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Bachelor of Electronics Engineering Technology (Industrial Electronics) with Honours

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DEVELOPMENT OF MICROCONTROLLER BASED CLOTHES FOLDING SYSTEM

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A project report submitted in partial fulfillment of the requirements for the degree of Bachelor of Electronics Engineering Technology (Industrial Electronics) with



UNIVERSITI TEKNIKAL MALAYSIA MELAKA

DECLARATION

I declare that this project report entitled "DEVELOPMENT OF MICROCONTROLLER BASED CLOTHES FOLDING SYSTEM " is the result of my own research except as cited in the references. The project report has not been accepted for any degree and is not concurrently submitted in candidature of any other degree.

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APPROVAL

I hereby declare that I have checked this project report and in my opinion, this project report is adequate in terms of scope and quality for the award of the degree of Bachelor of Electronics Engineering Technology (Industrial Electronics) with Honours.

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DEDICATION

These studies are dedicated to my dear parents, Alias bin Sa'ad and Ruhizah binti Saad, who were a source of inspiration for me and of strength when I felt like giving up and still give moral and spiritual support.

I would like to express my heartfelt appreciation and gratitude to Ir. Ts. Mohd Syahrin Amri Bin Mohd Noh, my main project, for the project's encouraging, inspiring, critical, and advice-giving, and motivating nature throughout its implementation.

I'd also want to thank my course mates and those who helped me with the research for this project by offering advice, ideas, and support.



ABSTRACT

Electronics has become one of the sectors where technological advances have seen significant expansion in our environment, such as in daily activities and business industries. Electronics technology is one element of assisting in the facilitation of human activity, creating a variety of practical and efficient electronic equipment to assist humans in meeting their demands. Folding clothes is one of the most common jobs. However, folding a lot of clothes takes a lot of time and energy. Working women who are unable to manage time at home often face this problem. These problems have resulted in solutions that make activities easier and save time. Some of the tasks that people normally perform today may be performed by automated machines with faster working procedures to help improve the results of laundry operations. Folding clothes can be done semi-automatically with a machine that can be operated using an android-based mobile phone. The purpose of this project is to demonstrate basic clothes folding machine as well as a semi-automatic system that combines mechanical and electrical design. The project also includes a description of electromechanical devices that can fold shirts, pants, towels, and other clothing. The machine can also calculate how many items are folded automatically. The project requires an Arduino Uno as a microcontroller, a Servo Motor as an actuator, a Wi-Fi Module, an IR Sensor, and software components. The data communication procedure in this system is controlled by an Arduino Uno microcontroller. With the use of infrared sensors and servo motors, this machine can also work semi-automatically. The servo motor movement that drives the folding board is the output system of the machine. The clothes-folding device uses a microcontroller with a servo motor as a practical means for folding clothes. The results show that by using this technology, people can save a lot of time folding clothes when compared to the traditional way. This project's outcomes may also be used to test and determine how many items of clothes have been folded using different measures depending on the kind of clothes.

ABSTRAK

Elektronik telah menjadi salah satu sektor di mana kemajuan teknologi telah menyaksikan pengembangan yang signifikan di persekitaran kita, seperti aktiviti harian dan industri perniagaan. Teknologi dalam bidang elektronik adalah salah satu bahagian dalam membantu memudahkan kerja manusia, mencipta pelbagai peralatan elektronik yang praktikal dan cekap untuk membantu manusia memenuhi keperluan mereka. Melipat pakaian adalah salah satu pekerjaan biasa. Namun, melipat banyak pakaian memerlukan banyak masa dan tenaga. Wanita yang bekerja yang tidak dapat menguruskan masa di rumah sering menghadapi masalah ini. Masalah-masalah ini telah menghasilkan penyelesaian yang menjadikan aktiviti lebih mudah dan menjimatkan masa. Beberapa tugas yang biasanya dilakukan oleh orang sekarang mungkin dilakukan oleh mesin automatik dengan prosedur kerja yang lebih cepat untuk membantu meningkatkan hasil operasi cucian. Lipat pakaian boleh dilakukan secara semi-automatik dengan mesin yang dapat dikendalikan menggunakan telefon bimbit berasaskan android. Tujuan projek ini adalah untuk memperlihatkan mesin lipat baju asas serta sistem semi-automatik yang menggabungkan reka bentuk mekanikal dan elektrikal. Projek ini juga merangkumi penerangan mengenai alat elektromekanik yang dapat melipat baju, seluar, tuala, dan pakaian lain. Mesin ini juga dapat mengira berapa item yang dilipat secara automatik. Projek ini memerlukan Arduino Uno sebagai mikrokontroler, Servo Motor sebagai penggerak, Modul Wi-Fi, IR Sensor, dan komponen perisian. Prosedur komunikasi data dalam sistem ini dikendalikan oleh mikrokontroler Arduino Uno. Dengan penggunaan sensor inframerah dan motor servo, mesin ini juga dapat berfungsi secara semi-automatik. Pergerakan motor servo yang menggerakkan papan lipat adalah sistem output mesin. Peranti lipat pakaian menggunakan mikrokontroler dengan motor servo sebagai medium praktikal untuk melipat pakaian. Hasilnya menunjukkan bahawa dengan menggunakan teknologi ini, orang dapat menjimatkan banyak masa melipat pakaian jika dibandingkan dengan cara tradisional. Hasil projek ini juga dapat digunakan untuk menguji dan menentukan berapa banyak pakaian yang telah dilipat menggunakan ukuran yang berbeza bergantung pada jenis pakaian.

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LIST OF SYMBOLS

δ	-	Voltage angle
Hertz,	-	Frequency
Mbps	-	Megabytes



LIST OF ABBREVIATIONS

V	- Voltage
AC	- Alternating Circuit
DC	- Direct Current
RPM	- Rotation Per Minute
NO	- Normally Open
NC	- Normally Closed
I2C	- Inter Integrated Circuit
TW1	- Two Wire Interface
CPU	- Central Processing Unit
ADC	- Analog to Digital Converter
DIP	- Dual-inline package
PLC	- Programmable Logic Controller
GM	- General Motors
NC	- Normally Closed
I2C	- Inter Integrated Circuit
IoT	- Internet of Things UTEN
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CHAPTER 1

INTRODUCTION

1.1 Background

Initially, we were thinking of something we could make to help people in their daily lives. Today, people live their normal lives on a close schedule. All of this complex electrical and electronic technology is used on a daily basis in modern times. Furthermore, with today's technology, I may learn how to perform things in a more indirect manner by utilizing existing technologies. Thus, I learned a single creation with many uses when we agreed to come up with a project called the Microcontroller Based Clothes Folding System. The Microcontroller Based Clothes Folding System is an automatic, motor-controlled, clothes folding machine powered by an Arduino system. The aim of this project is to fold the clothes when they are detected on the IR sensor. The clothes folding system is semi-automatic where one has to place the t-shirt on the folding board and it automatically folds when detected with an IR sensor. Usually, a person uses a conventional method to fold the clothes by hand. People nowadays have to live with a tight schedule in their daily life. The household chores, despite the gender discrepancy, have been a burden for many. This work is a burden for many and can sometimes be tiring depending on the amount of clothing and the number of people in a house.

In addition, most of the clothes folding machines on the market are either for industrial use or too expensive. I am trying to build a portable semi-automatic clothes folding system with a low cost to serve most people. The operation of the machine requires less manpower involvement, which is significantly useful for people who are not willing to organize their clothes.

1.2 Problem Statement

For now, the process of folding clothes is deeply affecting women out there, especially housewives, college students, and anyone else involved in this problem. Women who don't have enough time are burdened as a result of this issue, and they don't have time to fold their clothes. This is due to the fact that most people work or have other commitments. After a day of work, most people feel tired and they will buy something to help make their day easier. So, this semi-automatic clothes folder is designed to help people fold their clothes easily and quickly.

