

**EXPERIMENT AND SIMULATION INVESTIGATION ON AIR BREAKDOWN IN
UNIFORM AND NON-UNIFORM FIELD CONFIGURATION**

NURUL NATASHA BINTI NGADIMAN

**BACHELOR OF ELECTRICAL ENGINEERING
(INDUSTRIAL POWER)
UNIVERSITI TEKNIKAL MALAYSIA MELAKA**

“I hereby declare that I have read this report and in my opinion this project is sufficient in terms of scope and quality for the award of the degree of Bachelor of Electrical Engineering (Industrial Power) with Honors”

Signature :

Supervisor's Name : Dr Hidayat bin Zainuddin

Date : 1st JUNE 2017

**EXPERIMENT AND SIMULATION INVESTIGATION ON AIR BREAKDOWN IN
UNIFORM AND NON-UNIFORM FIELD CONFIGURATION**

NURUL NATASHA BINTI NGADIMAN

A thesis submitted in fulfillment

of the requirements for the degree of Bachelor of Electrical Engineering (Industrial Power)

Faculty of Electrical Engineering

UNIVERSITI TEKNIKAL MALAYSIA MELAKA

2017

“I declare that this report entitled “*Experiment and Simulation Investigation on Air Breakdown in Uniform and Non-Uniform Field Configuration*” is the results of my own research except cited in references. The report has not been accepted for any degree and is not currently submitted in candidate of any degree”.

Signature :

Name : Nurul Natasha bt. Ngadiman

Date : 1st JUNE 2017

Dedicate to my beloved parents and whole of family who always give me support, strength, and encouragement.

ACKNOWLEDGEMENT

First and foremost, I would like to thank Allah whom with His willing gives me the opportunity to complete this Final year Project with successfully before the deadline. Without His permission, I will not be able to reach this stage.

Secondly, I would like to express my appreciation and sincere gratitude to my supervisor, Dr. Hidayat Zainuddin for all this willingness to help me with his conscientious guidance and encouragement that have substantially helped in work. I have greatly benefited from his extensive knowledge and recognized experience in the field of high voltage engineering. It has been a great honour to work with and learn something worthwhile form these amazing people. A big thank you to all the staffs and lecturer in Faculty of Electrical Engineering (FKE), UTeM especially for lecturers from Department of Industrial Power (BEKP) for their useful tips and motivation to finish this study and report on time.

Lastly, I am also greatly thankful to my colleagues for meaningful helps, discussions, and opinions while performing the work in this research. Exceptional gratitude goes to my beloved parents, Hj Ngadiman bin Abd Hamid and Hjh Rosni bin Abdul Manan for their unconditional love and prays while patiently standing beside me along my degree journey. Last but not least, special devotion to my others family members for their endless affection and prays as well as continuous supports and motivations that inspiring my days until the end of the study.

ABSTRACT

This project is concerned with an experiment and simulation investigation on air breakdown in uniform and non-uniform field configuration. An advance improvement in power sector of nation has given a big chance to empower engineers to conserve the power equipment for reliable operation during their operating life. As the high voltage power equipment are mainly subjected with spark over voltage causes by the lightning strokes, a protective device is used to regulate the significant needed for proper insulation level. There are some objectives needed to be achieve in this project. In addition, a series of breakdown strength test was conducted by using AC voltages and the test should be compliance with the required standard, BS EN 60060-1 2010. There are two field configurations used in this study which is plane-plane field configuration with air gap length between 5 until 20 mm and rod-plane field configuration with air gap length between 10 until 50 mm. To determine the AC breakdown voltage, the test voltage is slowly increasing until it reached critical value and breakdown voltage will formed with the validation test of 50 times. 50% disruptive discharge voltage of a test object is used to ensure all measurements are valid according to the standard. U_{50} is prospective voltage value which has a 50 % probability of producing a disruptive discharge on the test object. The value of U_{50} before and after correction, the average, the maximum and minimum value of the field strength along the gap axis, when the breakdown voltage stresses the air gap are recorded and analysed. The results show that the distribution of the field in the gap was affected by the geometry and the arrangement of the gap. For uniform field configurations, as U_{50} was increased, the ability of air to withstand E_{max} (and high stress) was decreased while for non-uniform field configuration, E_{max} was occurred at the tip of the rod which is right on the central longitudinal axis of the rod. It is most likely location where the pre-discharges will occur and followed by air breakdown. The simulation results are compared with relative results of referent work.

