



**UNIVERSITI TEKNIKAL MALAYSIA MELAKA**

**SYSTEM DEVELOPMENT OF AN INITIATION SEQUENCE  
USING FACE RECOGNITION TECHNOLOGY**

This report submitted in accordance with requirement of the Universiti Teknikal Malaysia Melaka (UTeM) for the Bachelor Degree of Manufacturing Engineering (Robotic and Automation) with Honours.

by

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FACULTY OF MANUFACTURING ENGINEERING  
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# UNIVERSITI TEKNIKAL MALAYSIA MELAKA

## BORANG PENGESAHAN STATUS TESIS\*

JUDUL: SYSTEM DEVELOPMENT OF AN INITIATION SEQUENCE USING FACE  
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## **APPROVAL**

This report is submitted to the Faculty of Manufacturing Engineering of UTeM as a partial fulfillment of the requirements for the degree of Bachelor of Manufacturing Engineering (Robotic and Automation) with Honours. The member of the supervisory committee is as follow:

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## **ABSTRACT**

Facial recognition had gained increasing interest in the recent decade. Over the years there have been several techniques that being developed to achieve high success rate of accuracy in the identification and verification of individuals for authentication in security systems. This project show the concept of using face recognition technology in order to develop a system of an initiation sequence in a specific application with its own limitations, example security system of industrial machine. The approach of this project is to conceptualize by simulation of the various processes involved in developing an implement able system.

## **ABSTRAK**

Dalam masa singkat kebelakangan ini pengenalan muka (facial recognition) telah banyak menerima tumpuan. Beberapa teknik atau cara telah dikaji dan dibangunkan untuk mencapai tahap ketepatan dengan kadar kejayaan yang tinggi dalam usaha mengenalpasti seseorang individu untuk diberi kebenaran laluan dalam sistem-sistem keselamatan. Projek ini telah menyelidiki konsep yang menggunakan Face Recognition teknologi untuk menghasilkan sebuah sistem yang mengikut urutan dalam penggunaan yang tertentu yang mempunyai had-hadnya tersendiri, contohnya sistem kawalan keselamatan bagi mesin-mesin industri. Projek ini tertumpu kepada membuktikan konsep tersebut dengan cara simulasi berbagai proses aturcara yang terlibat dalam sesuatu system yang boleh direka.

## **DEDICATION**

*To my beloved family especially my parents, my supervisor, my friends.*

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# CHAPTER 1

## INTRODUCTION

This chapter focuses on the introduction of the project. Introduction of the project includes biometrics for identification and verification, verification versus identification, incentives for facial recognition application in any security system, project background, objective, problem statement and scope of this project.

### 1.1 Biometrics for Identification and Verification

Biometrics is an emerging set of pattern-recognition technologies which accurately and automatically identifies or verifies individuals based upon each person's unique physical or behavioural characteristics. Identification using biometrics has advantages over traditional methods involving ID Cards (tokens) or PIN numbers (passwords) in that the person to be identified is required to be physically present where identification is required and there is no need for remembering a password or carrying a token. PINs or passwords may be forgotten, and tokens like passports and driver's licenses may be forged, stolen, or lost. Biometrics methods work by unobtrusively matching patterns of live individuals in real-time against enrolled records. Biometric templates cannot be reverse-engineered to recreate personal information and they cannot be stolen and used to access personal information. Because of these inherent attributes, biometrics is an effective means to secure privacy and deter identity theft. Various biometric traits are being used for real-time recognition, the most popular being face, iris and fingerprint. Other biometric systems which have found their usefulness are based on retinal scan, voice, signature and hand geometry. By using them together with existing



tokens, passwords and keys, biometric systems are being deployed to enhance security and reduce fraud. In designing a practical biometric system, a user must first be enrolled in the system so that his biometric template can be captured. This template is securely stored in a central database or a smart card issued to him. The template is retrieved when an individual needs to be identified. Depending on the context, a biometric system can operate either in verification (authentication) or identification mode (Ritikos, 2007).

## **1.2 Verification Versus Identification**

There are two different ways to recognize a person: verification and identification. Verification (answers the question “Am I who I claim I am?”) involves confirming or denying a person's claimed identity. In identification, the system has to recognize a person (addressing the question “Who am I?”) from a list of  $N$  users in the template database. Identification is a more challenging problem because it involves 1: $N$  matching compared to 1:1 matching for verification.