The business industry, especially the laundry sector, is also facing the same problem. Service from the laundry sector will be slow when a lot of clothes are received from customers. It's because it takes quite a long time to fold a lot of customers' shirts. As a result, this project also implements this technology to help the laundry industry fold clothes in large quantities in a short period. The technology has also been upgraded to be automatic to determine how many clothes have been folded. It can also automatically display the number of folding clothes it on the mobile phone.

1.3 Project Objective

The primary goal of this project is to propose a systematic and effective methodology for estimating the automatic system of shirt folding machines that can assist people in simplifying and speeding up the shirt folding process. Specifically, the objectives are as follows:

- a) To develop semi-auto clothes folding system.
- b) To design new IoT based clothes folding system to replace the conventional folding method.

1.4 Scope of Project

The scope of this project is as follows:

a) This scope project only includes clothing such as adult shirts and pants, and towels.

b) This scope project process is performed on a semi-automatic machine; it is not fully automated.

c) This scope project covers the Arduino Uno as a main microcontroller.



CHAPTER 2

LITERATURE REVIEW

2.1 Introduction

The proposed work clarifies the T-shirt folding mechanism, which is simple and useful in this world. This project's goal is to fold a t-shirt with just a smartphone button. This folding machine is completely self-sufficient.Place the t-shirt on the board and hit the start button to have it folded in a second. Working women who have to do domestic tasks face a variety of issues. This concept would be beneficial to working women. With this automated t-shirt folding machine this energy and time can be saved and used in any other jobs. People usually get tired of folding their clothes after they have been washed, so they leave them in the cupboard as they are. It prepared an economical machine to detect the t- shirt and fold to solve the above-mentioned problem. This computer requires less human participation. [1]

2.2 Components UNIVERSITI TEKNIKAL MALAYSIA MELAKA

2.2.1 Power Supply

A power supply is a component of any electronic system that provides power. Batteries, solar panels, and adapters will also be used as a power source for the power supply. The voltage supplied by this part will be determined by the voltage required by the electronic circuit. The converter power supply is an electrical system that decreases and converts AC (Alternating Current) voltage to DC (Direct Current) voltage for use in electronic devices.[2] The components of a good power supply adapter are seen in Figure 2.1 as the block diagram of the power supply below:



2.2.2 DC Motor

Electric motors are the workhorse of the industry, an AC or DC motor drives all mechanical movement. The engine usually consists of six basic components such as rotor, switch, brush, axle, and magnet field. The DC engine consists mainly of two permanent magnets and two windings. The coil is powered by the brushes and the commutator. The electromagnet's magnetic polarity would change. The winding direction of the two magnet windings will also be reversed. As a result, one electromagnet will point north, while the other will point south. [3] Figure 2.2 shows the basis of a DC motor.



Figure 2.2 : The basis of a DC motor.

2.2.2.1 DC Motor gear

A 200rpm 12V DC gear motor was used to lift the folding material. The direction of a DC gear motor can be maintained without drifting. The DC gear motor can rotate and return to the desired position precisely. The engine shaft will only raise the folded material so that a steel rod is welded onto the motor shaft. As seen in Figure 2.3, the DC motor is welded together with the shaft. A T-shaped PVC is attached to the top of the steel rod and linked to the folding material. The polystyrene is strengthened by the engine. [3] Figure 2.4 depicts a base for the DC motor placement.



Figure 2.4 : Base for the DC Motor Placement

2.2.2.2 Servo Motor

A servo motor is used to control when the clothes are folded. A servo motor is a rotary actuator (motor) with a closed-loop (servo) feedback control mechanism that can be set up or modified to determine and maintain the angular direction of the motor output shaft. A servo motor is a system that includes a DC motor, gears, a control circuit, and a potentiometer. A series of gears attached to the DC engine shaft will slow down shaft rotation and increase servo motor torque while the resistance potentiometer shifts as the motor rotate as a determinant of servo shaft rotation. [4][5] Figure 2.5 shows a picture of servo motor.



2.2.2.3 Stepper Motor

A stepper motor is a brushless direct current motor that divides a complete revolution into several equivalent stages. When a DC voltage is applied to the terminals of a brushed DC motor, it rotates continuously. A train of input pulses is converted into an increment in the shaft direction by the stepper motor. Each pulse rotates the shaft by a set amount. Figure 2.6 shows a basic stepper motor.



Figure 2.6 : Stepper Motor

Electromagnets are arranged around a central gear-shaped piece of iron in a stepper motor. An external drive circuit or a microcontroller powers the electromagnets. The gear is significantly offset from the next electromagnet as it is aligned to the first electromagnet. When the next electromagnet is turned on while the first is turned off, the gear rotates slightly to sync with the next one, and the process repeats. Each rotation is a process with an integer of steps that rotate completely. Each phase of a bipolar motor has a single winding. To reverse a magnetic pole, the current in a winding has to be reversed. The windings obtained are more efficient and effective than a similar-weight unipolar motor. This is because of the winding's physical space. The driver circuit is critical to the operation of a stepper motor. Increase the drive voltage to bypass the inductance and easily turn the windings. This contributes to the need to regulate or otherwise trigger the current with high voltage.[6]

2.2.3 Ultrasonic Sensor

Ultrasonic sensor, which is useful for locating the clothes that need to be folded. The ultrasonic sensor is a sensor that converts physical amounts into electricity and vice versa. The use of this sensor is based on the theory of sound wave reflection, which can be used to determine the presence (distance) of an object with a certain frequency. It is known as an ultrasound sensor because it uses ultrasound waves. Ultrasonic waves are sound waves of a frequency of 20,000 hertz. The ultrasonic sound can travel through solids, liquids, and gases. The reflectivity of ultrasonic sound on a solid's surface is almost identical to that of ultrasonic sound on a liquid's surface. The ultrasonic sound waves, on the other hand, will be absorbed by textiles and foam. [7] Figure 2.7 shows the ultrasonic sensor pins as well as how the ultrasonic sensor functions as both a receiver and a transmitter.



Figure 2.7 : Ultrasonic Sensor

2.2.4 Modul ESP8266

The ESP8266 is a built-in chip that was created for today's wired environment. This chip offers a complete and unified Wi-Fi networking solution, which can be used as an application provider or to separate all Wi-Fi networking functions to other application processors. The ESP8266 has an onboard processor and storage capability, allowing the chip to be integrated with sensors or unique appliance applications via input-output pins with only a few lines of code. The high integrated on-chip level makes slim external circuits and all solutions, including the front-hand modules, are built for a narrow PCB region. It should be remembered that the ESP8266 module has a maximum operating voltage of 3.6V. The 3.3V pin on the Arduino connects the Vcc Wi-Fi module. If a voltage is obtained, the Wi-Fi module can light up red and sometimes blink blue. The ESP8266 wireless module is a low-cost Wi-Fi module with full TCP/IP support. AT-Command is used to configure this module. This module is further developed by several developers because of its low price, low power consumption, and small sized module. [8] As seen in the figure 2.8 shows a Modul ESP8266.



2.2.5 Bluetooth Module

A) Bluetooth Module HC-05 I

Figure 2.9 shows the Bluetooth module HC-05. AT COMMANDS are the only way to change the module's role (Master or Slave). Slave modules cannot initiate a Bluetooth connection with another Bluetooth device, but they can acknowledge existing connections. The Master module is used to establish a connection with other devices. The project may be used to substitute a serial port to make the connection between GPS, MCU, and PC for such a built-in project.[9]



B) Bluetooth Module HC-05 II

There are six pins on the Bluetooth module HC-05. The pins of the Bluetooth module are presented in Figure 2.10.[10]

- KEY: This pin works by default in 9600 bps baud mode. If the rate of baud is 34800 bps, the command is modelled.
- RXD/TXD: TXD and RXD link the microcontroller with RXD and TXD pins. The TXD pin sends serial information to the Bluetooth module wirelessly. The Bluetooth module also transmits the RXD pin to the received data wirelessly.

