

UNIVERSITI TEKNIKAL MALAYSIA MELAKA

A DESIGN AND FABRICATION OF MOTORCYCLE JACK LIFTER

This report is submitted in accordance with the requirement of the Universiti Teknikal Malaysia Melaka (UTeM) for the Bachelor of Mechanical and Manufacturing Engineering Technology (Automotive) with Honours.

by

NUR SYAHIRAH BINTI MOHD SALLEH B071610069 930331015030

FACULTY OF MECHANICAL AND MANUFACTURING ENGINEERING TECHNOLOGY

2019



UNIVERSITI TEKNIKAL MALAYSIA MELAKA

BORANG PENGESAHAN STATUS LAPORAN PROJEK SARJANA MUDA

Tajuk: a design and fabrication of motorcycle jack lifter

Sesi Pengajian: 2019

Saya NUR SYAHIRAH BINTI MOHD SALLEH mengaku membenarkan Laporan PSM ini disimpan di Perpustakaan Universiti Teknikal Malaysia Melaka (UTeM) dengan syarat-syarat kegunaan seperti berikut:

- 1. Laporan PSM adalah hak milik Universiti Teknikal Malaysia Melaka dan penulis.
- 2. Perpustakaan Universiti Teknikal Malaysia Melaka dibenarkan membuat salinan untuk tujuan pengajian sahaja dengan izin penulis.
- 3. Perpustakaan dibenarkan membuat salinan laporan PSM ini sebagai bahan pertukaran antara institusi pengajian tinggi.
- 4. **Sila tandakan (X)

	SULIT*		klumat yang berdarjah keselamatan atau sia sebagaimana yang termaktub dalam AKTA 972.		
	TERHAD*	Mengandungi maklumat TERHAD yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan.			
\boxtimes	TIDAK TERHAD				
Yang benar,			Disahkan oleh penyelia:		
 NUR	NUR SYAHIRAH BINTI MOHD				
SALL	EH		HAMZAH BIN MOHD DOM		
			Cop Rasmi Penyelia:		
	at Tetap:				
12 Jalan Meranti 17,					
Taman Sri Pulai,					
81000 Skudai, Johor Bahru, Johor.					
Tarikl	,		Tarikh:		

*Jika Laporan PSM ini SULIT atau TERHAD, sila lampirkan surat daripada pihak berkuasa/organisasi berkenaan dengan menyatakan sekali sebab dan tempoh laporan PSM ini perlu dikelaskan sebagai SULIT atau TERHAD.

DECLERATION

I hereby, declared this report	t entitled a design and fabrication of motorcycle jack
lifter is the results of my ow	n research except as cited in references.
Signature:	
Author:	NUR SYAHIRAH BINTI MOHD
	SALLEH
Date:	

APPROVAL

This report is submitted to the Faculty of Mechanical and Manufacturing Engineering

Technology of Universiti Teknikal Malaysia Melaka (UTeM) as a partial fulfilment

of the requirements for the degree of Bachelor of Mechanical Engineering

Technology (Automotive) with Honours. The member of the supervisory is as

follow:

Signature:

Supervisor: HAMZAH BIN MOHD DOM

iii

ABSTRAK

Kandungan Laporan ini menunjukkan keseluruhan proses yang dilakukan untuk menyiapkan projek ini. Tujuan jek motosikal ini dibuat adalah untuk memberi tambahan pada ketinggian tayar bagi memudahkan kerja penyelenggaran asas seperti menukar minyak enjin, minyak fork, menukar tayar atau membasuh tayar motorsikal. Terdapat beberapa proses yang terlibat bagi menyiapkan projek ini seperti proses penyambungan, proses pengukuran, proses pemotongan dan proses menebuk lubang. Pengubahsuaian dan membaik pulih yang dilakukan pada tongkat motor yang sudah ada dipasaran memerlukan analisa sepenuhnya untuk memastikan produk yang terhasil mempunyai kualiti dan keselamatan yang lebih baik. Ujian tegasan dilakukan keatas jek motosikal ini di analisa bagi mengkaji kekuatan dan ketahanan maksimum yang boleh ditampung. Dengan menggunakan *Mild Steel*, jek motorsikal yang terhasil mampu memenuhi kehendak dan ciri-ciri kajian.

