

**THE EFFECT OF TEMPERATURE AGAINST NONLINEAR EFFECT IN VIBRO-
ACOUSTIC METHOD ON SOLID STRUCTURE**

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**A report submitted
in fulfillment of the requirements for the degree of
Bachelor of Mechanical Engineering**

Faculty of Mechanical Engineering

UNIVERSITI TEKNIKAL MALAYSIA MELAKA

2019

**KESAN SUHU TERHADAP KESAN NONLINEAR DALAM KAEDAH VIBRO-
ACOUSTIC PADA STRUKTUR SOLID**

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**Laporan ini dikemukakan sebagai
memenuhi sebahagian daripada syarat penganugerahan
Ijazah Sarjana Muda Kejuruteraan Mekanikal**

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DECLARATION

I declare that this project report entitled “The Effect Of Temperature Against Nonlinear Effect In Vibro-Acoustic Method On Solid Structure.” is the result of my own research except as cited in references.

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PENGAKUAN

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Saya akui bahawa telah membaca laporan ini dan pada pandangan saya laporan ini adalah memadai dari segi skop dan kualiti untuk tujuan penganugerahan Ijazah Sarjana Muda Kejuruteraan Mekanikal

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DEDICATION

Special Dedication to my family members,

my friends, my fellow colleague and

all faculty members

For all your care, support and believe in me.

DEDIKASI

Dedikasi Khas kepada ahli keluarga saya,

kawan saya, rakan sekerja saya dan

semua ahli fakulti

Untuk semua penjagaan anda, sokongan dan percayalah kepada saya.

ABSTRACT

The purpose of this research is to define the relationship of effect of temperature against nonlinear affect in Vibro-acoustic method on solid structure. Every structure on the machine that was running will be crack because of vibration. How the size of crack we don't know and it is not easy to find it plus with the certain type of temperature. Therefore, nonlinear vibro-acoustic technique will be used to find or analyse the crack detection. This method is convenient and effective non-destructive detecting approach. It can be applied to various types of materials and can even be used to detect various types of defects. Mostly the researcher used this method to detect the crack. The method considered in this study is based on a combined vibro-acoustic modulation of an intensive low-frequency (modal) vibration (Low frequency) and a weaker high-frequency ultrasonic wave (High frequency). Non-linear acoustic modulation is caused by the crack opening or closing. But it also may be possible that a cracking occurs by heat dissipation that may affect a material structure. So that, an experiment will be setup to analyse and identify the relation of the heat dissipation on solid structure with the intensity of the non-linear acoustic modulation. Modal test and vibro-acoustic test was performed on the aluminium plate to find the frequency and intensity. Finally, the contribution of the heat dissipation against the non-linear acoustic effect for crack detection will be explain and show the result of the research. The result from the experiment show that the heat dissipation does not affect to the

intensity of the experiment. There is no distortion of the wave when propagate through the aluminium plate.

ABSTRAK

Tujuan kajian ini adalah untuk menentukan hubungan kesan suhu terhadap kesan tak linear dalam kaedah Vibro-akustik pada struktur pepejal. Setiap struktur pada mesin yang sedang bergerak akan menjadi retak kerana getaran. Bagaimana saiz keretakan kita tidak tahu dan tidak mudah untuk mencarinya ditambah dengan jenis suhu tertentu. Oleh itu, teknik vibro-akustik bukan linear akan digunakan untuk mencari atau menganalisis pengesanan keretakan. Kaedah ini mudah dan pendekatan berkesan yang tidak merosakkan. Ia boleh digunakan untuk pelbagai jenis bahan dan boleh digunakan untuk mengesan pelbagai jenis kecacatan. Kebanyakan penyelidik menggunakan kaedah ini untuk mengesan keretakan. Kaedah ini dipertimbangkan dalam kajian ini berdasarkan modulasi vibro-akustik gabungan getaran frekuensi rendah (modal) intensif (frekuensi rendah) dan gelombang ultrasonik frekuensi tinggi yang lebih lemah (frekuensi tinggi). Modulasi akustik bukan linear disebabkan oleh pembukaan atau penutupan retak. Tetapi juga mungkin keretakan berlaku oleh pelepasan haba yang boleh menjejaskan struktur material. Jadi, eksperimen akan menjadi persediaan untuk menganalisis dan mengenal pasti hubungan pelepasan haba pada struktur pepejal dengan intensiti modulasi akustik bukan linear. Ujian modal dan ujian vibro-akustik dilakukan pada plat aluminium untuk mencari kekerapan dan keamatan. Akhir sekali, sumbangan pelepasan haba terhadap kesan akustik bukan linear untuk pengesanan retak akan dijelaskan dan menunjukkan hasil penyelidikan. Hasil

daripada eksperimen menunjukkan bahawa pelepasan haba tidak mempengaruhi keamatan eksperimen. Tidak ada penyelewengan gelombang apabila disebarkan melalui plat aluminium.

ACKNOWLEDGEMENTS

I would like to express my deepest appreciation to all of those who provided me the possibility to complete this final year project report. A special gratitude I give to my final year project supervisor, Dr. Ruztamreen Bin Jenal, whose contribution in stimulating suggestion and encouragement, helped me to coordinate my project especially in my writing this report.

Besides, I would like to send my regard to my panels for the seminar, Assoc. Dr. Roszaidi Bin Ramlan and Dr. Reduan Bin Mat Dan, for their constructive comments and useful suggestions. So, I can learn from any mistake besides gaining some new knowledge. I also would like to offer my regard to Mr. Azhar bin Abdul Aziz, technician from Strength of Materials Structure Lab (MKSB) and Tino Hermanto, Post-graduate student for giving me guidance in completing this thesis.

Thanks to my PSM member, Nazrin Shah, Nazirol, Wan Arishan and Syafiq at Universiti Teknikal Malaysia Melaka for making an enjoyable working environment and giving me ideas, opinions and advices. Thank you again.

Last but not least, entire family especially my beloved father and mother, En. Mohd Shahrin Bin Tujad and Pn. Ehsaniah Binti Abd. Majid and family members for their continuous supports from the preliminary of this project till the end of it. All my fellow friends should also be recognized for their support. Their tips and views are indeed very useful.

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ABREVIATION

HF	High-frequency
LF	Low-frequency
USB	Upper Side Band
LSB	Lower Side Band
IM	Impact-Modulation
NEWS	Nonlinear Elastic Wave Spectroscopy
NRUS	Nonlinear Resonant Ultrasound Spectroscopy
NWMS	Nonlinear Wave Modulation Spectroscopy
VAM	Vibro-Acoustic Method

NOMENCLATURE

A_0	Fundamental frequency amplitude
A_1	First sideband amplitude
A_2	Second sideband amplitude
R value	Ratio of first sidebands amplitude over fundamental frequency amplitude

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