- iii. GND: The ground pin is connected to this pin.
- iv. VCC: The 5V or 3.3V of the module connects this pin.
- v. STATE: This pin determines whether or not the module is attached.



Figure 2.10 : Bluetooth Module HC-05

C) Bluetooth Module HC-05 III

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When a push-button is pushed and released, it contacts for a brief period before returning to Normally Open (ON). Typically, this sort of switch has a set of locks attached to the connector, and the on type is used for the on the button. There is also a Normally Closed (NC) push button, which is usually used for the off button. [11] Figure 2.11 shows Bluetooth Module from tinkercad software.



Figure 2.11 : Bluetooth Module from Tinkercad

2.2.6 I2C (Inter Integrated Circuit)

I2C is an abbreviation for Inter-Integrated Circuit (Inter-Integrated Circuit). I2C LCD is a serially operated LCD module that uses the I2C / IIC (Inter-Integrated Circuit) protocol or TWI (Two Wire Interface). Both the data line and the control line are operated in parallel by the LCD module. However, there are several pins in the parallel line on the controller side, so an I2C is necessary to save on using the PIN on the Arduino. I2C is supported by Arduino, and the I2C pin is located on pin A4 for serial data and A5 for serial clock.[12]

2.3 Software

2.3.1 Microcontroller

A microcontroller is a chip that works as an electronic circuit controller and can normally store programs in it. In general, it consists of a CPU (Central Processing Unit), memory, specific I/O, and an integrated support unit such as an Analog-to-Digital Converter (ADC). The key benefit of a microcontroller is that RAM and I/O equipment are available to support the board's size, which is very compact.

2.3.1.1 Arduino 1.8.5

Arduino is a software and hardware-based, open-source electronics platform. Arduino boards can read inputs and convert them to outputs. It can instruct the board by sending a set of instructions to the board's microcontroller. To be able to do this, it needs to use Arduino and the processing-based Arduino software (IDE).[13]

2.3.1.2 Arduino Uno

Figure 2.12 shows a picture of Arduino Uno. Arduino Uno is both hardware and software that enables anybody to prototype an electronic circuit based on a microcontroller rapidly and easily.



Figure 2.12 : Arduino Uno

The Arduino Uno board accepts input voltages ranging from 7 to 12 volts. The operating voltage is 5 volts. This board has 14 digital pins, 6 of which can function as PWM (Pulse Width Modulation) pins, allowing analog signals to be obtained on digital pins. This Arduino Uno has 6 analog pins as well. These six analog pins can be used as digital pins. Figure 2.13 shows the name of the pins on the Arduino Uno board.



Figure 2.13 : The name of the pins on the Arduino Uno board

Especially for digital pins, only one mode, namely only as input or output, can be assigned to each pin. As input, it means that an external party determines the value on the pin and this value can be read in Arduino. As an output, it means that Arduino can control the value on the pin and that the value can be calculated using the digital write order. The pin mode is determined as an input or output from the pin mode.[5]

2.3.1.3 Arduino IDE

The Arduino implementation IDEA is used to monitor the machine, which is programmed in C. Arduino IDE is an open-source platform officially introduced by Arduino (Integrated Development Environment). Used in particular to edit, compose and upload codes to the computer Arduino. [14] A flow map is used to facilitate the development of the programmer. For example of the flow chart to development of the programme as seen in the figure 2.14. As seen in Figure 2.14, this flowchart shows which of the 3 modes to select after putting on the clothes. There are 3 folding modes. For modes 1, uses to fold shorts, pants, and others. Next, mode 2 is used to fold the towels and so on. Lastly, mode 3 can be used to fold shirts, T-shirts, and so on.



The Arduino Uno R3 is a microcontroller board with a removable ATmega328 AVR microcontroller in a dual-inline package (DIP) box. It has 20 optical input/output pins, six of which are PWM outputs and six of which are analog inputs. It can be programmed using the Arduino programming software, which is simple to use. The Arduino has a large group of supporters, making it a simple way to get started with embedded electronics. The R3 is Arduino Uno's third and most recent revision.[15] Figure 2.15 shows a picture of Arduino Uno R3.



Figure 2.15 : Arduino Uno R3

2.3.2 PLC (Programmable Logic Controller)

PLC (Programmable Logic Controller) is a device designed to replace conventional control systems. PLC (Programmable Logic Controllers) are devices that are intended to replace traditional control systems. General Motors (GM) developed the first PLC around 1968. The key intention was to replace the relay that was used to execute the control circuit. PLC means programmable logic controller literally. In other words, PLC is equipment system for controlling an equipment or other system that can be programmed as required by a logic circuit. PLC is like an easy-to-use electronic machine with different styles and difficulties.[16]

2.4 Proposed Model

The mechanism is created with the assistance of certain technologically advanced and errorfree elements. The cloth folding mechanism was created with the help of wooden ply, aluminum holders, and hinges for the system's solid rigidity. The color selection mechanism uses a small robot to get the fabric down to the desired course, rendering the whole mechanism modern and technologically advanced.

A. Folding Mechanism

The folding system is made up of an Arduino UNO board and DC motors that are fixed on a wooden ply that serves as a base for the fabric to be folded. The mechanism must complete four steps to complete the overall folding of the cloth. The aluminum rods are attached to DC motors that rotate the flaps (wooden planks) in a clockwise or anticlockwise direction, as well as the final half fold in an upward direction. The DC motors mounted on the aluminum rods are linked to the Arduino Uno and programmed to perform the rotations used to perform the folds. [17] Block diagram of folding mechanism as shows in Figure 2.16.



Figure 2.16 : Block Diagram of folding mechanism

2.5 Electrical Design

When designing an electrical system, several considerations must be considered, including the power supply source, the unit that will be used as a controller, device service driver architecture, developing the management device that will be used, a tool for creating schematic models, and flowchart design.[18]
2.6 Physical Design

The physical architecture will be based on a currently available folding frame. Divide the board into A, B, C, and D and create three custom hinges with an articulated rod between the boards. These rods will be connected to the servo rotation axes. When the servos spin, the rods rotate as well, flipping the boards. Photosensors will be installed on boards A and D to detect the presence of clothing. On the left side of board B, three ultrasonic sensors would be attached to detect any obstacles such as hands and fingertips. [19] Figure 2.17 shows an example of physical design:



Figure 2.17 : Physical design of flip board

2.7 Evaluation of Existing Techniques

A. Traditional method

The traditional method for folding cloth is a hand-folding technique and it's very easy method. It's an old approach that predecessors have taken. Figure 2.18 shows how to folding T-shirt with traditional method. [20][21]



Figure 2.19 shows a folding board which is a collapsible plastic board that allows users to fold clothes with their hands. This board is easy to use and maintain. [20]



Figure 2.19 : T-shirt folding board

C. Folding machine FX-23

In a short amount of time, this automated fabric folding machine can fold a big quantity of items. Furthermore, they are kept in a chamber beneath the folding frame. It is, however, an

industrial product that is not fit for use in a home. It is appropriate for industrial application.[20][22]

D. Foldimate

Foldimate is an autonomous robot that was developed in 2016 and will be available for preorder in 2020. With its simple clipping operation, folding, packaging, and distribution process, the FoldiMate Folding Machine is robotic clothes folding machine that can easily handle most types of clothes, including suits, tops, and towels. After reviewing all of the existing techniques and mechanisms, developed a simple Bluetooth-controlled low-cost cloth folding machine that is easily affordable. Providing and self-containing a process for folding the board.[20][22] FoldiMate Folding Machine is a robotic clothes as seen in Figure

2.20.