ABSTRACT

This contain of this report shows the whole process used to complete this project. Motorcycle jack lifter is build is to give extra lifting to the user is to ease the most basic motorcycle maintenances such as engine oil or fork oil change, tyre replacement or even cleaning the wheels. There are processes that involve completing this project such as welding process, measuring process, drilling process, milling process and cutting process. This modification is done onto an existing designed motorcycle jack lifter which available on market and need to be analyse completely to make sure the product have a better quality and safety factor. Stress testing is done onto the motorcycle jack then analyses to investigate the strength and can withstand to its maximum. By using Mild Steel, the motorcycle jack will fulfil objective and experiment properties.

DEDICATION

To My Parents

Thank you to my father, Mohd Salleh bin Khalid and my mother, Noraini binti Abdul Rashid for giving me mental support and lots of advice.

To My Final Year Project Supervisor

Thank you to my supervisor, Hamzah bin Mohd Dom for giving me a lot of information and guidance, without his professionalism spirit, my project will not finish and successful within the given time.

To My Fellow Friends

Thank you for all suggestion and motivation when the times I feel lost and empty.

vi

ACKNOWLEDGEMENT

I would like to express my gratefulness and my sincere gratitude to my supervisor En. Hamzah bin Mohd Dom for his general ideas, invaluable guidance, continuous encouragement and his constant support for making this research possible. En. Hamzah always impress me with his outstanding professional conduct, his strong conviction for manufacturing design and his belief that a degree program is a beginning of a life-long learning experience. I appreciate his consistent support from the beginning weeks since my title approved by him. I am truly grateful for his progressive vision about my skill for design and fabricating, his tolerance of my naïve mistakes and his commitment to my future life. My sincere indebtedness and gratitude to my parents for their love and support throughout my life. They consistently encouraged me to carry on my studies and their sacrifice, patient and understanding were inevitable to make my work possible. I cannot find an appropriate word to exactly describe my appreciation to their devotion and faith in my ability to attain my goals. My grateful thanks goes to all my classmates, for their excellent cooperation, inspiration and supports during the process. Besides, a huge thankful staff member of Automotive Engineering Technology, Faculty of Mechanical Manufacturing Engineering Technology of Universiti Teknikal Malaysia Melaka (UTeM) who helped me in and every way for making a beautiful memories, pleasant and unforgettable.

TABLE OF CONTENT

		PAGE
	DECLERATION	ii
	APPROVAL	iii
	ABSTRAK	iv
	ABSTRACT	V
	DEDICATION	vi
	ACKNOWLEDGEMENT	vii
	TABLE OF CONTENT	
	LIST OF TABLES	xii
	LIST OF FIGURES	xiii
	LIST OF APPENDICES	xvii
	LIST OF SYMBOLS	xviii
	LIST OF ABBREVIATIONS	xix
СНА	APTER 1 INTRODUCTION	1
1.1	Project Background	2
1.2	Problem Statement	3
1.3	Objectives	3
1.4	Project Scope	3
1.5	Summary	4
СНА	APTER 2 LITERATURE REVIEW	5
2.1	Introduction to Vehicle Jack	6
2.2	Background of Jack Lifter	7
2.3	Type of existing Vehicle Jack Lifter	8
	2.3.1 Swing Arm Motorcycle Jack	9
	2.3.2 Bottle Jack	
	2.3.3 Standard Stand	12
2.4	Motorcycle Specification	14

	2.4.1	Honda Wave 125S	16
	2.4.2	Kawasaki KRR ZX150	17
	2.4.3	Yamaha YZF-R1	18
2.5	Weldi	ng Process	19
	2.5.1	Gas Welding	20
	2.5.2	Arc Welding	21
	2.5.3	Soldering Iron	22
2.6	Raw N	Material	24
	2.6.1	Medium Carbon Steel	26
	2.6.2	Mild Steel	26
	2.6.3	High Carbon Steel	27
2.7	Design	ning Process	28
	2.7.1	CAD Drawing	29
	2.7.2	CATIA V5	30
	2.7.3	Solid Work	31
	2.7.4	SimSolid	32
2.8	Stress	Analysis	33
2.9	Summ	nary of previous project	35
CHA	PTER 3	METHODOLOGY	36
3.1	Devel	opment of design	36
	3.1.1	Project Flowchart	37
	3.1.2	Project Gantt chart PSM 1	38
	3.1.3	Project Gantt chart PSM 2	39
3.2	Design	n selection technical design process	40
	3.2.1	Morphological Chart	47
	3.2.2	Scoring Method	51
	3.2.3	Scoring Method Summary	53
	3.2.4	Technical design	54
3.3	Imple	mentation Process	56
	3.3.1	Stainless Steel	57
	3.3.2	Aluminium	57
	3.3.3	Mild Steel	58
	3.3.4	Sprocket	58
	3.3.5	Double Standard Stand	59
	3.3.6	Motorcycle Chain	50

