

**DESIGN AND DEVELOPMENT OF ULTRA LOW POWER EMBEDDED
SYSTEM FOR IOT DEVICES**

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**BORANG PENGESAHAN STATUS LAPORAN
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Tajuk Projek : DESIGN AND DEVELOPMENT OF ULTRA LOW POWER EMBEDDED SYSTEM FOR IOT DEVICES

Sesi Pengajian :

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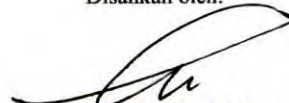
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*Special thanks to my family, project supervisor, Dialog Semiconductor, friends
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ABSTRACT

There will be billions of IoT devices in the near future and each need to be powered up by a constant power supply, these devices will sooner or later be running out of power since most of the IoT devices are powered up by battery. Changing the battery supply constantly will need many resources such as manpower, capital and time. The Ultra Low Power (ULP) properties allow system to work for longer hours and hence this decreases the maintenance time. Due to increasing of IoT wearables in the medical fields, the embedded system will be built based on the medical application especially the Cognitive Heart Failure (CHF) since it is the number one killer among other diseases according to the World Health Organization (WHO). To allow long term monitoring of the patient with CHF, the ULP Electrocardiogram (ECG) Embedded System is designed and developed. Different ULP Microcontroller (MCU) that are available in the market are being compared and the DA14580 basic development kit with low current consumption is chosen to be connected with the AD8232 module to capture ECG signal and thus sending the ECG values via Bluetooth Low Energy (BLE) to the android smartphone. ECG signal with different BLE sending rate and during different physical activity are compared and data obtained via Universal Asynchronous Receiver or Transmitter (UART) communication is analyzed. The current consumption is determined to validate the whole system. Lifetime of the embedded system is validated through the battery level measurement. The system is able to achieve a current consumption of 2.82 mA and an approximate power consumption of 356.48 mW. It is found that the battery level maintains at 37% for the next 2 hours after 3 hours of operation during extended sleep mode and able to last for 7 days continuously. This project demonstrates that the ULP ECG embedded system is developed and it is able to send the ECG values through BLE for ECG signal detection.

ABSTRAK

Terdapat berbilion alat-alat IoT pada masa akan datang dan tiap-tiap satu memerlukan kuasa elektrik untuk berfungsi dan biasanya menggunakan kuasa bateri. Akan tetapi, kuasa bateri akan kehabisan lama-kelamaan. Sistem terbenam yang berkuasa ultra rendah dapat berfungsi untuk tempoh yang lebih panjang. Aplikasi IoT yang dipilih bagi membina sistem terbenam ini ialah aplikasi yang berkaitan dengan bidang perubatan terutamanya berkaitan dengan penyakit jantung kerana penyakit jantung ialah pembunuh utama mengikut statistik daripada WHO. Oleh itu, alat penerimaan Elektrokardiogram (EKG) yang berfungsi menggunakan kuasa ultra rendah (ULP) telah dibina melalui pelaksanaan projek ini. Selain itu, perbandingan antara pelbagai Mikropengawal (MCU) yang tersedia di pasaran telah dibuat. Mikropengawal DA14580 telah dipilih dan dikonfigurasi supaya data dapat dihantar melalui Bluetooth Kuasa Rendah (BLE) dan diterima oleh telefon pintar. Isyarat EKG yang dihantar dengan kadar penghantaran yang berbeza dan ketika melakukan aktiviti fizikal yang berbeza telah dibandingkan dan corak isyarat EKG telah dianalisis menggunakan data yang diterima melalui komunikasi UART. Penggunaan arus telah diukur dan dianalisis juga. Tempoh hidup bagi sistem terbenam telah disahkan melalui pengukuran tahap bateri. Melalui projek ini, alat ini telah dibuktikan dapat berfungsi dengan arus yang bernilai 2.82 mA dan kuasa elektrik yang bernilai kira-kira 356.48 mW. Nescaya, projek ini mencapai matlamatnya. Tambahan lagi, alat ini didapati bahawa dapat mengekalkan tahap baterinya pada 37% bagi 2 jam yang seterusnya setelah alat tersebut telah berfungsi untuk 3 jam dalam mod tidur lanjutan dan dapat bertahan untuk 7 hari secara berterusan. Projek ini menunjukkan sistem terbenam yang berkuasa rendah ultra ini dapat menghantar nilai EKG melalui BLE bagi pengesanan EKG.