Figure 2.20 : FoldiMate Folding Machine

2.8 Summary of Related Work

Table 2.1 : Summary of related work.

No.	Author	Title	Microcontroller	Monitoring	Communication	Function
		Nº MALAYS	IA ME	System	System	
1.	P. D. Raut, S. D. More	Automatic T-Shirt	-Arduino	None	-Internet	-To introduce an easy and fully
		Ironing and Folding	A.A.			automatic t-shirt ironing & folding
		Machine				machine which will efficiently work
		Sta Alle				and reduce the human effort.
2.	R. Cahyadi, S.	"Model Alat Pelipat Baju	-Arduino Uno	None	-Internet	-The activity of folding clothes can be
	Hardhienata	Portable berbasis Arduino Uno,"	کل مليہ	کنید	-Hardware	done automatically and the folding process is faster and tidy.
		UNIVERSI	FI TEKNI	KAL MA	LAYSIA N	-This model is made portable so that it
						can move places.

3.	N. Gomesh, I. Daut, V.	Photovoltaic powered T-	-AT89C51	None	-Internet	-powered by photovoltaic system.
		Shirt Folding Machine				-To fold t-shirts merely by pressing a
						button.
4.	N. Silitonga, J. M.	Design and Simulation of	-Arduino Uno	LCD	-Internet	-Fold the clothes within a short namely
	Hutapea, I. S.	Automatic Folders	-Ultrasonic			short-sleeved shirt with a time of 4
		and the second s	sensors			seconds, ³ / ₄ sleeves with a time of 5
		TEKA	A.			seconds and shorts with a time of 3
		LII!				seconds.
5.	A. M. Nurkholis,	"F-Cloth Automatic	-Arduino Uno	LCD	Internet	-To help in terms of folding clothes
		Solusi Cerdas Melipat				quickly and practically with the system
		Pakaian Dengan Praktis	کل ملہ	zie	ستي تح	work automatically.
		Berbasis Arduino Uno."			· · · ·	5° - 14 -
6.	M.Periyasamy, M.	Automated Match Box	PIC16F877	None A	Internet A N	-The productivity of company
	Ramya, V. Maha	base Folding				increases with less time consumtion.
	Vishnu,					

						- It reduces the large amount of labor cost and also decreases stress to wokers.
7.	J. Susilo, A. Febriani,	Car Parking Distance	-Arduino Uno	None	-BlackBox	-To make the car sensors it easy for car
		Controller Using	-Arduino MP3			drivers to park the car.
		Ultrasonic Sensors Based	Shield			
		On Arduino Uno	-Sensor			
		2	Ultrasonic HC-			
		1 Para Alina	SR04			
8.	Amirah, Salman	"Rancang Bangun Alat	-Arduino Uno	-Smartphone	-Android	- To help increases the results of
		Pelipat Pakaian Bebasis	کا ملیہ	-Raspberry	-Ios	laundry efforts with a faster work
		Android,"	- 0	Pi	-Wireless Wi-fi	process.
9.	Ilham Saputra, E. Naf,	"Rancang Bangun Alat	-Arduino Mega	-LCD	-Android	- A system designed to work well and
		Pelipat Baju Sebagai			-Bluetooth HC-	can be used as a learning medium for
		Media Pembelajaran Bagi			05	

		Anak-Anak Via				children in the process of folding
		Smartphone"				clothes.
10.	Basuki Rahmat	"Rancang Bangun Alat	-Spring Drive	-Autodesk	-Internet	-To be able to design and make a
		Pelipat Baju		Inventor		clothes folding device with manual
		Menggunakan Pegas	IA MA	Profesional		drive, foldable clothing size manual
		Sebagai Mekanisme	YE .	(AIP)		mechanism folding device is expected
		Penggerak Manual"	KA.			to fold clothes with a faster time.
11.	B. Vinitha, S. Amritha,	Cloth Folding Machine	-Arduino	None	-User interface	-To fold up cloth by just pressing a
	M. Sinduja	1 Starten	-ATMega8		LED	switch.
		in .				-The purpose design of a cloth folding
		سيا ملاك	کل ملیہ	کنیج	سىتى تىچ	machine is a household appliance.
12.	E. Hariyanti, G.	"Alat Pelipat Pakaian	-Arduino Uno	None	-LCD	- Has 3 mode folding
	Tambunan,	Otomatis Dengan Tiga		KAL MA	LAYSIA N	-Reduce the time less than 10 seconds.
		Mode Pelipatan Berbasis				
		Mikrokontroler,"				

13.	Izan , Ziemah, Wani	Mechanical Engineering	-Arduino Uno	-LCD	-Arduino	-Be a helpful hand to the working
		Department 1201	R3		software (IDE)	women and also it saves energy, time
					-Autodesk	and money.
					Inventor	
14.	B. R. M. Iqbal Nur	"perancangan dan	-PLC	None	-Autodesk	-Use basic technologies to create
	Fahmi , Wahyudi,	pembuatan alat pelipat	EL AL		Inventor	clothing folding aids
		baju dengan pengontrol	A		Professional	-Reduce the amount of time.
		sistem elektro pneumatik			2013	
		dan plc untuk industri			-CXProgrammer	
		konveksi"			-FluidSIM	
		سيا ملاك	کل ملیہ	کنید	Pneumatic	اونيوم
15.	S. Shah, R. Pillai, U.	Automatic Cloth Folding	-Arduino Uno	None	-Internet	-To build a product with a lower
	Mahajan	and Color Based Sorting	-Ultrasonic	KAL MA	LAYSIA N	maintenance cost and easy replacement
		Mechanism	Sensor			of any part.

16.	Y. Irawan, R. Wahyuni	Folding Clothes Tool	-Arduino Uno	None	-Hardware	-Folding clothes to be more efficient in
		Using Arduino Uno	-UltraSonic		Programming	time and energy.
		Microcontroller And	Sensor		-Arduino IDE	
		Gear Servo				
17.	Xudong Li, Anran Su,	Automatic Cloth Folding	-ATMEGA	-LCD	-LED User	-Be able to detect the clothes
		Machine	328P		Inteface	automatically and fold them in a neat
		ă -	-Ultrasonic			way.
			sensosr			-Low cost folding machine
18.	M. S. Ahsan, S. Das	Android App based	-ATmega328		-MIT app	-It is predicted that by utilizing this
		Bluetooth controlled		Smartphones	-Bluetooth	machine cloth folding time can be
		Low-cost Cloth Folding	کل ملیہ	کنیج	سىتى تىچ	reduced to a great extent compared to
		Machine				the traditional method.
19.	B. Shetye, P. Randive	Automatic T-Shirt	-PIC16F877	-LCD	-Internet	-To fold t-shirt by just pressing a
		Folding Machine				switch.

						-To helpful hand to the working
						women's.
						- Detect the t-shirt and fold.
20.	S. Divya, I. K. S. David	Automatic T-Shirt	-Arduino Uno	Internet	-PLC software	-To replace the damaged components
		Folding	IA MA			which can be easily available in the
		New York	LAK.			market.
21.	Singh, Vinod Kumar	Speed Direction Control	Arduino ^P Nano	-LCD	Bluetooth	- The design and implementation of a
	Sahu, Abhishek	of DC Motor through	BT-AT mega	display	Module	low-cost, durable, resilient, and secure
	Beg	Bluetooth HC-05 Using	328			Bluetooth-enabled DC motor are
		Arduino				available. The connection between the
		سيا ملاك	کل ملیہ	کنیج	سىتى تىھ	controller and the Arduino Nano is
					10	wireless, a person may work on
		UNIVERSI	FI TEKNI	KAL MA	LAYSIA N	Bluetooth devices. This board may be
						used to drive the DC motor due to its
						inexpensive cost.