	3.3.7	Steel Plate	60
	3.3.8	Connecting Pin	60
	3.3.9	Steel Housing	61
	3.3.10	Stand support	61
	3.3.11	Pin lock	62
	3.3.12	Sprocket holder (paddle)	62
3.4	Manuf	Facturing Process	63
	3.4.1	Measuring Process	63
	3.4.2	Marking Process	64
	3.4.3	Cutting Process	64
	3.4.4	Drilling Process	65
	3.4.5	Finishing Process	65
	3.4.6	Measuring Process	66
	3.4.7	Marking Process	66
	3.4.8	Lathe Process	67
	3.4.9	Drilling Process	67
	3.4.10	Milling Process	68
	3.4.11	Finishing Process	68
3.5	Assem	ably and Joining Process	69
3.6	Installa	ation and Assembly Process	71
	3.6.1	Sprocket Installation Process	71
	3.6.2	Chain Installation Process	72
	3.6.3	Center Stand Installation Process	72
	3.6.4	Plate Installation Process	73
	3.6.5	Support Installation Process	73
3.7	Projec	t Upgrading	74
3.8	Projec	t Cost and Budget	75
3.9	Weigh	t Calculation	76
3.10	Materi	al Analysis Summary	78
3.11	Overv	iew Summary	78
CHA	PTER 4	RESULT AND DISCUSSION	7 9
4.1	Introdu	uction	79
4.2	Projec	t Layout	80
4.3	Projec	t Analysis Result	82
4.4	Projec	t Demonstration	84

	4.4.1 Co	mparison of design	85
	4.4.2 Imp	pact of the design	86
4.5	Project Ma	rket Availability	86
4.6	Project Sur	mmary	87
4.7	Discussion	ı	89
CHA	APTER 5	CONCLUSION AND FUTURE WORK	90
5.1	Introduction	on	90
5.2	Conclusion	ı	91
5.3	Future Wo	rk	92
REF	ERENCES	93	
A PP	ENDIX	95	

LIST OF TABLES

TABLE	TITLE	PAGE
Table 2.1:	Specification of Ratchet Jack Stand	13
Table 2.2:	Specification Details (Source: Deepak, 2008)	14
Table 2.3:	Historical Description of the Fe-C phase diagram.	27
Table 2.4:	Summary of previous project	35
Table 3.1:	Project Gantt chat PSMI	38
Table 3.2:	Project Gantt chat PSMII	39
Table 3.3:	Morphological Chart 1	47
Table 3.4:	Characteristic Summary	49
Table 3.5:	Scoring Method	51
Table 3.6:	Orthographic View	55
Table 3.7:	Cost and budget summary	75
Table 4.1:	Design Summary	80
Table 4.2:	Summary results of the finite elements analysis	87

LIST OF FIGURES

FIGURE	TITLE	PAGE
Figure 2.1:	Vehicle Jack	7
Figure 2.2:	Double Mechanical Jack	7
Figure 2.3:	Swing Arm Jack	9
Figure 2.4:	Installed Swing Arm Jack	9
Figure 2.5:	Bottle Jack	11
Figure 2.6:	Installed Bottle Jack	11
Figure 2.7:	Standard Jack	12
Figure 2.8:	Installed Vehicle Jack	12
Figure 2.9:	Honda Wave 125s	16
Figure 2.10:	Kawasaki KRR ZX150	17
Figure 2.11:	Yamaha YZF-R1	18
Figure 2.12:	Safety welding attire	19
Figure 2.13:	Gas Welding	20
Figure 2.14:	Arc Welding	21
Figure 2.15:	Soldering device	22
Figure 2.16:	Liquor	23
Figure 2.17:	Raw Material	24
Figure 2.18:	CAD drawing design of a motorcycle	29

