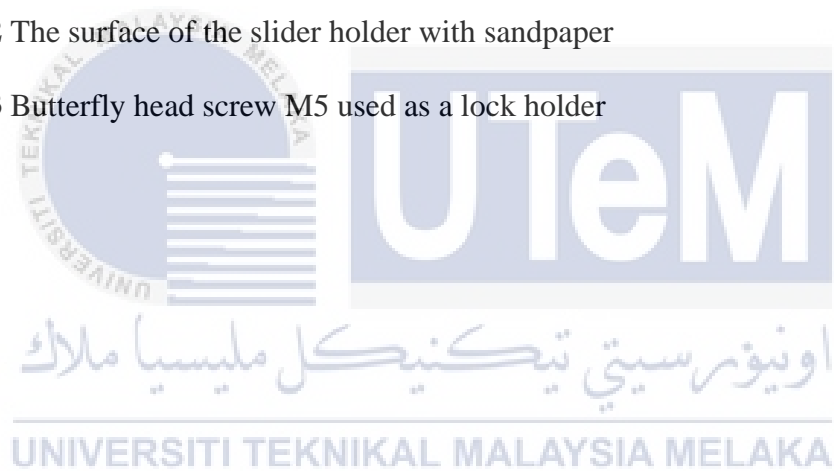
TABLE	TITLE	PAGE
Table 2.1	Advantages and Disadvantages of additive manufacturing technology in high quality product	21
Table 3.1	Process of project planning in Gantt Chart	37
Table 3.2	Differences between Design A, Design B, Design C, Design D and Design E	41
Table 3.3	FEA parameter for nylon (PA 66)	50
Table 3.4	FEA parameter for hardware components (Stainless steel)	50
Table 3.5	FEA parameter for hardware components (Aluminum Alloy)	51
Table 3.6	Criteria selection between five design using Pugh selection method	51
Table 3.7	Material	59
Table 4.1	Criteria from the best concept design	63
Table 4.2	Pugh selection method table	63
Table 4.3	Resulted of HOQ	64
Table 4.4	The result of each component's clashing check	69
Table 4.5	Mass of all component	73
Table 4.6	Resulted of FEA analysis of Total Deformation	74
Table 4.7	Resulted of FEA analysis of Von Mises Stress	76
Table 4.8	Result of Safety Factor	78
Table 4.9	Assemble procedure of the CCD camera holder	83

LIST OF FIGURES

FIGURE	TITLE	PAGE
Figure 2.1	Shows Kirk Low Pod Camera holder	5
Figure 2.2	Shows HandlePod Camera holder	5
Figure 2.3	Shows Table Top Tripod	6
Figure 2.4	Shows Bendable Tabletop Tripod with Smartphone Mount	6
Figure 2.5	A video colour system (Camera, 1987)	10
Figure 2.6	Shows a drawing of camera mount as designed (Davis and Wheeler, 2020).	11
Figure 2.7	Shows the design of smartphone holder (Dewi <i>et al.</i> , 2020)	12
Figure 2.8	CCD camera model 630090 (Velocimetry, Laser and Fluorescence, no date)	13
Figure 2.9	Particle Image Velocimetry system (Boopathi <i>et al.</i> , 2015)	14
Figure 2.10	Objects built with small pieces and lego (کریستینا، رود. کوکورس, 1375)	17
Figure 2.11	Examples of finite element analysis (FEA) using ANSYS Workbench (کریستینا، رود. کوکورس, 1375)	17
Figure 2.12	(a) A CAD plate with a hole; (b) A FEM discretization (mesh).	18
Figure 2.13	A flow chart depicting the overall process flow of component fabrication	21
Figure 2.14	Schematic of Stereolithography (SLA) system	28
Figure 2.15	Selective Laser Sintering machine diagram	29
Figure 2.16	Represents an example NPD	32
Figure 2.17	CATIA Software	34