22.	Debnath, Banashree	Smart Switching System	Microcontoller	-Bulb	Relay Module	The Bluetooth-based domestic
	Dey	Using Bluetooth	AT tiny 2313			automation system largely uses
		Technology				information technology to decrease
						human labour.
		-1 AV6	in the second			



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CHAPTER 3

METHODOLOGY

3.1 Introduction

Here are going to explain all the steps about the research methodology that be used to establish of this project. In other words, this chapter will provide a complete explanation of the approach being used to successfully execute and run this project. According to Figure 3.1, there are various methodologies from this field that have mostly been published in journals for others to benefit from and improve in future research.

3.2 **Project Overview**

At the beginning of the planning project of the Development of Microcontroller Based Clothes Folding System, the supervisor assisted me in getting to starting the project. It begins with deciding on the project's architecture, which may range from manually folding clothes to automatically folding clothes.

This project is divided into two parts, which are software and hardware. In terms of hardware, it focuses on the Arduino Uno microcontroller. The IR sensor was detecting the touching of clothes when put on the boards and sensors were triggering the Arduino. The Blynk App application on a smartphone has an interface that will display all notifications and functions. For the software part, Arduino software (IDE) will be used for coding development. If there is any problem that occurs, troubleshooting on hardware and software will be implemented on the system until the system works properly. Figure 3.1 shows the flow chart of the methodology.



Figure 3.1: Methodology flowchart

3.2.1 Flow Chart

The flowchart of how the systems work in this project is shown in Figure 3.2. Before beginning the process of this project, it is necessary to turn on the power supply. The process of this project will start once the IR sensor detects a piece of clothing. Then it can move on to the next step of the project, which is to start folding the clothes. Motor servos are suitable components to be used for folding a board. This project can also count the number of folded clothes. Then, the amount will be displayed on the mobile phone using the Blynk application.





Figure 3.2 : The flow chart of folding clothes machines

3.2.2 The Block Diagram

In Figure 3.3, the general flow of the system is shown in the block diagram. Arduino is the main device of the system that will be controlling others what to do. There is one sensor used in this project which is an IR sensor while ESP8266 Wi-Fi Module will be functioning as a wireless communication that is connected from mobile smartphone to folding clothes machine.



Figure 3.3 : General of Block Diagram

First of all, when the IR sensor detects the clothes on the board, it automatically sends the signal to the Arduino Uno to process the data. Hence, the Arduino Uno will send a signal to the servo motor to fold the clothes. An IR sensor acts to detect the clothes on the board, and it helps to count down the number of folded clothes after finishing the folding. The display of the amount will be displayed on the smartphone, which has been connected with an ESP8266 Wi-Fi Module. The ESP8266 Wi-Fi Module has been communicating with

the Blynk Application. The Blynk application that has been installed on the smartphone will be able to control and monitor every single project.

3.3 Methodology for Hardware



Figure 3.4 : Methodology for Hardware

Figure 3.4 above shows the list of process methodology for making the hardware for this project. The hardware system only focuses on the circuit of the folding machine and it will be installed with a ESP8266 Wi-Fi Module and Arduino to analyses the signal. After a built, tested and reworked until it achieves the objectives of developing and representing finalized products. This model was chosen since it needs a quick response phase to determine whether the prototype truly works or doesn't. Otherwise, it will take a long time to figure it out.

3.3.1 Planning

At this stage, the understanding of why the project should be implemented and, in addition, deciding the importance of a good framework will determine how the project should be well-prepared. The careful observations of this stage will prompt the next stage, which is the outline. The related sources for this project are consistent with the outline of this project that has been shown. The software and hardware used in this project were planned from the start, including the IR sensor, ESP8266 Wi-Fi Module, Arduino Uno, and Smartphone. While the software used IDE Arduino software.

3.3.2 Design

At the beginning of the development of hardware, the first thing that needs to be done is the configuration of each piece of equipment before making the connection between the ESP8266 Wi-Fi Module and the Arduino Uno application for assembly purposes. When the hardware was designed, they needed to make sure the mechanism of the project folding machine would not be affected by the sensitivity of the sensors. As a precaution to make the system work properly, a method of calibration will be used.

3.3.3 Implementation

A prototype is built based on the reports from the outline stage and the requirement report from the planning stage and the necessary archive from the planning stage. The implementation phase, however, must deal with issues such as performance, quality of development, and troubleshooting.

3.3.4 Testing

It involved overall activities and general resources required methods and processes to be used to test the prototype to complete the testing stage. The project has to test the system roughly together with the application if something goes wrong and needs to recheck the problem until it succeeds.

3.4 Drawing Design and Prototype

This architecture is made up of four parts. All parts on the board are folded when it's detected by an IR sensor. It has four parts, which are A, B, C, and D. Part A, B, C, and D are rotated 180 degrees. Figure 3.5 shows the initial planning of the drawing design. Figure 3.6 shows a prototype for a folding clothes machine.



Figure 3.5 : Drawing design of folding clothes machines



Figure 3.6 : Prototype of folding clothes machines

3.5 Design using Tinkercad Application

This design is made in the form of a plan, with four parts on the board as a Figure 3.7. Here are several views of the design as well and dimension for each part. Among the views in this design are the top view in Figure 3.8, right view as in Figure 3.9, left view as in Figure 3.10, back view as in Figure 3.11, front view as in Figure 3.12 and the view from inside the body machine.





Figure 3.9 : Right view



Figure 3.10 : Left view



Figure 3.11 : Back view



Figure 3.13 : View inside body machine



Figure 3.14 : Storage Box view

Figure 3.13 above shows a view from inside body machine. The main function of the storage box is to store the clothes after finishing folding them as shown in figure 3.14.



Figure 3.15 : The parts of board I

As seen the figure 3.15 shows the parts of the board for A and B. The dimensions of boards A and B are all the same. It's just a different position on the board. The rotating direction for the folding board of parts A and B is 135° flip up.



Figure 3.16 shows a parts of board II. The dimensions of boards C and D are all the same. The rotating direction for the folding board of parts C is 135° flip up, and for parts E is flip up 135° directly to storage box.

3.6 Clothes Folding Design

The prototype for this project uses PVC pipes and casing wiring to support the board for folding clothes. Figure 3.17 shows types of PVC pipes and casing wiring. Figure 3.18 and Figure 3.19 shows a design of prototype after cutting the PVC.



Figure 3.17 : PVC of Pipes and Casing Wiring



Figure 3.18 : Design of prototype



Figure 3.19 : Design of prototype when apply a board

3.7 Hardware Development

3.7.1 Arduino Uno Board

The system had to be automated, so a microcontroller, the Arduino Uno, was chosen. In addition, an Arduino is an applicable board that can save power utilization. It has all that anyone could need for a port to associate all information that is planned with interfaces. Moreover, the most important thing for Arduino is that writing computer code is an easy and simple way to understand it and emerges among others. According to Figure 3.20, it shows the schematic graph of the Arduino board.



Figure 3.20 : Arduino Uno Schematic diagram.



Figure 3.21: Pin mapping on Arduino Board

Figure 3.21 above shows that the mapping of every pin at Arduino Uno board. This Arduino has provided 28 pins and every single pin had its function. An Arduino Uno has advantages such as simply connect to a computer with a USB cable or power it with an ACto-DC adapter or battery to get started. In addition, the flexibility of Arduino makes the community of uses grows day by day. This is because the Arduino software is free, the hardware board is pretty cheap, and both software and hardware are easy to learn.