Figure 2.19:	CATIA V5 design of a motorcycle	30
Figure 2.20:	Solid Work design of a motorcycle	31
Figure 2.21:	Simsolid	32
Figure 2.22:	Stress Analysis	33
Figure 2.23:	Stress-strain curve	34
Figure 3.1:	Project Flowchart	37
Figure 3.2:	Design 1	41
Figure 3.3:	Design 2	42
Figure 3.4:	Design 3	43
Figure 3.5:	Design 4	44
Figure 3.6:	Design 5	45
Figure 3.7:	Design 6	46
Figure 3.8:	Survey of Questionnaire Summary	53
Figure 3.8:	3D View	55
Figure 3.9:	Top View	55
Figure 3.10:	Side View	55
Figure 3.11:	Front View	55
Figure 3.13:	Final design	56
Figure 3.14:	Stainless Steel	57
Figure 3.15:	Aluminium	57
Figure 3.16:	Mild Steel xiv	58
	AL V	

Figure 3.17:	Sprocket	58
Figure 3.18:	Standard Stand	59
Figure 3.19:	Chain	59
Figure 3.20:	Steel plate	60
Figure 3.21:	Connecting Pin	60
Figure 3.22:	Housing	61
Figure 3.23:	Stand support	61
Figure 3.24:	Pin lock	62
Figure 3.25:	Sprocket paddle	62
Figure 3.26:	Measuring Process	63
Figure 3.27:	Marking Process	64
Figure 3.28:	Cutting Process	64
Figure 3.29:	Drilling Process	65
Figure 3.30:	Finishing Process	65
Figure 3.31:	Measuring Process	66
Figure 3.32:	Marking Process	66
Figure 3.33:	Lathe Process	67
Figure 3.34:	Drilling Process	67
Figure 3.35:	Milling Process	68
Figure 3.36:	Finishing Process	68
Figure 3.37:	Joining Process	70

Figure 3.38:	Jack lifter stand design	71
Figure 3.39:	Sprocket Installation	71
Figure 3.40:	Chain Installation	72
Figure 3.41:	Center stand Installation	72
Figure 3.42:	Plate Installation	73
Figure 3.43:	Support Installation	73
Figure 3.44:	The original height before upgrading process	74
Figure 3.45:	Touch-up process	76
Figure 3.45:	Force and stress analysis in center jack members	76
Figure 4.1:	Material properties of structural analysis	81
Figure 4.2:	Stress analysis material properties	81
Figure 4.3:	Deformation of center stand (Safety Factor)	82
Figure 4.4:	Von Mises stress acting on the center stand	83
Figure 4.5:	Translational displacement on the center stand	83
Figure 4.6:	Project design stand demonstration	84
Figure 4.7:	Existing stand design versus project design stand	85
Figure 4.8:	Project design stand	87
Figure 4.9:	Different angle views of motorcycle jack lifter	88
Figure 4.10:	Project design stand testing	88

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
Appendix 1: Questionnaire example	e	95
Appendix 2: Questionnaire example	e	96
Appendix 3: Questionnaire example	e	97
Appendix 4: Questionnaire example	e	98
Appendix 5: Questionnaire example	e	99
Appendix 6: Questionnaire example	e	100
Appendix 7: Questionnaire example	e	101
Appendix 8: Questionnaire example	e	102
Appendix 9: Questionnaire example	e	103
Appendix 10: Questionnaire examp	ole	104
Appendix 11: Questionnaire examp	ole	105
Appendix 12: Questionnaire examp	ole	106
Appendix 13:Cost and budget Appe	endix 1	107
Appendix 14:Cost and budget Appe	endix 2	108