TABLE OF CONTENT

PROJECT TITLE	i
VERIFICATION OF REPORT STATUS	ii
DECLARATION	iii
SUPERVISOR’S CONFIRMATION	iv
DEDICATION	v
ACKNOWLEDGEMENT	vi
ABSTRACT	vii
ABSTRAK	viii
TABLE OF CONTENT	ix
LIST OF TABLES	xiii
LIST OF FIGURES	xiv
LIST OF ABBREVIATIONS	xvi

CHAPTER 1

INTRODUCTION	1
1.1 Project Overview	1
1.2 Problem Statement	2
1.3 Objectives	3
1.4 Scope of Project	3
1.5 Project Development	4
1.6 Report Outline	5

CHAPTER 2

LITERATURE REVIEW	7
2.1 Overview	7
2.2 Cognitive Heart Failure (CHF)	7
2.3 Electrocardiography (ECG) Signals	8
2.3.1 Electrodes Placement	10

2.4	Ultra Low Power (ULP)	12
2.5	ECG Long Term Wearable Measurement System	13
2.6	Functional Block	14
2.6.1	ECG Long Term Monitoring	14
2.6.2	Photoplethysmography (PPG)	16
2.6.3	ECG Acquisition system	17
2.7	Design Methods	18
2.7.1	The Communication Protocol	18
2.7.2	Power Consumption	19
2.7.3	ECG Signal Analysis	23
2.7.4	Power Consumption Validation	25
2.8	Algorithms	28
2.8.1	Pan and Tompkins Algorithm	28
2.9	Comparisons of Components based on Key Parameters	30
2.9.1	Microcontrollers (MCU)	31
2.9.2	Accelerometer (ACC)	35
2.9.3	Analog Front End (AFE), Thermistor & Battery	37
2.9.4	Electrodes	37
2.10	Summary	40
CHAPTER 3		
METHODOLOGY		42
3.1	Overview	42
3.2	Research and Comparisons Stage	43
3.3	Sourcing the Materials for the Embedded System	43
3.4	Hardware Development of the ECG embedded system.	43
3.5	Software Development of the ECG embedded system	43
3.6	Data Acquisition Applications	44
3.7	Design the ECG embedded system	44
3.8	Validation	44
3.9	Summary	44

CHAPTER 4	
COMPONENTS IN ECG EMBEDDED SYSTEM	46
4.1 Overview	46
4.2 Setting Up DA14580 Development Kit	46
4.2.1 Bluetooth Low Energy (BLE)	48
4.2.2 Setting Up Heart Rate Profile	51
4.2.3 Sleep Modes	53
4.3 Setting Up AD8232 Heart Rate Monitor Module	56
4.4 Linking the Heart Rate Profile with ADC	60
4.5 Summary	60
CHAPTER 5	
ECG SIGNAL ANALYSIS	62
5.1 Overview	62
5.2 The Subject	62
5.3 ECG Values from BLE Scanner App	62
5.4 ECG values of Different Sending Rate	65
5.5 ECG Signal during Vigorous Activity	68
5.6 Summary	71
CHAPTER 6	
CURRENT CONSUMPTION VALIDATION	73
6.1 Overview	73
6.2 Battery Level	73
6.3 Current and Power Consumption at Different State	76
6.4 Summary	81
CHAPTER 7	
CONCLUSION	82
7.1 Overview	82
7.2 Project Summary	82
7.3 Future Work Suggestion	83