ABSTRAK

Projek ini adalah berkaitan dengan siasatan ujikaji dan simulasi voltan jatuhan udara ketika konfigurasi seragam dan tidak seragam. Peningkatan awal dalam sektor tenaga telah memberi peluang besar kepada para jurutera untuk memelihara peralatan kuasa bagi operasi yang boleh dipercayai semasa hayatnya. Peralatan kuasa voltan tinggi tertakluk kepada percikan lebihan voltan disebabkan panahan kilat, maka peranti pelindung digunakan bagi mengawal kesan ketara yang untuk tahap penebat yang betul. Terdapat beberapa objektif yang perlu dicapai dalam projek ini. Di samping itu, satu siri ujian kekuatan telah dijalankan dengan menggunakan voltan AC dan ujian itu haruslah mematuhi standard yang diperlukan iaitu BS EN 60060-1 2010. Terdapat dua konfigurasi medan yang digunakan dalam kajian ini iaitu 'plane to plane' elektrod dengan jurang antara 5 hingga 20 mm dan 'rod to plane' elektrod dengan jurang antara 10 hingga 50 mm. Untuk menentukan AC voltan jatuhan, ujian akan perlahan-lahan meningkat sehingga ia mencapai nilai kritikal dan voltan jatuhan akan terhasil dengan ujian pengesahan daripada 50 kali. 50% pelepasan gangguan voltan objek ujian digunakan untuk memastikan semua ukuran adalah sah mengikut piawaian. U_{50} adalah nilai voltan yang mempunyai kebarangkalian 50% daripada pelepasan gangguan voltan objek ujian. Nilai U_{50} sebelum dan selepas pembetulan, purata, nilai minimum dan maksima kekuatan medan sepanjang paksi direkodkan dan dianalisis. Keputusan menunjukkan bahawa pengagihan bidang dalam jurang terjejas oleh geometri dan susunan jurang. Untuk konfigurasi seragam, apabila U_{50} meningkat, keupayaan E_{max} dalam udara untuk bertahan telah menurun manakala bagi konfigurasi tidak seragam, E_{max} telah berlaku di hujung rod yang tepat pada paksi membujur tengah rod. Ia merupakan lokasi di mana pra-pelepasan akan berlaku dan diikuti oleh voltan udara jatuhan. Keputusan simulasi dibandingkan dengan keputusan relatif kerja rujukan.

Contents

ACKNOWLEDGEMENT	II
ABSTRACT	III
ABSTRAK	IV
LIST OF TABLES	VIII
LIST OF FIGURES	IX
LIST OF ABBREVIATIONS AND SYMBOLS	XI
LIST OF APPENDIX	XII
CHAPTER 1	1
INTRODUCTION	1
1.1 Introduction	1
1.2 Motivation and Problem Statement	2
1.2.1 Analytical method	2
1.2.2 Numerical method	3
1.3 Objectives	4
1.4 Scope of Works	4
CHAPTER 2	5
LITERATURE REVIEWS	5
2.1 Introduction	5
2.2 Power System Applications	5
2.2.1 Circuit breaker application	5
2.2.2 Air- Insulated Substation (AIS) application	6
2.3 Air Breakdown Mechanism	6
2.3.1 Collision Processes	6