3.7.2 ESP8266 NodeMCU Module Wi-Fi

The ESP8266 is a designed module component for today's internet-connected environment. This module provides a detailed and unified Wi-Fi network solution that may be used as an application provider or to isolate all Wi-Fi network functionalities from other processors. The ESP8266 offers on-board processing and storage capabilities, allowing the module to be easily coupled with sensors or specific device applications through input-output pins. This module's high level of integration allows for a minimal external circuit, and all options, including front-side modules, are designed to fit on a small PCB. The ESP8266 module requires a maximum voltage of 3.6V to operate. The Arduino's Vcc WiFi module is attached to a 3.3V pin. When the Wi-Fi module receives voltage, it will become blue. The figure 3.22 shows a picture of ESP8266 NodeMCU Module Wi-Fi.



Figure 3.23 : Pin mapping on ESP8266 NodeMCU Module Wi-Fi

Figure 3.23 above shows that the mapping of every pin at ESP8266 NodeMCU Module Wi-Fi. This ESP8266 NodeMCU Module Wi-Fi has provided 30 pins and ever single pin had its function. The ESP8266 wireless module is a low-cost Wi-Fi module that supports complete TCP/IP functionality. AT-Command is used to configure this module. Many developers are interested in participating in the development of this module again because of its inexpensive price, low power consumption, and small module dimensions.

From the Figure 3.24 shows that the connection between NodeMCU ESP8266 to the light bulb. This connection will control On/OFF the light bulb using their own I/O pin. Furthermore, there is an advanced API for hardware IO that can drastically decrease the amount of redundant effort associated with setting and controlling hardware. So that, the user can code like Arduino. Table 3.1 shows a the list of feature NodeMCU ESP8266 Wi-Fi

Module.



Figure 3.24 : The application of NodeMCU ESP8266

FEATURES					
- Open-source					
- Programmable					
- Low Cost					
- Wi-Fi enabled					
- Speed up IoT application developing process					
- Lowest cost Wi-Fi					
- Input Voltage (3.3V-5V)					

Table 3.1 : The list of feature NodeMCU ESP8266

3.7.3 Infrared Sensor (IR Sensor)

An infrared sensor is a piece of equipment that senses the changes in the environment. It works by absorbing or locating infrared radiation. Besides that, it could also detect the variation of heat changes due to object movement.

In real life, the use of infrared technology is also quite widespread. It is also not only used in the industry. The signals sent from a remote control, for example, are analyzed by an infrared detector in air conditioners. Passive for motion detection systems, infrared sensors are often utilized in security alarms and automatic lighting applications, whereas LDR sensors are employed for outdoor lighting systems. Infrared sensors provide several advantages, including low power consumption, simple electronics, and portability. An infrared sensor is represented in Figure 3.25. (IR sensor).



Figure 3.25 : An Infrared Sensor (IR Sensor)

The IR (Infrared) sensor is used in the system. To detect the object or obstacle and identify if the clothes are present or not. This IR sensor offers simple, user-friendly, and fast obstacle detection via infrared reflection. When the IR sensor detects the clothes, it will output logic "LOW" at the output pin and the green LED will light up to indicate the detection. This IR sensor supports power inputs of 5V or 3.3V. The IR will provide a signal to the Arduino Uno, which will give the signal to the motor. After this, the folding process of the system will begin.



Figure 3.26 : Pin mapping on IR sensor

Figure 3.26 above shows every pin on the IR sensor. As mentioned above, this IR sensor supports 5V or 3.3V and 1A only for each IR sensor. Setting up an IR sensor connection to the Arduino is easier. Figure 3.27 shows that the connection between VCC and GND pin is broken. The sensor has only one output pin that should be connected to one

of the digital pins of the Arduino. In this case, it's connected to pin 2. This sensor has two main parts: an IR transmitter and an IR receiver. When the transmitter transmits their infrared waves, whereas the receiver's work is to receive these waves. The IR receiver frequently sends digital data in the form of 0s or 1s to the Vout pin of the sensor. For example, if the IR sensor detects a reflected wave from that object and it is received by the receiver, The IR sensor gives 0 in this condition.



The servo motor provides the accurate control of angular or linear location, speed, and acceleration of the rotatory action / linear actuator. A relevant motor is attached to a position feedback sensor in this system. It also demands a powerful controller, which is often a separate module designed specifically for servo motors. Servo motors are utilized in a variety of applications, including robotics, CNC machines, and automated manufacturing. A servo motor is a closed-loop servo mechanism that uses position feedback to control its speed and ultimate position. The sensor is connected to the motor, which rotates 1800 times to determine the distance range surrounding the sensor. To rotate in both clockwise and anticlockwise directions, the motor is controlled and interfaced with an Arduino microcontroller. Figure 3.28 and Figure 3.29 shows a servo motor with internal diagram.



Figure 3.29 : The servo motor

3.8 Software Requirement

3.8.1 Arduino IDE

The IDE (Integrated Development Environment) is a software that enables code editing, compiling and debugging to be better and supported. The Java Platform runs the Arduino IDE. So, this Arduino IDE has built-in functions and commands that are customized to run on the Arduino dev board, although they work on the Java platform. Thus, the Arduino IDE is used to edit, compile, debug and then burn the code into the Arduino dev board. The Arduino IDE interface shows like Figure 3.30 and Figure 3.31.



Figure 3.30 : Arduino IDE interface



Tinkercad by Autodesk as seen in the Figure 3.32 is a modelling programme that allows users to create 3-dimensional goods and even achieve their creative dreams. Typically, this approach creates a solid object by drawing a 2D profile and then extruding and lofting it. Because it is user-friendly and has more functionality, Autodesk Tinkercad is a good choice for designing the prototype of the folding clothing machine. Figure 3.33 shows the whole design view. It's made from Autodesk Tinkercad.



Figure 3.32 : Autodesk Tinkercad software


Figure 3.33 : The whole design view.

3.8.3 Proteus

Proteus is software for simulating components and attracting the desired circuit. It is used to check the code written for the microcontroller quickly. Proteus has a large component list and there are many libraries available for more components to be included. Using this software makes it a circuit simulation, so it's pretty easy to design and add a library package. This project will also use this software to create and test electronic circuits because, by adding a package, Arduino-based simulations are also possible. Figure 3.34 shows a example of circuit design using Proteus software.



Figure 3.34 : Circuit design using Proteus software

3.8.4 Blynk IoT Application

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Blynk was created with the Internet of Things (IoT). It can remotely manage hardware, display sensor data, store data, visualize it, and do a lot more. Many applications and software have been developed to support IoT for widespread use in recent years. Blynk is the only software that offers a new platform for easily designing interfaces for controlling and monitoring hardware projects on iOS and Android smartphones. If it already has the Blynk programme, it can create a project dashboard and arrange buttons, sliders, graphs, and other widgets on the screen. The widgets can be used to switch on and off pins as well as display data from sensors.

Whatever the project is, there are plenty of tutorials to make the hardware part quite easy, but it's still challenging to build the software interface. Blynk is ideal for interfacing with simple projects. As seen in Figure 3.35, it's shown how a connection of Blynk. Figure 3.36 shows some of the layouts on the Blynk Application.



Figure 3.36 : Block Diagram of Blynk

Based on Figure 3.36, this block diagram generally shows about the IoT of a system. In addition, everything processing by Arduino will be sent to the internet module and will keep the data into the cloud that connected between smartphone and cloud. The smartphone that gets access to the cloud will easy to communicate and monitor the system at the Arduino.

Table 3.2 shows a advantage and disadvantages of Blynk application.