REFERENCES	85
APPENDIX I	91
APPENDIX II	92
APPENDIX III	93
APPENDIX IV	95
APPENDIX V	97
APPENDIX VI	98
APPENDIX VII	100
APPENDIX VIII	101
APPENDIX IX	112

LIST OF TABLES

Table 2.1: Comparisons between ZigBee, BLE and Wi-Fi.	19
Table 2.2: Average current consumption for components in [15].	20
Table 2.3: The specifications of the ECG embedded system in [3].	21
Table 2.4: The current consumption of the embedded system design in [6].	21
Table 2.5: The current consumption of Low Power wearable system in [6].	22
Table 2.6: Components & power consumption of ULP sensor node components.	22
Table 2.7: Comparisons between MCU part 1.	33
Table 2.8: Comparisons between MCU part 2.	34
Table 2.9: Comparisons of various accelerometer	36
Table 2.10: Missed peak calculation.	39
Table 2.11: Comparison of system performance with the commercial device.	40
Table 4.1: Pins Connection between AD8232 & DA14580 Development Kit.	57
Table 4.2: Pins Label from AD8232 to DA14580 Development Kit.	57
Table 4.3: Electrodes Connection of AD8232 Module to Human Body.	60
Table 5.1: The heart rate calculated during different activities.	71
Table 6.1: The power consumption of the ULP ECG Embedded System.	80

LIST OF FIGURES

Figure 2.1: Heart electrical activity with SA (a) & AV (b).	8
Figure 2.2: ECG signal.	9
Figure 2.3: Location of limb leads.	10
Figure 2.4: 3 possible electrodes placement.	11
Figure 2.5: Augmented leads placement.	11
Figure 2.6: The anatomical landmark of precordial leads.	12
Figure 2.7: Low power wearable system for vital signs monitoring [6].	15
Figure 2.8: Analog Front End of PPG heart rate sensor [8].	16
Figure 2.9: Health care system using ATMEGA328 MCU.	17
Figure 2.10: AR, ECG signal and acceleration from [20].	24
Figure 2.11: QRS complex intervals (bottom) and respiration intervals (top) [20].	25
Figure 2.12: Generalized Power Delivery Model	26
Figure 2.13: The electrodes are placed at the back of the neck.	38
Figure 2.14: Armband configuration of active electrodes.	39
Figure 3.1: Flow chart of the design process.	42
Figure 4.1: SPI communication pins for DA14580 Development Kit [40].	47
Figure 4.2: UART pins configuration for DA14580 Development Kit [40].	47
Figure 4.3: BLE Protocol Stack Layers [42].	49
Figure 4.4: The Link Layer States [42].	50
Figure 4.5: BLE Scanner App.	51
Figure 4.6: Heart Rate Profile State Machine [43].	52
Figure 4.7: Block diagram of the DA14580 SoC [45].	54
Figure 4.8: Block diagram of DA14580 SoC during extended sleep mode [45]	55
Figure 4.9: Block diagram of DA14580 SoC during deep sleep mode [45]	55
Figure 4.10: Connection between the AD8232 Module and the DA14580 Board.	57
Figure 4.11: The Results Obtained from Tera Term.	58
Figure 4.12: The Electrodes on Human Body (left) & ES in the armband (right)	59
Figure 5.1: ECG Values obtained from the BLE Scanner app at 1 second/sample.	63
Figure 5.2: ECG values obtained from the BLE Scanner app.	64