Figure 3.1	Flow chart for prototype production	39
Figure 3.2	The camera's dimensions are 76mm(H) x 76mm(L) x 56.4mm(W)	40
Figure 3.3	Aluminum profile	40
Figure 3.4	The sketching design of the holder in different concepts	41
Figure 3.5	Design A	44
Figure 3.6	Design B	44
Figure 3.7	Design C	45
Figure 3.8	Design D	45
Figure 3.9	Design E	46
Figure 3.10	Finished design after assembling all parts.	47
Figure 3.11	Shows the result clash between component	47
Figure 3.12	TSI CCD camera	48
Figure 3.13	Workbench 2021 R2 student version	49
Figure 3.14	Resulted of HOQ	53
Figure 3.15	Design A	54
Figure 3.16	Design B	55
Figure 3.17	Design C	55
Figure 3.18	Part 2 design A	56
Figure 3.19	SLS Farsoon S402P	57
Figure 3.20	SLS process (Zhang, Fisher and Leong, 2015)	58
Figure 3.21	Aluminum profile 40 X 40 MM	59
Figure 4.1	Flow chart of working process of chapter 4	63
Figure 4.2	2D drawing of design A	66
Figure 4.3	2D drawing of design B	67

Figure 4.4 2D drawing of design C	67
Figure 4.5 Assembly of All Parts	68
Figure 4.6 Exploded drawing of design A holder	69
Figure 4.7 Distribution of force at the camera holder	73
Figure 4.8 Printing hour of holder part 1	79
Figure 4.9 Printing hour of holder part 2	79
Figure 4.10 The position of the camera condition on the holder	81
Figure 4.11 Self-adhesive Cushion Protector was used on both the holder	81
Figure 4.12 The surface of the slider holder with sandpaper	82
Figure 4.13 Butterfly head screw M5 used as a lock holder	83



LIST OF SYMBOLS AND ABBREVIATIONS

2D	-	2-Dimension
3D	-	3-Dimension
AM	-	Additive Manufacturing
CAD	-	Computer-Aided-Design
CCD	-	Charge Couple Device
PA66	-	Polyamide 66
mm	-	Length
PIV	-	Particle Image Velocity
m/s	-	Velocity
CTE	-	Charge Transfer Efficiency
QE	-	Quantum Efficiency
CCE	-	Charge Accumulation Efficiency
Hz	-	Frequency
SLA	-	Stereolithography
SLS	-	Selective Laser Sintering
FDM	-	Fused Deposition Modelling
ASTM	-	American Society for Testing and Materials
NPD	-	New Product Development
RP	-	Rapid Prototyping
SFF	-	Solid free Form Fabrication
LM	-	Layered fabrication
DCM	-	Digitalizing the Construction Monitoring

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
APPENDIX 1	FEA parameter for nylon (PA 66)	93
APPENDIX 2	Orthographic view design A	94



CHAPTER 1

INTRODUCTION

1.1 Background

This chapter describes the objective of the research project, the importance of this study and its problems, including the limitation of this research project. It also describes the subject matter, goal, and criteria for the analysis, which serves as an introduction to the project.

1.2 Project Overview

In the present age of IR 4.0, the fact that a digital camera is incorporated into a smartphone makes it easy to use a digital camera or to capture moments more easily. Cameras, on the other hand, are available in a range of configurations, depending on their intended function, including DSLR cameras, mirrorless cameras, small digital cameras, and action cameras. When it comes to modern optical microscopes, one of the most important components to consider is the Coupled Charging Device (CCD), which is often integrated into the camera and is used to increase the brightness of each probe light source while also forcing them to move in synchronization with one another. Electronically scanned film images are converted into visual images using charge coupled devices (CCD) sensors, light and laser densitometers, and flat scanners. These technologies allow the conversion of qualitative film images into visual images based on the optical density of the film. (Jurik, 2007).

The Particle image velocimetry (PIV) system is one of the applications that makes use of the CCD camera technology. Particle image velocimetry (PIV) is a non-intrusive, quantitative, and qualitative optical measurement device that is based on lasers. Flow

visualization and measurement are accomplished via the use of the instantaneous velocity field, the average flow field, and the average flow visualization (Hu *et al.*, 2001). A new kind of camera holder will be developed as part of this project, which will be more convenient and simpler to use in conjunction with a PIV system, in order to achieve this goal.

It was with the help of this design, which was made using the most current manufacturing technologies, including CATIA V5R21 and Ansys Workbench software, that a new ergonomic camera holder was developed and manufactured using 3D printing. Also included is the use of a lightweight FS3200PA Nylon powder material and the use of an Additive Technology known as Selective Laser Sintering to create the product itself (SLS).

1.3 Problem Statement

Having the CCD camera in the incorrect position may result in many problems, including the amount of mistakes produced by computation and environmental conditions, among others (Stolzenburg *et al.*, 2011). In the lack of an appropriate camera holder, it is possible that the flow velocity measurement will be inaccurate as a consequence of the camera tilting easily. It is more difficult to calibrate the camera position, laser shot, and picture alignment when using a camera tripod that is operated manually. The calibration of the PIV system will take substantially longer and will need the participation of at least two individuals.