LIST OF SYMBOLS

D, d - Diameter

F - Force

g - Gravity = 9.81 m/s

I - Moment of inertia

1 - Length

m - Mass

N - Rotational velocity

P - Pressure

Q - Volumetric flow-rate

r - Radius

T - Torque

Re - Reynolds number

V - Velocity

w - Angular velocity

x - Displacement

z - Height

q - Angle

LIST OF ABBREVIATIONS

UTeM Universiti Teknikal Malaysia Melaka

CAD Computer Aided Design

MIG Metal Inert Gas

3D Three Dimension

MIG Metal Inert Gas

TIG Tungsten Inert Gas

Psi Pressure per square inch

MPa Mega Pascal

% Percent

o Degree

CC Centimetre Cubic

Kg Kilogram

kN Kilo Newton

mm Millimetre

cm Centimetre

xix

CHAPTER 1

INTRODUCTION

This chapter begin with an introduction to the process or research, thus brief explanation and discussion of the project flow in general. This chapter focuses on preparing the entire report content including project background, problems statement, objectives and scope of project will be discussed through by part. Each sub-topic that related to literature relevant to theoretical method to fully describes more regarding the project flow and purpose of the project. This chapter provides purposes and reason for further studies to proceed with this project which conducted to overcome the problem statement issues.

1.1 Project Background

Project background of the project sub-topic explain about the project development of motorcycle jack lifter process by step based on the project background, problems statement, objectives, project scope and project conclusion. The reason this design exists is to ease the most basic motorcycle maintenances such as engine oil or fork oil change, tyre replacement or even cleaning wheels by giving an extra lift to the motorcycle. The existing center stand is design to have their own specialities such as Swing Arm Jack Stand, Bottle Jack Stand, and Standard Jack Stand. The design will be assemble and fabricating by using MIG welding or TIG welding thus the design is stimulated by using Simsolid software to perform structural analysis. This part of topic will analyse the modification of the existing vehicle jack by installing the portable design onto an actual motorcycle. In this modification design, the existing standard double stand is to be combining with a gear lifting mechanism to create an extra lifting.

A common jack is a device that uses to lift a heavy loads or weight. A primarily mechanism when force is applied, depending on its specified type of jack mechanism which is a screw thread or a hydraulic cylinder. As we know, mechanical jack commonly used for cars and hydraulic jack tends to have higher lifting capacities than mechanical jacks due to the amount of force that generated to lifting action. Hydraulic jack functions based on a concept in fluid mechanism known as Pascal's principal which explain when two cylinder (a large and a small) are connected by an incompressible fluid. During side road emergency like tyre puncher, jack is required hence it is important for a motorcycle to have a personal jack for repairing breakdown or minor maintenance.

1.2 Problem Statement

The purpose of the research is to execute the minor maintenance tasks by using jack stand for an extra lift. Easy basic maintenance such as changing engine oil or fork oil, tyre replacement or even cleaning the wheels are even more difficult or, in some cases, nearly impossible without any extra lift, stands or jacks. However, most motorcycle is standardized with standard center stand, this design is made to provide an extra lift and hence stable and its whole body of the motorcycle is lift.

1.3 Objectives

Basically, the report will have to fulfil:

- i. Fabricating and designing motorcycle jack lifter.
- ii. Improving the stability of the motorcycle when lifted.
- iii. To ease basic motorcycle maintenance.
- iv. Designing a jack lifter that can be operated on or off road area.

1.4 Project Scope

The scope of this project is:

- i. The motorcycle jack lifter designed is for Honda Wave 125cc.
- ii. To accommodate and withstand load up to 150kg.
- iii. To perform the design analysis by using Simsolid software.
- iv. To select suitable material (Mild Steel) for the jack lifter.
- v. To fabricate with mechanical method such as welding, drilling, cutting and etc.

1.5 Summary

In this chapter, the obtained result is based on objective and scope for project process referred to the problem statement to fabricate and design motorcycle jack lifter. The project can proceed to the next step when the design is generated according to the objective and scope of the project itself. As minor task can resolvedly giving extra lifting to the motorcycle and thus improves the stability of the motorcycle when lifted would improve the quality of the design product. Another problem is the knowledge of user where some users might have less strength on manually lifting a motorcycle and might lift the motorcycle incorrectly and hence by having a very simple and extra accessory that could make the basic maintenance easier. When exploring for a new possible solutions to solve this problems, those major problems could be solved by having an extra equipment which suitable for both types of grounds even on and off road. Discovering materials to most efficient material by considering cost, strength, safety and the situation. Moreover, the possible solutions evaluation will be carried out to finalise each solutions differently to solve the problems.