Figure 5.3: Part of the ECG signal extracted from Figure 5.5.	66
Figure 5.4: ECG Signal Output from the ADC at sending rate of 1s.	67
Figure 5.5: ECG Signal Output from the ADC at sending rate of 10 ms.	67
Figure 5.6: The ECG Signal obtained while the subject is resting.	69
Figure 5.7: The ECG Signal obtained after 5 minutes of Running.	69
Figure 5.8: ECG Signal obtained after 10 Minutes of Running.	70
Figure 6.1: Battery Level at Active Mode	74
Figure 6.2: Battery Level at Extended Sleep Mode On	74
Figure 6.3: Interface for BLE Scanner app for Battery Level Measurement	75
Figure 6.4: The percentage of battery level after one week of continuously testing	76
Figure 6.5: Measurement of current consumption on DA14580 development kit.	77
Figure 6.6: Current consumption when the device is on Active Mode	78
Figure 6.7: Current consumption when the device is on Extended Sleep Mode.	78
Figure 6.8: Initial voltage of the capacitor	79
Figure 6.9: The measurement set up for capacitor voltage drop measurement	79

LIST OF ABBREVIATIONS

ULP	-	Ultra Low Power
IoT	-	Internet of Things
ECG	-	Electrocardiography
CHF	-	Cognitive Heart Failure
SA	-	Sino-atrial
AV	-	Atrio-ventricular
BLE	-	Bluetooth Low Energy
ES	-	Embedded System
SoC	-	System-on-Chip
MCU	-	Microcontroller
AFE	-	Analog Front End
RF	-	Radio Frequency
PPG	-	Photoplethysmography
PWM	-	Pulse Width Modulation
PD	-	Photodiode
LED	-	Light Emitting Diode
MOSFET	-	Metal–Oxide–Semiconductor Field-Effect Transistor
bpm	-	Beat per Minute
WSN	-	Wireless Sensor Network
QoS	-	Quality of Service
IC	-	Integrated Circuit
CMOS	-	Complementary Metal–Oxide–Semiconductor
PMU	-	Power Management Unit
ITU	-	International Telecommunication Union

PCB	-	Printed Circuit Board
RAM	-	Random Access Memory
Micro SD	-	Micro Secure Digital
FAT	-	File Allocation Tab
AR	-	Activity Recognition
RA	-	Right Arm
LA	-	Left Arm
RL	-	Right Leg
LL	-	Left Leg
ADC	-	Analog to Digital Converter
GPIO	-	General Purpose Input and Output
LDO	-	Low Dropout
ACC	-	Accelerometer
AC	-	Alternating Current
DC	-	Direct Current
DMM	-	Digital Multimeter (DMM)
DAQ	-	Assembled Data Acquisition
ABS	-	Acrylonitrile Butadiene Styrene
EEG	-	Electroencephalogram
R&D	-	Research & Development
SMD	-	Surface Mounted Device
JTAG	-	Joint Test Action Group
SPI	-	Serial Peripheral Interface
I2C	-	Inter-Integrated Circuit
UART	-	Universal Asynchronous Receiver Transmitter
ATT	-	Attribute Protocol
GATT	-	Generic Attribute Protocol

GAP	-	Generic Access Profile
SIG	-	Special Interest Group
ADC	-	Analog to Digital Converter
HCI	-	Host Controller Interface
L2CAP	-	Logical Link Control & Adaption Protocol
ATT	-	Attribute Protocol
SM	-	Security Manager Protocol
SDK	-	Software Development Kit
OTP	-	One-Time Programmable
QFN	-	Quad-Flat No Leads