2.3.2	Townsend's Mechanism	7
2.3.3	Streamer Theory of Breakdown in Air	9
2.4	Classical Gas Laws	13
2.5	Estimation and Control of Electric Stress	15
2.5.1	Electric Field	15
2.5.2	Uniform and Non-Uniform Electric Field	16
2.5.3	Degree of Uniformity of Electric Fields	17
2.6	Numerical Methods for Computation of Electric Field	18
2.6.1	Finite Element Method (FEM)	20
2.6.2	Governing Equations	21
2.7	Modelling and Simulation of <i>E_{max}</i> using COMSOL Multiphysics	23
2.7.1	Finite Element Modelling	23
2.7.2	Simulated Model	24
2.7.3	Material Properties	25
2.7.4	Boundary Conditions	26
2.7.5	Mesh	26
2.7.6	Solver Settings	27
2.8	Summary	28
CHAPTER 3		29
RESEARCH METHODOLOGY		29
3.1	Introduction	29
3.2	Flowchart of Project Implementation	29
3.3	Literature Review	32
3.4	Experimental Setup	32
3.5	Experimental Procedure	35
3.6	Perform AC Air Breakdown Test	36
3.7	Modelling and Simulation of <i>E_{max}</i> using COMSOL Multiphysics software	37
3.8	Fundamental Measurement Techniques on Air Breakdown	38
3.8.1	Atmospheric Corrections in Dry Tests	38
3.8.2	Atmospheric Correction Factors for Air Gaps	38
3.8.3	Air Density Correction Factor, k_1	39

3.8.4 Humidity Correction Factor, k_2	39
3.8.6 Humidity Measurement for Correction	40
3.9 Analysis Experimental Results	41
3.10 Summary	42
CHAPTER 4	43
RESULTS AND DISCUSSION	43
4.1 Introduction	43
4.2 Effect of Pressure, Temperature and Humidity	43
4.3 Effect of Gap Length	49
4.4 Simulation of Maximum Electric Field, E_{max}	50
4.5 Comparison between Calculation and Simulation	56
4.4 Summary	58
CHAPTER 5	59
CONCLUSIONS AND RECOMMENDATIONS	59
5.1 Conclusions	59
5.2 Recommendations	61
REFERENCES	62
LIST OF APPENDICES	65

LIST OF TABLES

TABLE	TITLE	PAGE
1.1	The comparison between analytical and numerical method	3
2.1	The comparison between practical and actual condition of Townsend Theory	9
2.3	The lists of minimum breakdown voltages for various gases	11
2.4	The values of η in electric fields	18
2.5	The relative advantages and disadvantages of the various numerical methods	19
2.6	Properties of materials used for FEM modelling	26
3.1	Gap distance to be tested	36
3.2	Values for exponent m for air density correction and w for humidity correction, as a function of the parameter g	40
4.1	U_{50} and E_{max} values in plane-plane electrode configuration during before and after correction	44
4.2	U_{50} and E_{max} values in rod-plane electrode configuration during before and after correction	47
4.3	E_{max} values of breakdown voltage by using COMSOL Multiphysics software	50
4.4	E_{max} values of breakdown voltage by using COMSOL Multiphysics software	53
4.5	Field utilization factors for each electrode configuration	55
4.6	The comparison of error between calculation and simulation results	56

