



UNIVERSITI TEKNIKAL MALAYSIA MELAKA

**DEVELOPMENT OF IN-CABIN INTELLIGENT SAFETY
SYSTEM AGAINST CARBON MONOXIDE**

This report is submitted in accordance with the requirement of the Universiti Teknikal Malaysia Melaka (UTeM) for the Bachelor of Mechanical Engineering Technology (Automotive) with Honours.

by

MUHAMMAD ZIKRI HAKIMI BIN ABDUL WAHAB

B071610609

971228-10-5717

FACULTY OF MECHANICAL AND MANUFACTURING ENGINEERING

TECHNOLOGY

2019

BORANG PENGESAHAN STATUS LAPORAN PROJEK SARJANA MUDA

Tajuk: DEVELOPMENT OF IN-CABIN INTELLIGENT SAFETY SYSTEM
AGAINST CARBON MONOXIDE

Sesi Pengajian: 2018/2019

Saya **MUHAMMAD ZIKRI HAKIMI BIN ABDUL WAHAB** mengaku membenarkan Laporan PSM ini disimpan di Perpustakaan Universiti Teknikal Malaysia Melaka (UTeM) dengan syarat-syarat kegunaan seperti berikut:

1. Laporan PSM adalah hak milik Universiti Teknikal Malaysia Melaka dan penulis.
2. Perpustakaan Universiti Teknikal Malaysia Melaka dibenarkan membuat salinan untuk tujuan pengajian sahaja dengan izin penulis.
3. Perpustakaan dibenarkan membuat salinan laporan PSM ini sebagai bahan pertukaran antara institusi pengajian tinggi.
4. ****Sila tandakan (X)**

- SULIT* Mengandungi maklumat yang berdarjah keselamatan atau kepentingan Malaysia sebagaimana yang termaktub dalam AKTA RAHSIA RASMI 1972.
- TERHAD* Mengandungi maklumat TERHAD yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan.
- TIDAK TERHAD

Yang benar,

Disahkan oleh penyelia:

.....

.....

MUHAMMAD ZIKRI HAKIMI BIN
ABDUL WAHAB

PROFESOR MADYA TS. DR.
MUHAMMAD ZAHIR B. HASSAN

Alamat Tetap:

Cop Rasmi Penyelia

NO. 50 JALAN TERUNG,
PERUMAHAN AWAM LADANG
BARU KUANG, 47000 SUNGAI
BULOH, SELANGOR

Tarikh: 10 MAY 2019

Tarikh:

*Jika Laporan PSM ini SULIT atau TERHAD, sila lampirkan surat daripada pihak berkuasa/organisasi berkenaan dengan menyatakan sekali sebab dan tempoh laporan PSM ini

DECLARATION

I hereby, declared this report entitled DEVELOPMENT OF IN-CABIN INTELLIGENT SAFETY SYSTEM AGAINST CARBON MONOXIDE is the results of my own research except as cited in references.

Signature:

Author : MUHAMMAD ZIKRI HAKIMI BIN
ABDUL WAHAB

Date: 10 MAY 2019

APPROVAL

This report is submitted to the Faculty of Mechanical and Manufacturing Engineering Technology of Universiti Teknikal Malaysia Melaka (UTeM) as a partial fulfilment of the requirements for the degree of Bachelor of Mechanical Engineering Technology (Automotive) with Honours. The member of the supervisory is as follow:

Signature:

Supervisor: **PROFESOR MADYA TS. DR.**
 MUHAMMAD ZAHIR B. HASSAN

ABSTRACT

This research aims to design a new concept of the carbon monoxide detection system, which carries a similar goal as another developed system which is to give warning the occupants inside the car cabin about the presence of carbon monoxide toxic gas. The new intelligent system was simply designed to improve the previous concepts in order to compromise user compatibility and cost-effectiveness. The new system's criteria are compact, reliable and low-cost, making the system affordable to car owners. In order to produce a low-cost carbon monoxide detection system, the selection of components used in the system plays an important role in the present work. The Arduino UNO R3, HC-05 Bluetooth module and MQ-7 carbon monoxide semiconductor gas sensor have been chosen for the new system as the components are affordable in price. Besides that, the semiconductor sensor has been proven as effective in the previous carbon monoxide detection system project. To make sure the device is compatible to be installed in vehicle, the design is made up compact which combines the control unit, the Bluetooth module and a sensor in the main body is mounted inside the vehicle cabin, the warning signal and sound is at the main body while the second warning signal and sound will be displayed at the occupant's screen mobile phone which has been connected to Bluetooth module. The

position of the sensor inside the body is very important as it carries the responsibility to detect the carbon monoxide that goes inside the cabin efficiently. At the end of this project, a prototype of the new system has been produced to be tested in the real situation. There are several tests set up with some condition to observe the ability of the device. Based on the result collected, the criteria of the new-built system have answered the objectives of the present work. The strength and weakness of the present system were also discussed to further improve the developed product.

ABSTRAK

Penyelidikan ini bertujuan untuk mereka bentuk konsep baru sistem pengesanan karbon monoksida, yang membawa tujuan yang sama sebagai satu lagi sistem yang dihasilkan untuk memberi amaran kepada penghuni di dalam bahagian kabin kereta mengenai kehadiran gas beracun karbon monoksida. Sistem baru yang pintar direka mengambil kira kekurangan sistem sedia ada terutama untuk aspek kebolehsuaian dan kos yang rendah. Kriteria sistem baru ini adalah reka bentuk yang ringkas, kemampuan yang tinggi dan kos rendah supaya system ini dapat dipasang pada semua jenis pengangkutan ringan dan berat di Malaysia. Dalam usaha untuk menghasilkan satu sistem pengesanan karbon monoksida kos rendah, pemilihan komponen yang digunakan dalam sistem memainkan peranan yang penting dalam proses penghasilan system ini. Arduino UNO R3, HC-05 modul Bluetooth dan MQ-7 karbon monoksida sensor semikonduktor telah dipilih untuk sistem baru sebagai komponen kerana kesemua komponen tersebut boleh didapati dengan harga yang rendah dan berpatutan. Selain itu, sensor semikonduktor telah terbukti berkesan dalam projek sistem pengesanan karbon monoksida sebelum ini. Untuk memastikan peranti itu serasi untuk dipasang di dalam mana mana kenderaan, reka bentuk

dibuat secara padat yang menggabungkan unit kawalan, modul Bluetooth dan sensor dalam badan utama, isyarat amaran dan bunyi adalah di badan utama manakala isyarat amaran dan bunyi yang kedua akan dipaparkan pada skrin telefon mudah alih yang telah disambungkan kepada aplikasi Bluetooth. Kedudukan sensor di dalam badan utama diletakkan pada keadaan yang mudah untuk mengesan gas karbon monoksida kerana ianya sangat penting dan bertanggungjawab untuk mengesan gas karbon monoksida yang masuk ke dalam kabin kereta. Pada akhir projek ini, prototaip sistem baru dihasilkan untuk diuji dalam keadaan sebenar. Terdapat beberapa ujian yang dilakukan dalam beberapa keadaan untuk melihat keupayaan peranti. Berdasarkan keputusan yang dikumpul, kriteria sistem baru dibina telah memenuhi objektif penyelidikan. Kekuatan dan kelemahan sistem ini juga dibincangkan untuk peningkatan selanjutnya.

DEDICATION

To my beloved parents, Abdul Wahab Ahmad and Rawiyah Jusoh, my supportive family and all my cherished friends whose supports and prayers have been endless during a long period of my studies.

ACKNOWLEDGEMENTS

Sincere gratitude is due to my academic supervisors, Professor Madya Ts. Dr. Muhammad Zahir Hassan from the Faculty of Mechanical and Manufacturing Engineering Technology, Universiti Teknikal Malaysia Melaka for unmatched guidance, expert and invaluable advice also knowledge during this research.