CHAPTER 1

INTRODUCTION

1.1 Project Overview

This project revolves around the design and development of Ultra Low Power (ULP) embedded system for Internet of Things (IoT) devices. Since there are many applications in the field of IoT, this project chooses medical application because there are many opportunities in medical applications. This project has narrowed down its scope to long term Electrocardiogram (ECG) signal monitoring for patients with Cognitive Heart Failure (CHF). A long-term monitoring of ECG signals will be developed and will achieve the ULP properties. Different type of elements will be compared in order to obtain the lowest power consumption while maintaining its performance. All the final compared components will be assembled together that will make up the whole embedded system. A smartphone will become the gateway for displaying the ECG signals obtained from the patients via Bluetooth Low Energy (BLE). Android application will be used to display the ECG signals obtained. The data that is being displayed on the smartphone will be used by the doctors for analysis. This will help the medical practitioners to predict the next seizure of CHF so that the patients and the doctors can be aware of it. Hence, this increase the response times for the medical practitioners in the hospital because they can monitor their patients condition outside the patients' room. Due to the fact that the long-term monitoring is very important, thus the embedded system needs to last long so that it is able to measure the ECG signals of the patient at critical times. Besides, the doctors do not need to send the nurses to the patient's room to continuously monitor their ECG signal pattern since the doctors can do them in their own room which make the response time to be faster in predicting any seizures.

1.2 Problem Statement

There will 20.8 billion of IoT devices on 2020 [1] and since there are so many IoT devices on the market, maintenance is indeed needed frequently most of the IoT devices required change of power supply when their batteries are depleted. By applying ULP technology in these devices, the power consumption of IoT devices decrease and able to sustain a longer operation period. This can lower the maintenance costs of IoT devices and they are more able to perform long term monitoring than the current IoT devices design. To achieve the state of ULP of an IoT device, the form factor of the device is of great consequences. This is because the form factor of the device plays a main role in consuming power from the battery supply. For instance, the design of microprocessors is getting smaller and smaller in order to consume less power and while maintaining its overall performance. This apply to the ULP embedded system that this project focuses on. As a result of lowering the form factor of the device, the manufacturing cost of the device decreases significantly as IoT devices are tend to be produced massively in Industry 4.0 which is the latest generation of industry. However, there are plenty of IoT devices out there and the concern will be put on the IoT devices on the medical field since health is the paramount of living in the 21st century. According to the statistical data obtained from the Internet, IoT electronics will be facilitating 322.69 million lives by the end of 2017 and medical wearables have made a rising share of 25-30% in the market [2]. This will become the additional factor for the choice of ULP to be done on medical applications. Since there are also many medical applications that the ULP technologies can apply, this project will focus especially on ECG signal acquisition system for long term monitoring on the patient who is diagnosed with CHF because CHF is the disease with the highest mortality rates among Asians and Europeans which causes 1 million of hospitalization annually in developing countries. The previously made ECG Holter monitor which exists since 1960s is cumbersome to wear, required highly skilled staff to use it, high power consumption which forbids long term monitoring applications and this long term monitoring embedded system for ECG signal acquisition is still in the premature stage whereby most of these type of devices are not very popular among medical practitioners due to they are not able to be used for long term monitoring due to high power consumption and lack of energy harvesting source. Hence, an Ultra Low Power ECG signal acquisition system for long term monitoring will be built in this project.

Long term monitoring means that the embedded system must be able to provide longer active time while maintaining ULP consumption throughout the whole monitoring process so that it can monitor for a long period of time without depleting the battery used fast.

1.3 Objectives

There are 4 main objectives for this project and they are:

- 1) To identify the low power processor and sensors for the ECG monitoring system.
- 2) To investigate the design methods and key functional blocks of ECG monitoring system.
- 3) To develop Ultra Low Power and long-term ECG monitoring system to monitor the ECG signals from CHF patients.
- 4) To verify the functionality and reliability of the developed ECG system.