An automated traverse system may be utilized instead of a tripod as a consequence of this development. A proper CCD camera holder, on the other hand, will be necessary in order to guarantee that the camera holder is suitably supported and moveable on the traverse system. Unfortunately, there is no particular holder for a CCD camera available on the market (Model no: 630090). Additionally, a camera holder that was designed to fit a certain aluminum profile with dimensions of 40 mm x 40 mm was examined for use with an in-house built traverse

system. Therefore, various important design elements of the holder must be taken into consideration in order to support both the camera size and the aluminum profile at the same time.

1.4 Research Objective

The aim of the research is to ensure that the camera holder can tightly hold the camera and place it on the aluminum profile. Specifically, the objective is:

- a) To design a camera holder to match a Couple Charge Device (CCD) camera of a Particle Image Velocity (PIV) system.
- b) To analyze the camera holder design using finite element analysis (FEA) and produce a prototype using AM method.

1.5 Scope of Research

In particular, the focus of this study is the design of a camera holder utilizing additive printing techniques, as well as the testing of a certain aluminum profile size that will be utilized in combination with the camera holder. The camera holder is being developed particularly for a CCD camera with dimensions of 76mm(W)x76mm(H)x56.4mm(L), made by the TSI company. The camera holder should allow for at least one direction of movement on the aluminum profile, either forward or backward.

CHAPTER 2

LITERATURE REVIEW

2.1 Introduction

To guarantee that a project works successfully, various elements should be fully analyzed and examined before to start. The project will be changed in view of the collected data in order to continue working effectively and achieving the project's objective. To get the best outcome feasible, researchers evaluated all data or information acquired from a variety of sources during the course of their study. This is done to confirm that the CCD camera holder meets with all standard specifications and operates as designed.

2.2 Type of Camera Holder

When photographing or filming, it is critical to keep the camera steady. It also has a more realistic movement thanks to the compact camera. While the camera is naturally stable, it is possible that further stabilization is necessary. A mobile phone camera that is not equipped with an ultrasonic lens must be used with image stabilization. An absence of this characteristic may cause the picture to seem unsteady. On the market are tripods for cameras such as the Kirk Low-Profile Tripod and Handle Pod, as well as the Magnus Bendable Tabletops with Smartphone Mount and the Table Top Tripod (Todd Vorenkamp, 2015).



Figure 2.1 Shows Kirk Low Pod Camera holder

It acts as a support for the camera and allows it to snap pictures from low angles or in close proximity to the subject. There is just one-color option: black. Using a carrier handle that has been included into the frame, the camera support may be lifted up and moved about the room. Aside from that, the mount's four rubber feet keep it from rolling around over rocks and other rough terrain. - Because of the powder coating applied to the metal frame, it will last for years.



Figure 2.2 Shows HandlePod Camera holder

Handle Pod Camera Holder is a one-of-a-kind, easy-to-use support for point-and-shoot cameras and ultra-compact camcorders. The foldable portable mount is secured to any camera using a 1/4"-20 screw, which is industry standard. The strong grooved handle of the Handle Pod adds extra stability while shooting handheld video in portrait or landscape orientation. When the Handle Pod is folded down, it transforms into a quadpod for use on a table, and its four rubber feet provide stable video and still capture from any flat surface when used in conjunction with a tripod.



Figure 2.3 Shows Table Top Tripod

The Table Top Tripod is ideal for photographing from a table top or other high surface. Alternatively, you may set the TT-100 on the ground or floor to get more stable low-angle images. The TT-100 is constructed entirely of aluminum for robustness and lightweight, making it an ideal tool for macro or product photography. The overall load capacity of the system is 6 lb. The tripod has a little ball head that connects to the 1/4"-20 screw on the tripod and fits almost any camera. The ball may be loosened with a single lever, enabling the camera to tilt or pan. The ball pivots and pans 360 degrees, and a groove on one side allows for a 90-degree tilt in one direction.



Figure 2.4 Shows Bendable Tabletop Tripod with Smartphone Mount

These straps may be looped around a fence, a tree limb, a chair leg, or anything else that is both sturdy and compact enough to keep the tripod's legs in place. In addition, the smartphone mount is compatible with the vast majority of protective covers on the market. As a result, you'll always have it with you. It only weights approximately 6 oz, so you can carry it