LIST OF FIGURES

FIGURE	TITLE	PAGE
2.1	Arrangement for study of a Townsend discharge	7
2.2	The current-voltage relationship based on Townsend Theory	8
2.3	Streamer mechanism of breakdown in air	9
2.4	Development of secondary avalanches due to photo-ionization	10
2.5	The breakdown potentials for uniform field gaps in air, CO_2 and H_2 at 20°C	12
2.6	Uniform electric field between two parallel plates	16
2.7	Non-uniform electric field	17
2.8	Principal methods of field simulation	19
2.9	A typical finite element division of an irregular domain	21
2.10	Typical triangular element; the local node numbering 1-2-3 must proceed counter clockwise as indicated by the arrow	22
2.11	An example of COMSOL Multiphysics software	23
2.12	General procedures for FEM simulations in COMSOL Multiphysics	24
2.13	A 2D-axis-symmetric model	25
2.14	Discretization of the domain problem with mesh refinement at the region of interest (plane-plane electrode)	27
3.1	Flowchart of project implementation	30
3.2	Flow chart of seven basics procedures in COMSOL Multiphysics software	31
3.3	The schematic diagram of Air Breakdown voltage test	33
3.4	Custom made test vessel with the courtesy of Indkom Engineering Sdn. Bhd. (volume capacity = 205 litre and withstand voltage = 40kV AC)	33
3.5	The connection of test vessel with high voltage equipment	34
3.6	AC Controller	34
3.7	Digital Measuring Instrument	35
3.8	Continuous voltage increase	35

3.9	The summarize of flow chart for modelling and simulation using COMSOL Multiphysics software	37
3.10	Flowchart for atmospheric corrections in dry tests	41
4.1	The model of plane-plane electrode configuration	43
4.2	U_{50} for air breakdown in plane-plane gap length before and after correction	45
4.3	E_{max} for air breakdown in plane-plane gap length before and after correction	45
4.4	The model of rod-plane electrode configuration	46
4.5	U_{50} for air breakdown in rod-plane gap before and after correction	47
4.6	E_{max} for air breakdown in rod-plane gap length during before and after correction	48
4.7	The model geometry stimulated of 20 mm air gap	51
4.8	Electric field along the gap of the plane-plane gap electrode (refer to Figure 4.7)	51
4.9	E_{max} values in plane-plane configuration by calculation and simulation	52
4.10	The model geometry was simulate using COMSOL Multiphysics software of 10 mm air gap	53
4.11	The field strength along axis for 10 mm air gap length of rod-plane electrode configuration	54
4.12	E_{max} values in rod-plane configuration by calculation and simulation	55
4.13	The comparison between calculation and simulation for plane-plane field configuration	57
4.14	The comparison between calculation and simulation for rod-plane field configuration.	57

LIST OF ABBREVIATIONS AND SYMBOLS

AC	Alternating Current
ACB	Air Circuit Breaker
AEM	Analytical Element Method
AIS	Air Insulated Substation
BEM	Boundary Element Method
CSM	Charge Simulation Method
FDM	Finite Difference Method
FEM	Finite Element Method
GIS	Gas Insulated Switchgear
HV	High Voltage
OCB	Oil Circuit Breaker
OT	Operating Terminal
SSM	Surface Charge Simulation Method
SF_6	Sulphur Hexafluoride
$U_{50\%}$	50% of breakdown voltage

LIST OF APPENDIX

APPENDIX	TITTLE	PAGE
A	Project Gantt Chart	65
B	Key Milestone	65
C	The values of AC air breakdown voltage	66
D	Model Parameters	70
E	BS EN 60060-1 2010 (high-voltage test techniques)	71
F	Manual Calculation Correction Factor of Plane-Plane for 10 mm	72
G	Manual Calculation Correction Factor of Rod-Plane for 10 mm	73
H	Correction Factor	74
	i Plane-Plane Electrode Configuration	74
	ii Rod-Plane Electrode Configuration	75

CHAPTER 1

INTRODUCTION

1.1 Introduction

An advance improvement in power sector of nation has given a big chance to empower engineers to conserve the power equipment for reliable operation during their operating life. It has been seen that the main problem in high voltage power (HV) equipment is the deterioration of the insulation quality of power equipment. As the high voltage power equipment is mainly subjected with spark over voltage causes by the lightning strokes, a protective device is used to regulate the significant needed for proper insulation level [1]. Air at atmospheric pressure is the most necessary gas used for insulating purposes, it has a unique feature of being universally and immediately available at no cost. Furthermore, air has been recommended as environmentally uncritical insulation media for gas insulated electrical power equipment [2], [3]. The resistivity of air can be considered as infinite under normal conditions when there is no ionization [4]. The breakdown of air is very importance to design engineers of power transmission lines and power apparatus [2].