## **1.3 Incentives for Facial Recognition Application in Any Security System**

Research on automatic face recognition in images has rapidly developed into several inter-related lines, and this research has both lead to and been driven by a disparate and expanding set of commercial applications. The large number of research activities is evident in the growing number of scientific communications published on subjects related to face processing and recognition. Anti-theft devices are not foolproof, but they can a deterrent or to slow down the process.

In a biometric security system, the objective is to authenticate a user being an authorised person to have access to the ignition system. It could be a first step before ignition could commence or it could be an integrated system for auto ignition subsequent to authorisation being cleared. A progression from the now common keyless fob used to open a machine or vehicle, there is a recent successful commercial implementation of

biometric for authorisation, in the form of fingerprint recognition. This, however, does have its own weaknesses, such as the one depicted by a report by BBC News on 31 March 2005 of a local robbery incident where the owner's finger was sliced off the end of his index finger with a machete. Potential applications of biometrics in security system are for private vehicles, industrial machine and other else. (BBC News, 2005)

Because of its many advantages, biometrics is fast being used for physical access control, computer log-in, welfare disbursement, international border crossing (e-Passports) and national ID cards, verification of customers during transactions conducted via telephone and Internet (e-Commerce and e-Banking). For example, in automobiles, biometrics is being adopted to replace keys for keyless entry and keyless ignition. Here are some commercially available products for such vehicle access and starting applications

<b>Product name</b>	<b>Biometrics method</b>
Identisafe-09	Fingerprint
Retinasafe-18	Eyeball Recognition
Brainsafe-72	Brain fingerprinting
Voicesafe-36	Voice
Think-Start-99	Brain waves

There is much interest in using FR for security systems due to its advantages for the above listed methods. These will be explained in the next chapter. Among some advantages of Facial Recognition method for security application are:-

- (i) more convenient, no active part of user; sensed as soon as one is seated in position (and facing the camera).
- (ii) low risk scenario (failure means loss of one vehicle, compared to loss to company properties & confidential materials, national security and safety).

## 1.4 Project Background

This project is develop in order to make a security system that can identify only a personal person that can operating one machine that have been specific to them. This system will identify the person that want to produce the product, repairing the machine or change the data type of the machine by referring to the database. In this security system, all the data interface between human and machine will be collect in systematic order. All the data that want to identify the person are in biometric type.

In order to simulate this project, we change the machine with PLC. We hope our system can be work and success to trigger the signal at PLC power system. We optimize that these project will become the new project which can be applied to security system industry.

## 1.5 Overall Objectives

The objectives of this project are to:-

- Identify the problem of security system.
- Build an interface system using Visual Basic. Net software
- Design the system that link the interface with verilook3.1 software.
- Test the output to trigger PLC by using RS232.

## 1.6 Problem Statement

Nowadays, all manufacturing product are base on automation system. That's means all command or data type of the product must be put into the product in order to make it automatic. Because of that we have to create security system of the product in order to avoid any hackers or person who wants to destroy the data or the machine. In this day and age, existence security systems that are not good enough and not integrate with several others of security system in order to make a security system that was good enough.

With make a system with some security that has been integrated, it will difficult to the person to access by using another person. Using finger print and face recognition will avoid any hackers' activity.

This system will classified the user for some level for some work that is:

- level 1: Operator
- level 2: Repairing the machine
- level 3: Change the data type

All the security level can be suitable with any company.

## 1.7 Scope

The scope of this project includes:-

- Build a security system that use face recognition that can accept the data type.
- Manage the output so that it can been carry by the agent to the database
- Want to prove that this system can be use as security system in order to realize the objective.

## **CHAPTER 2**

### **LITERATURE REVIEW**

This chapter focuses on the data collection from various resources for the project. All data was collect and sort in order to make this project run properly.

#### **2.1 Introduction**

Several literature reviews have been done in order to build this security system. It want to make this project can be done with successfully. All sources from internet and journal from library have been study in order to give illustration how to develop this system. Its also want to choose suitable program and application that want to use.