In addition, I would like to show my deepest appreciation to my course mates and to my special friends, Mohamad Rashdan and Riyadh Zulkifli which is UTM student for their kind motivation to go through all hard works by giving ideas and positive vibes throughout accomplishing this project thesis also helping me to completing and perfecting the intelligent system. My special thanks to Abdul Wahab bin Ahmad and Rawiyah binti Jusoh who always be with me beside my heart from the start with full support and encouragement during these difficult times. Thanks to everyone that keeps me smile and happy throughout my period of study in Melaka.

Finally, I would like to thank Universiti Teknikal Malaysia Melaka (UTeM) for the opportunity to study at this beautiful campus.

TABLE OF CONTENTS

LIST OF TABLES	xvi
LIST OF FIGURES	xviii
LIST OF APPENDICES	xxi
LIST OF SYMBOLS	xxii
LIST OF ABBREVIATIONS	xxiii

CHAPTER 1

INTRODUCTION	1
1.1 Overview	1
1.2 Research Background	4
1.3 Aim and Objectives	5
1.3.1 Aim	5
1.3.2 Objectives	5
1.4 Scope of Study	6

CHAPTER 2

LITERATURE REVIEW	7
2.1 Overview	7
2.2 Source of Carbon Monoxide from vehicle	8
2.3 Health issue problem	9
2.4 Overview of Present Carbon Monoxide Sensor Detecting System Technology	13
2.4.1 Colorimetric Sensor Technology	14
2.4.2 Electrochemical Sensor Technology	15
2.4.3 Optical Based CO Sensor Detection System Technology	17
2.4.4 Metal Oxide Semiconductor (MOS) Sensor Technology	22
2.5 Testing and Experiment Approaches for the Present System	29
CHAPTER 3	
METHODOLOGY	34
3.1 Overview	34
3.2 Research Background	37
3.3 Product Design Development	37
3.3.1 Market Survey	38
3.3.2 Concept Design	40
3.3.3 Component Designs	41

	41
3.3.4 Product Testing	64
CHAPTER 4	
RESULT AND DISSCUSSION	65
4.1 Overview	65
4.2 Pilot Survey Result	65
4.2.1 Design Selection	68
4.3 Test result	69
4.3.1 On-site test (Open System)	71
4.3.2 In-house laboratory test (Closed System)	74
4.3.3 In-cabin test	77
4.4 Discussion	79
CHAPTER 5	
CONCLUSION	81
5.1 Conclusion on project	81
5.2 Future Work	82
REFERENCES	83

APPENDIX

87

Appendix 1: Pilot Survey

87

LIST OF TABLES

Table 2.1: Sign of inhalation according to level of Carbon Monoxide concentration.	12
Table 2.2: The MOS materials summary (SnO ₂) for CO detection (Nandy et al., 2018).	28
Table 2.3: The MOS materials summary for detection of CO (Nandy et al., 2018).	29
Table 2.4: Composition of the colorimetric layers before drying (Schmitt et al., 2016).	30
Table 3.1: Types of Arduino Board.	39
Table 3.2: Specifications of Arduino UNO Model R3.	44
Table 3.3: Details of the piezo buzzer used in InCISSCO system.	48
Table 3.4: The 16x2 LCD pin details.	51
Table 3.5: Basic comparison between HC-05 and HC-06.	53
Table 3.6: HC-05 Bluetooth Module Pin Configuration.	55
Table 3.7: Pin connection of InCISSCO	56
Table 3.8: InCISSCO Program Code	58
Table 4.1: Design selection for InCISSCO.	69
Table 4.1: Metering device used for the testing experiment.	70
Table 4.2: Testing motorcycle exhaust fumes during daylight.	72
Table 4.3: Testing car exhaust fumes during daylight.	73

Table 4.4 : Reading for three different devices after 2-3 minutes exposure to CO.	76
Table 4.5: In-Cabin testing result.	78