The electric breakdown strength of an air-insulated gap between different metal electrodes can be enhanced considerably by an experiment. In the past decades ago, a lot of research work have been done to improve the understanding about the fundamental characteristics of the electrical breakdown. Therefore, electrical breakdown characteristic of small air gap under the different applied voltage has its great significance for the design of overhead line, substation equipment and various air insulated high voltage equipment [1]. The electrically live conductors are supported on insulating materials and sufficient air clearances

are provided to avoid flashover or short circuits between the live parts of the system and the grounded structures.

The knowledge of electric fields is very basic in numerous high voltage applications. Electric field analysis provides big roles for the development of design and analysis of high voltage equipment, as well as the analysis of various discharge phenomena. The examples of electrode geometries are plane and rod [5]. In order to reproduce the air breakdown voltage has been studied experimentally in high voltage laboratory at Universiti Teknikal Malaysia Melaka (UTeM), brass metal rod of diameter 12 mm and plane of diameter 100 mm are used for measurement of air breakdown voltages and maximum electric field of the high voltage equipment. All the experiments are conducted at the normal temperature and pressure. In addition, the simulation of maximum electric field has been carried out in the COMSOL Multiphysics software. Finally, the experimental results have been compared with theoretical, and simulation results.

1.2 Motivation and Problem Statement

1.2.1 Analytical method

A technique of determining electric field is needed to understand fully behaviour of air under certain electric field profiles. It is difficult to measure properly electric field at all locations between two electrodes. Despite fact the result of experiment test is very accurate and it can validate the simulation results, however in order to conduct each experiment test, a lot of problems will come out especially the equipment needed, cost of maintenance handling and other technical problems. In some electrode geometries, the electric fields can easily be expressed analytically in a closed form solution, but for some cases the electric field problem is complex because of the refined boundary conditions, including media with different permittivity and conductivity [5],[6]. Analytical methods are most choices for simple physical systems as the solving precision and general implementation in most of problems occurred. But, it does not recommended to determine the electric field distributions in the complex arrangements, sometimes in three dimensions [6].

1.2.2 Numerical method

Therefore, to continue this study, it is really recommended to use simulation rather than experiment which is low cost and easy to install. This is because this technique using commercially available electromagnetic software which provides cost effective way and more practical to perform the measurements. Besides, this allows the user to avoid expensive and complex trial-and-error laboratory experiments which are often very difficult to carry out [7]. In order to make comparison between experiment and simulation results, numerical methods are tailored to solve specific problems, usually involving complex geometries where the analytical solution is very complicated or impossible [6]. Although [8] determined the electric field between two spheres by the method of images, numerical simulation techniques, as used by [9], are the preferred method. The comparison between analytical and numerical method as shown in Table 1.1 below.

Table 1.1: The comparison between analytical and numerical method [10].

Analytical Method	Numerical Method
Solve a partial difference equation with initial and boundary conditions.	Replace partial derivative with algebraic equation.
Need solution for each particular problem	One solution can handle multiple problems
Only available for relatively simple problems (homogeneous, simple geometry)	Heterogeneous as well as complex geometry
Example: Analytical Element Method (AEM)	Example: Finite Difference Method (FDM), Finite Element Method (FEM)

The calculation of electrostatic fields requires the solution of Poisson's and Laplace's equations with boundary condition satisfied. There are some numerical techniques that have been used in the literature in for solving Laplace's and Poisson's equations for the fields between complex electrode arrangements. The Poisson equation, widely used in numerical methods, is the main mathematical tool to model the field of the topologies in Fourier series [11]. One of the most successful numerical methods for solving electrostatics field problems is finite element method (FEM). FEM can be employed successfully for the computation of an electric field between electrodes in a medium where one or more dielectrics are involved. The

problem solving of the electric field by FEM is based on the fact, known from variation calculus, while Laplace's equation is achieved when the total energy functional is minimal [5].