Advantage	Disadvantage
Easy and simple	Lack of documentation for some device
Many feature	Can't make own widget
There is no need for any additional hardware	Not made to implement complex projects
Active community	

Table 3.2 : Advantage and Disadvantage of Blynk



3.9 Gantt Chart

Table 3.3 : Project Gantt Chart BDP 1

PROJECT ACTIVITIES	WEEK	WEEK	WEEK	WEEK	WEEK	WEEK	WEE	WEE	WEE	WEE	WEE	WEE	WEE	WEE	WEE	WEE
	1	2	3	AY4	5	6	К 7	К 8	К 9	К 10	K 11	K 12	K 13	К 14	K 15	К 16
BDP Briefing		~	1		Ma				М							S
Meeting with Supervisor		184			8				1							Т
Distribution of project		N			N N	£			D							U
titles		×				2										
PSM1 Rubrics Explaination		-							В			VI				D
Project Planning		3				_			R							Y
Proposal Preparation		Se.					1		E							
Abstract		10	2						А							W
Literature Review			N/N/N	-					К							Е
Design Project		1	1			1		1								Е
Flowchart		50	101		La.	6	-	6	S		1.41	- and	0			K
Prototype Design		-/							E	5.	V	1	2.			
Create layout using MIT									М	- 10						
app inventor		UNIT	VED	CIT	TE	CNII	CAL	D.B.A	LAN	AL21	ME		CA.			
Design the circuit		OPT	V.L.I.	011		ALA U	ML	TAIL	E	017	THE	LA				
Simulation the circuit									S							
Contract actual circuit									Т							
Performance Analysis									E							
Thesis preparation									R							

PROJECT ACTIVITIES	WEE	WEE	WEE	WEE	WEE	WEE	WEE	WEEK	WEEK	WEEK	WEEK	WEEK	WEEK	WEEK	WEEK	WEEK
	К 1	К 2	К З	К4	К 5	К 6	К 7	8	9	10	11	12	13	14	15	16
BDP 2 Briefing		1	MAL	ATSI,	10				S							S
Meeting with Supervisor		3							E		_					Т
Identify Hardware and		See.			1	41			М							U
Software		E		-						\sim		ν.				
Method of component		R							В							D
Design of prototype		E.					2		R							Y
Project Development		A.S.	Allen						E							
Finalize the project design			1	-	1				А			+				W
Chapter 3 : Methodology		SN	6	سب	lo	4	ni	4	K	in		n'au	0			E
Chapter 4 : Analysis		_		4 y			- 10		49	5.	0	10-	/			E
Chapter 5 : Conclusion				-			1						-			К
and Recommendations		UNI	VER	SIL	ITE	KNI	KAL	MA	LA	SIA	ME	LAP	A			
Submission Final Report																
Presentation																

Table 3.4 : Project Gantt Chart BDP 2

3.10 Summary

In this chapter, an IoT development of a microcontroller-based clothes folding system will be built using Arduino UNO based on previously discussed methods and processes. This project's main operating system is the Arduino UNO. The project's block diagram and flowchart were created. The Arduino IDE programming languages are used to run the hardware, thus both hardware and software development are linked. The IoT development of a microcontroller-based clothing folding system that can display information on sensors will be the outcome of this project.



CHAPTER 4

RESULTS AND DISCUSSIONS

4.1 Introduction

In this chapter, data obtained from a combination of software and hardware development as well as system operations and functions will be recorded. This chapter shows how the system works and communicates using the microcontroller and internet module ESP8266 ESP8266 Module Wi-Fi that will monitor the counting a clothes folding via the user's smartphone.

4.2 Electronic Design

For the result of electronic design, the simulation circuit in Figure 4.0 has been made first by using the software Proteus. Then, hard wiring on the hardware module will be done after the simulation circuit runs perfectly.



Figure 4.0 : Simulation Circuit

The complete circuit board shown in Figure 4.1 has been made and applied to the prototype board. For this folding clothes project, this circuit works to control all electronic components.



Figure 4.1 : Wiring circuit on electronic part

The figure 4.1 above show that one sensor of Infrared (IR) sensor and four servo motor that connected to Arduino Uno. This sensor represent one of project have one sensor which is Infrared (IR) sensor. Besides, the ESP8266 NodeMCU Module Wi-Fi of port Rx and Tx will connected to pin 2 and 3 of Arduino Uno.

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4.3 Testing Result

4.3.1 Software Result



This result is shown for the Blynk interface on the smartphone user in Figure 4.2

above. In the first box is a counter. This counter is to count every piece of clothing after finished folding. The second box is the reset button for the counter. The purpose of this reset is to reset the button for the counter to 0. The user must reset the counter in the Blynk application if they want to start counting the folded clothes from 0.

4.4 Analysis

4.4.1 Result and Analysis



Table 4.0 : Declaration for analysis

RUN	Types	Time	Power	Summary	Output	Pass
	Of	Delay	Supply			/ Fail
	Motor					
	Servo					
Run 1	0	0	0	It can be run but not for all motor servos because the current doesn't support all motor servos.		Х
Run 2	0	0 TEKW	1	It can run smoothly. All motor servos can run, and the speed for folding the board is also suitable.		~
Run 3	0	1 2 U	NIVERS	Motor servo can be run with this analysis but not for power supply. 12V 1A can't support 4 motor servos and 1 IR sensor. Time delay can function like usual, but it's untidy to fold clothes.	MELAKA MELAKA	Х
Run 4	0	1	1	It's almost the same result as 001. A power supply suitable for all components, such as a 4-motor servo and an IR sensor. The motor servo can also be set to support +-13 kg. But the speed of the time delay is not very appropriate. It's because when the board		

				moves slowly, the clothes get		
				untidy.		
Run 5	1	0	0	Using this servo motor and		Х
				power supply is not suitable		
				because this motor servo		
				can't support folding up the		
				board and the current is not		
				enough to support all motor	All and the second seco	
				servos.		
Run 6	1	0	1	This analysis can run all		Х
				motor servos but is not		
				suitable for folding clothes.		
			ALA!	This motor servo just		
			P. MARCO	supports -1 kg. When putting		
		Carlo	7	the clothes on the board, the		
				motor servo can't support		
		F	de la compañía de la comp	folding the board.		
Run 7	1	1	10 ₁₁₀	This analysis can't be used		Х
		5	Mal	for this project. It's because	La child and and and and	
		_		the motor servo, time delay,	La sur	
		U	NIVERS	and power supply are not	MELAKA	
				suitable for folding clothes.		
Run 8	1	1	1	This also has almost the same		X
				result as 101. It can support		
				all motor servos and IR		
				sensors. But this motor servo		
				is unable to fold up a board.		
				It's just support -1kg.		

Pass

Fail

 Table 4.1 : The result of analysis

4.4.2 Discussion of analysis

In conclusion, from this analysis, just two can be used, which are run 2 and run 4. Run2 uses the type of motor servo FS5115M. The time delay is 10 s and the power supply is 5V 3A. While run 4 uses the type of motor servo FS5115M, the time delay is 15 s and the power supply is 5V 3A. The difference between both these analyses is the time delay, which is 10 s and 15 s. I would prefer run 2. It is because the lower value of the time delay (10s), it achieve higher tidiness of the cloth folding output. When slowly extending the time delay, the clothes will be untidy when folded.

4.5 Summary

As a summary of this chapter, the methods implemented in this project are crucial and important to completing the project. The materials and components used in the project created a lightweight and strong product, making this project very convenient for everyone because the design of clothes folding machines is simple. The aim was to make it easy to handle, operate, and understand in use. The aim was to make it easy to handle, operate, and understand in use. In this chapter, we also show the results of the testing of coding programmes, the result of testing on the IR sensor when detecting the clothes, and the result of testing on the Blynk application to display the output of the counter when folding clothes.

CHAPTER 5

CONCLUSION AND RECOMMENDATIONS

5.1 Introduction

This chapter will outline the conclusion and recommendation for the project as a whole and discuss a few recommendations and suggestions for improving the project for future development related to this project.

5.2 Conclusion

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Development of a Microcontroller Based Clothes Folding System is an innovation project designed to meet the requirements of IR 4.0. The Fourth Industrial Revolution (IR 4.0) is expected to change how we live, work, and communicate; it is also likely to change the things we value and the way we value them in the future. This clothes folding system has been developed by using wireless technology, which is an internet module using an ESP8266 NodeMCU Wi-Fi Module. This device is very useful and easy to use in daily life to promote human life.