#### **2.2 Security System**

##### **2.2.1 History**

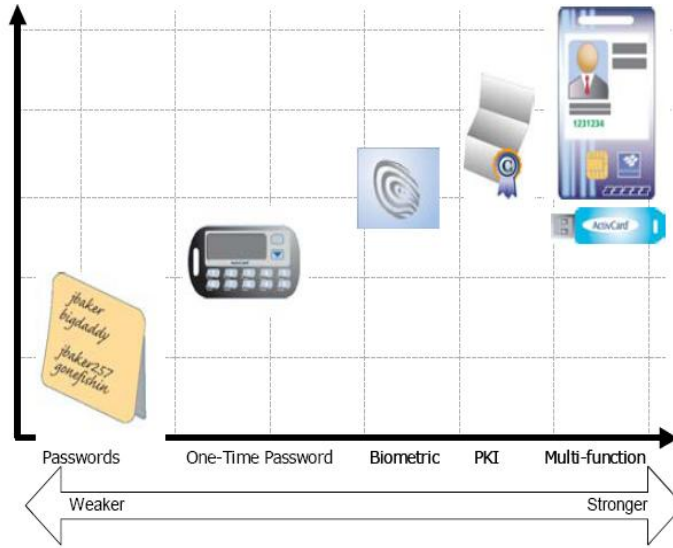
Various types of system security have long existed since a concern over private property has existed. Early security system, despite not advanced compared to modern security systems that use advanced technologies, however effective in getting people and property. For example, a common security measures to palaces and forts is to place buildings on the edge of a high slope. With a building can not be passed three times, it becomes easier to defend against intruders. Defense against attack is only important in

one part of the building, victory more likely for high available. Modern security systems mostly rely on technology to protect their area. Many houses, business buildings, stores, and government offices using electronic security systems to protect against intruders. System security has become more prolific as the technology became more advanced and less expensive to implement. Although security is largely composed of modern defense technology, the system can use several technologies together to maximize the safety of physical defenses (Fillippini, 1998).

### **2.2.2 Types of security system**

The types of security systems that are present contain several types:-

- a) Keyboard (password) is the type of the most popular and least expensive. It is easy to use but less secure, because users can post code entry or share it with others. Different card systems, the code can not be shared or copied, and your safety is more assured.
- b) Smart Card is also famous. The cards, which need to be brought, near the detector to detect and it is divided into several types that have a bar code, magnetic stripe, and the card has a chip. When the card is lost, it is one thing that makes it easy to deactivate them and issue a new card to replace the lost.
- c) Biometrics system is a system which includes the fingerprint sensor, sound sensor, and scanner face or eyes. This system is far better safety compared with the control of other security systems. However, this system is also very expensive and intruders can force users to use for coercion. This shows that this system also has some disadvantages compared with other methods.



**Figure 2.1:** Phase level of several type of security system (wicker, 2000).

## 2.3 Biometrics System

### 2.3.1 Definitions

Biometrics is the science and technology of measuring and analyzing biological data. In information technology, biometrics refers to technologies that measure and analyze human body characteristics, such as fingerprints, eye retinas and irises, voice patterns, facial patterns and hand measurements, for authentication purposes. Biometric physiological are related to the shape of the body. Examples include, but are not limited to fingerprint, face recognition, DNA, hand and palm geometry, iris recognition, which has largely replaced retina, and odor/scent. Biometric behavioral are related to the behavior of a person. Examples include, but are not limited to typing rhythm, gait, and voice. Some researchers have coined the term behavior metrics for this class of biometrics. Strictly speaking, *voice* is also a physiological trait because every person has a different vocal tract, but voice recognition is mainly based on the study of the way a person speaks, commonly classified as behavioral.

### 2.3.2 History

Biometrics comes from ancient Greek: *bios* mean "life" and *metron* mean "measure". It was refers to two very different fields of study and application. The first, which is the older and is used in biological studies, including forestry, is the collection, synthesis, analysis and management of quantitative data on biological communities such as forests. Biometrics in reference to biological sciences has been studied and applied for several generations and is somewhat simply viewed as "biological statistics." More recently and incongruently, the term's meaning has been broadened to include the study of methods for uniquely recognizing humans based upon one or more intrinsic physical