1.3 Objectives

The objectives of this report are:

- 1) To determine the air breakdown voltage and maximum electric field in uniform and non-uniform field configurations.
- 2) To analyse the experiment results statistically for different electrode configuration.
- 3) To simulate the electric field for different electrodes configurations by using COMSOL Multiphysics software.
- 4) To compare the results between an experimental testing and simulation method.

1.4 Scope of Works

The scopes of this study are:

- 1) Tests on air breakdown voltage is carried out to investigate U_{50} and the results are corrected according to the correction factors defined by the standard in BS EN 60060-1 2010 (high-voltage test techniques) to ensure the accuracy of the results are reliable.
- 2) Gap length between electrode configurations start with 5 mm, 10 mm, 20 mm, 30 mm, 40 mm and 50 mm are used to measure the air breakdown voltage and maximum electric field of high voltage equipment.
- 3) The simulation of maximum electric field using uniform and non-uniform field configurations (plane-plane and rod-plane electrode configurations) is simulated by using COMSOL Multiphysics software.

CHAPTER 2

LITERATURE REVIEWS

2.1 Introduction

This chapter contains a literature review that related to this research. All information and related theory such as the power system applications, air breakdown mechanism, classical gas laws, estimation and control of electric stress and numerical methods for computation of electric field are studied and discussed in this chapter. Furthermore, the review of previous related works regarding to this research are also discussed. Although many experimental works and tests have been carried out and presented by researchers, there are still gaps that needed to be filled in order to convince the working committee to make comparison of maximum electric field using different electrodes configuration.

2.2 Power System Applications

2.2.1 Circuit breaker application

Air circuit breaker (ACB) has brilliant function as to provide short circuit and overcurrent protection for circuits ranging from 800A to 10,000A. There are two types of air circuit breaker which is air circuit breaker and air blast circuit breaker. ACB has completely replaced by oil circuit breaker (OCB). The use of air circuit breaker is usually used in low voltage applications below 450V while air blast circuit breaker is high capacity breakers and can be used substations above 132kV. Furthermore, the operation between these two circuit breakers are quite different and in different countries, ACB still a preferable choice as there is no chance of oil fire like in OCB [12]. The operation and construction of ACB are easy, simple and inexpensive. Fire hazards will not occur in case of insulation damage of the cabinet as in

the case of OCB. The other applications of ACB such as protection of plants, electrical machines and also used for protection of transformers, capacitors and generators [12].

2.2.2 Air- Insulated Substation (AIS) application

AIS uses air as the main dielectric from phase to phase, and phase to ground insulation. AIS also had been used for a long time before the introduction of gas insulated substation (GIS). Furthermore, AIS is more comprehensive use in areas where space, weather conditions and environmental concerns are not a big issue such as rural areas, and favourable terrain [13]. AIS is also an essential choice for areas with a large space, low cost of system constructions and low maintenance as all the equipment is within view. However, due to modern technology and economic nowadays, GIS offers the best choice rather than AIS. For the engineers and technician, the choice between GIS and AIS depends on the pros and cons between these two [13].

2.3 Air Breakdown Mechanism

2.3.1 Collision Processes

There are two types of collisions which are elastic collisions and inelastic collisions. Elastic collisions are collisions when only kinetic energy gets readjusted while there is no change takes place in the internal energy of the particles. When electrons strike with gas molecules, a single electron traces a zig-zag path during its journey. Since electrons are very light in weight, they send only a part of kinetic energy to the much heavier ion or gas molecules with which they collide. Inelastic collisions are those in which internal changes in energy take place within an atom or a molecule at the expense of the total kinetic energy of colliding particle. The structure of the atom depends on the collision results [2].