In a nutshell, this project has been successfully achieved its objectives. The understanding of interface and cloud between the ESP8266 NodeMCU Wi-Fi Module, Arduino Uno and Blynk Application was study before implementation of IoT based Clothes Folding System. Beside, this project was successfully designed and develops using Arduino Uno as a main controller. The notification can be triggered to user when the IR sensor detected the clothes on the board. Therefore, the ESP8266 NodeMCU Wi-Fi Module is a good function as required as a medium to inform the user how much clothes they finished folding. The interface of the Blynk application the communicate between ESP8266 NodeMCU Wi-F Module and Arduino Uno also successful and display the monitoring of counter the clothes after finished folding.

5.3 Recommendation

Even though this project is a successful design and development, improvements can be made to solve the various constraints and make this system more efficient. There are several limitations that can be further improved on this project. The system can be improved by solving the problem in terms of material prototypes. The problem is that the material prototype is untidy and unstable. It's because the only material utilised is PVC pipe, which is light and soft. It was unable to smoothly and properly accommodate the prototype's position. This problem can be improved by using wood or iron to make a prototype of this project more stable and proper.

Next is the servo motor. The servo motor has the disadvantage of being inexpensive and easily damaged. It's because the motor servo can be overlapped when trying a few times uploading the code to see the function of the motor servo. This motor servo also sometimes can't support the weight of the board and clothes even though it's already using a metal servo motor. So, this problem can be improved by using an expensive motor servo, which is the FS5115M motor servo. The estimated price for this motor servo is RM55. It can accommodate weights in the range of 14 kg to 15 kg.

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APPENDICES

Appendix A

Appendix 1 : Coding for Arduino Uno



```
Serial.begin(9600);
NodeMCU, begin (9600):
myservol.attach(6);
mvservo2.attach(7);
myservo3.attach(8);
mvservo4.attach(9);
myservol.writeMicroseconds(1000); // set servo to mid-point
myservo2.writeMicroseconds(1000);
myservo3.writeMicroseconds(1000);
myservo4.writeMicroseconds(1000);
Serial.println("CLOTH TEST");
                             // print some text in Serial Monitor
Serial.println("with Arduino UNO R3");
oid loop() {
currentMillis = millis();
Send_data();
bool readsensor = digitalRead(4);
//Serial.println("===========");
//Serial.print("SENSOR : ");
//Serial.println(readsensor);
Serial.print("NO BAJU : ");
Serial.println(counting);
//delay(500);
if (digitalRead(4) == LOW) {
 if (status_sensor == 1) {
   //delay(1000);
   digitalWrite (13, HIGH); AY SIA
    digitalWrite(13, HIGH);
     for (pos = 45; pos <= 210; pos += 1)
     {
       myservol.write(pos);
       //Serial.println("motor 1");
      delay(5);
                                          • 4
           11
     }
                 4
    for (pos = 210; pos >= 45; pos -= 1) {
       myservol.write(pos);
      delay (1) VERSITI TEKNIKAL MALAYSIA MELAKA
     ł
    delay(500);
     //-----
     for (pos = 45; pos <= 210; pos += 1)
     { // goes from 0 degrees to 180 degrees
       myservo2.write(pos);
       //Serial.println("motor 2");
      delay(5);
     }
     for (pos = 210; pos >= 45; pos -= 1) {
       myservo2.write(pos);
       delay(1);
     }
    delay(500);
     for (pos = 45; pos <= 210; pos += 1)
     { // goes from 0 degrees to 180 degrees
       myservo3.write(pos);
```

```
for (pos = 210; pos >= 45; pos -= 1) {
      myservo3.write(pos);
      delay(1);
     1
     delay(500);
     //-----
     for (pos = 45; pos <= 210; pos += 1)
     { // goes from 0 degrees to 180 degrees
      myservo4.write(pos);
      //Serial.println("motor 4");
      delay(5);
     1
     for (pos = 210; pos >= 45; pos -= 1)
     {
      myservo4.write(pos);
      delay(1);
     1
     //delay(500);
     //==========
     counting++;
    NodeMCU.print(counting);
    NodeMCU.println("\n");
    status_sensor = 0;
   }
 }
 else{
   digitalWrite(13, LOW);
         ALL LA LA DA
      NodeMCU.print(counting);
      NodeMCU.println("\n");
      status_sensor = 0;
    }
  }
  else{
    digitalWrite(13, LOW);
   pos == 0;NIVERSITI
status_sensor = 1;
                             TEKNIKAL MALAYSIA
                                                              MELAKA
    delay(100);
  }
}
void Send data() {
 if ((currentMillis - previousMillis >= period)) {
    sdata1 = counting;
    sdata2 = counting2;
    sdata3 = counting3;
    cdata = cdata + sdatal + "," + sdata2 + "," + sdata3;
    Serial.print("Send TO ESP : ");
    Serial.println(cdata);
    NodeMCU.println(cdata);
    delay(1000); // 100 milli seconds
    cdata = "";
    previousMillis = previousMillis + period;
  }
```

Appendix 2 : Coding for ESP8266 NodeMCU

```
NodeMCU_blynk_25112021
define BLYNK_PRINT Serial
#include <SoftwareSerial.h>
#include <BlynkSimpleEsp8266.h>
#include <ESP8266WiFi.h>
BlynkTimer timer;
//====== CONNECT TO WIFI ==========
char auth[] = "0IlcKy7saw8TNEOu0lsMovOPnmyOeDXM";
char ssid[] = "Azaiman";
char pass[] = "AliahAiman";
int rpm = 0, a;
int numcount1 = 0;
int numcount1_ = 0;
int numcountminus = 0;
int numcount2 = 0;
int numcount3 = 0;
String myString; // complete message from arduino, which consistors of snesors data
char rdata; // received charactors
BLYNK WRITE (VO) {
 a = param.asInt();
 numcountminus = numcountl;
 Serial.print("No Button :");
  Serial.println(a);
1
void setup() 🧯
```

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```
void setup() {
   Serial.begin(9600);
  Blynk.begin(auth, ssid, pass);
1
void loop() {
  Blynk.run();
  timer.run();
  if (Serial.available() > 0 ) {
    rdata = Serial.read();
    myString = myString + rdata;
    if (rdata == ' n') {
       String 1 = getValue(myString, ',', 0);
       String m = getValue(myString, ',', 1);
       String n = getValue(myString, ',', 2);
       numcount1 = 1.toInt();
       numcount2 = m.toInt();
       numcount3 = n.toInt();
      myString = "";
     }
   }
  numcount1 = numcount1 - numcountminus ;
   if (numcount1 >= 0) {
     Serial.print("counting = ");
     Serial.println(numcountl );
     numcount1 = 1.toInt();
     numcount2 = m.toInt();
    numcount3 = n.toInt();
    UNIVERSITI TEKNIKAL MALAYSIA MELAKA
   }
 1
 numcountl_ = numcountl - numcountminus ;
 if (numcount1_ >= 0) {
   Serial.print("counting = ");
   Serial.println(numcountl_);
   Blynk.virtualWrite(V1, numcount1_);
 }
String getValue(String data, char separator, int index) {
 int found = 0;
 int strIndex[] = { 0, -1 };
 int maxIndex = data.length() - 1;
 for (int i = 0; i <= maxIndex && found <= index; i++) {</pre>
  if (data.charAt(i) == separator || i == maxIndex) {
    found++;
    strIndex[0] = strIndex[1] + 1;
    strIndex[1] = (i == maxIndex) ? i + 1 : i;
   }
 }
 return found > index ? data.substring(strIndex[0], strIndex[1]) : "";
```