LIST OF FIGURES

Figure 1.1: Volume of CO in U.S, 1970-2017, (a) Bar Chart (b) Line Graph (Statista, 2019).	3
Figure 2.1: Schematic vehicle sampling site (Jhong, 2016)	9
Figure 2.2: Overview of Present Carbon Monoxide Sensor Detecting System Technology.	13
Figure 2.3: Details of Present Colorimetric Detecting Technology (Lin et al., 2018).	15
Figure 2.4: Electrochemical Sensor Schematic and Circuit (Cole-Parmer Scientific experts, 2018).	17
Figure 2.5: QCL based CO detection system using absorption methodology (Nandy et al., 2018).	19
Figure 2.6: General structure of a NDIR gas sensor (Dinh et al., 2016).	21
Figure 2.7: NDIR based CO detection system (Nandy et al., 2018).	22
Figure 2.8: (a) Metal oxide Semiconductors (MOS); and (b) type-A MOS utilized for gas detecting (Nandy et al., 2018).	25
Figure 2.9: General block diagram of MOS thin film-based CO sensing technology (Nandy et al., 2018).	26
Figure 2.10: Test room built according to ISO 9705 with door and windows closed.	31

Figure 2.11: (a) detector positions in ceiling (blue, green, and yellow = 9 photoelectric detector while red = 7 combine detectors). (b) 4 combine detectors on the short wall. (c) 4 combine detectors on the long walls.	32
Figure 3.1: Overall flow chart of the development of new system.	35
Figure 3.2: Flow chart of methodology of development of new system.	36
Figure 3.3: Work Flow of InCISSCO system.	41
Figure 3.4: Block Diagram of InCISSCO.	41
Figure 3.5: MQ-7 Semiconductor Sensor.	42
Figure 3.6: Arduino UNO Model-R3 type.	43
Figure 3.7: Three colour of LED lamp.	46
Figure 3.8: Piezoelectric Buzzer.	47
Figure 3.9: 16x2 LCD Display.	49
Figure 3.10: 16x2 LCD pin Diagram.	50
Figure 3.11: Bluetooth Module Pinout for HC-05.	54
Figure 3.12: The design prototype of the InCISSCO in simple shape.	62
Figure 3.13: Block diagram connection of InCISSCO application.	63
Figure 3.14: Screen interface of InCISSCO application.	64
Figure 4.1: Percentage of size survey for InCISSCO according to Pilot survey.	67
Figure 4.2: Display level of CO for InCISSCO device Pilot survey data.	67
Figure 4.3: Pie chart of Shape design for InCISSCO Pilot survey data.	68
Figure 4.4: Normal air inside the laboratory reading	75

Figure 4.5: After 5-8 minutes started the car engine inside the closed system laboratory reading.

75

LIST OF APPENDICES

Appendix 1: Pilot Survey

87

LIST OF SYMBOLS

° F	-	Farad
° C	-	Degree Celcius
m	-	meter
Hz	-	Hertz
s	-	second
%	-	percentage
W	-	Watt
A	-	Ampere
V	-	Voltage

LIST OF ABBREVIATIONS

CO	Carbon Monoxide
O₂	Oxygen
NDIR	Non-Dispersive Infrared
QCL	Quantum Cascade Laser
InVCO	In vehicle CO detector with auto roll window
InCISSCO	In-Cabin Intelligent Safety System against CO
NO_x	Nitrogen Oxide
PPM	Parts per million
Hb	Haemoglobin
COHb	Carboxyhaemoglobin
NH₃	Ammonia
NO₂	Nitrogen Dioxide
LCD	Liquid Crystal Display
PC	Personal Computer
SnO₂	Tin Oxide
MOS	Metal Oxide Semiconductor
MEMS	Micro-Electro-Mechanical Systems
LED	Light-Emitting Diode

USB	Universal Serial Bus
AC	Alternate Current
DC	Direct Current