2.3.2 Townsend's Mechanism

Townsend's mechanism is based upon:

- Ionization collision in the gas
- Ionization collision on the surface of the electrodes
- Photo-ionization

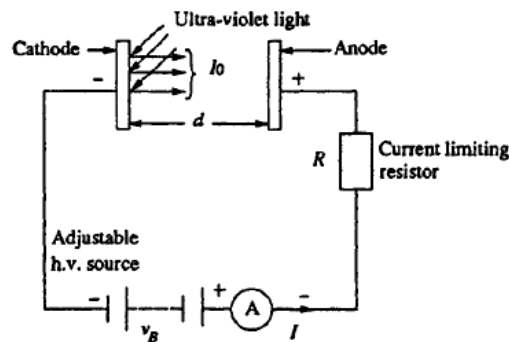


Figure 2.1: Arrangement for study of a Townsend discharge [2].

Figure 2.1 shows the arrangement for Townsend's discharge. Ionization is the way towards an electron from a gas particle with the synchronous generation of a positive particle. In the process of ionization by collision, a free electron collides with a neutral gas particle and offers to another electron and positive ion. Based on Figure 2.8, when there is low pressure column in which an electric field E is applied across two plane parallel electrodes on that point, any electron starting at the cathode will be accelerated among collisions with different gas molecules during its travel towards the anode [2]. Ionization will be happen if the energy (ε) obtained during this travel between collisions higher than the ionization potential, V_i as the process can be represented as below



where, A is the atom, A^+ is the positive ion and e^- is the electron.

The additional electron, then, themselves make 'ionizing collisions' and thus the process repeats itself. This represents an increase in the electron current, since the number of electrons is reaching the anode per unit time is greater than those liberated at the cathode. In addition, the

positive ions also reach the cathode and on bombardment on the cathode give rise to secondary electrons. Figure 2.2 shows the current-voltage relationship based on Townsend theory and have four stages during the process to breakdown [2].

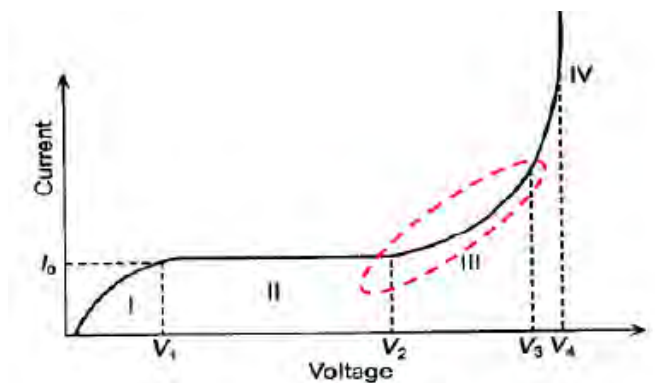


Figure 2.2: The current-voltage relationship based on Townsend Theory [2].

Townsend's mechanism process has several stages to breakdown occur. When the region I, at the low voltage, current increased linearly (not steady) with the voltage up to saturation level (I_0) when all electron available are conducting.

When the region II, the current is almost constant while region III, after V_2 , the current rises exponentially. The exponential current to ionization of the gas by electron collision. As the field rises, electrons leaving the cathode are accelerated vigorously between collisions until they get enough energy to cause ionization on collision with gas molecules or atoms [14]. As the gap voltage, V increases in the gap, the electric field, E ($E=V/d$ usually defined in kV/cm or V/cm) increases. Thus, the probability of the ionization increases due to the collision of electron with uncharged particle. The rapid increases of ionization processes in the gap region are called avalanches process.

When the region IV, anode current will be increased sharply. The current magnitude could reach infinity and the value is limited only by the external resistance. Even the current behaviour would not change even if the UV light source is removed and the process is independent. Finally, the gas is to be breakdown [2].

Drawbacks of Townsend Theory

Townsend mechanism explains the breakdown phenomena only at low pressure, corresponding to gas pressure x gap distance ($p \times d$) values of 1000torr-cm and below ($1 \text{ atm} = 760 \text{ torr}$). In