1.4 Scope of Project

The ULP embedded system for IoT devices will only cover ECG signal acquisition system for long term monitoring only and will not cover other IoT devices. The ULP properties will be made as the main concern of this project while other additional function will act as an extra advantage for this project. Besides, the ability to automatically perform diagnosis on the patients' condition and provide warning signs to alert a particular patient will not be included in this project. This is because the data obtained from the acquisition system per se is for the medical practitioners or doctors to perform medical diagnosis. All the parts or components that build up the embedded system are not components that are self-designed but they are the available components that will be bought from the market. Besides that, this project will not cover the utilization of energy harvesting source to validate its low power consumption but instead using current measurement method to validate that its power consumption is low compared to one of device from one of the journals picked in literature review section. This project also will not cover an always-on ECG embedded system since it is using a rechargeable battery source which the device need to be put to charge after sometimes. Cloud data storage is not covered in this embedded system design as the whole system design and development will end with the smartphone becomes the gateway via BLE to display the ECG signal obtained. Besides that, the ECG signal

processing is not covered in this project and therefore the output values are in terms of ECG signal values and not heart rate. The flow rate of the ECG signals are not optimized in this project and the signal flow will be according to the existing BLE configuration of the device.

Basically, what will be covered for ULP embedded system is the long-term monitoring for CHF patients. The design of the embedded system is kept in a small form factor using surface mount. Besides, this project will also cover the comparisons between the power consumption of existing embedded system from the journals and the power consumption of the designed embedded system. Comparisons will also be done for each System-on-Chip (SoC) component used so the lowest power consumption SoC can be determined. Last but not least, this project will only cover the use of ECG electrodes but not any optical sensor for obtaining ECG signal. The long-term monitoring provided by this project will also has its limits whereby the power source will be depleted. Hence, the long-term monitoring ability of the embedded system will cover up to the capacity of the battery used itself. The higher battery capacity, the longer it will last. Besides that, this project will only cover the ECG values obtained in terms of instantaneous values displayed from the BLE android applications and not the whole waveform of the ECG signal.

1.5 Project Development

The project development can be summarized into 5 stages basically and they are the comparisons and research stage, the sourcing for materials stage, hardware and software development stage and connecting the embedded system to the smartphone via BLE through android application. The final stage will cover the power consumption validation of the embedded system. The comparisons and research stage will revolve around the utilization of information gathered from different journals to find the functional block diagram of the ECG acquisition system, algorithms that are being used, key parameters to look upon in determining the lowest power consumption, and the method of designing the ECG acquisition system based on previous research by others. The first stage also includes the comparisons between datasheets of different components used in designing the embedded system so each component is particularly chosen to achieve ULP. The second stage which comprises of sourcing the ECG module, development kit and other small parts to build the whole ECG embedded

system. Thirdly, the validation process will be implemented to determine whether the designed embedded system able to be lowered than a certain amount so that it can be called as ULP embedded system. This amount will be determined through previous research and ULP embedded system done by other researches which the current consumption from previous researches will be the baseline to validate the ECG embedded system. The final stage of this project will be connecting the embedded system to the gateway which is the smartphone via BLE so that the ECG signal will be shown from the smartphone.

1.6 Report Outline

This report contains of 5 chapters and they are the introduction, literature review, methodology, results and discussion and finally the conclusion and future work. The report outline will describe each chapter briefly.

Chapter 1 – Introduction

This chapter explains about the overview of the whole project and the reason to do this report. The scope of the project will also be discussed in this section where what will be covered in this project and what will not be covered in this project. Finally, a brief explanation about the project development has also been included in this chapter.

Chapter 2 – Literature Review

This chapter discussed all the theoretical and background for about the design of cardiac monitoring system done by other researchers. Besides that, the design methods, key functional block which is the architecture of the embedded design, and key parameters in comparing each components of the embedded system have also been discussed in this chapter. The selections of components are also included in this chapter.

Chapter 3 – Methodology

Chapter 3 revolves around the design process of the ULP ECG embedded system. Different stages are being introduced to create a more systematic design process. Each stage is being discussed meticulously and the chapter also includes the flow chart of the whole design and development process.

Chapter 4 – Components in ECG Embedded System

This chapter will explain about the experimental set up of the ECG Embedded System. Besides, how the components are being tested and the initial hardware and software design are being discussed and described.

Chapter 5 – ECG Signal Analysis

This chapter will discuss about the ECG signal obtained from ULP ECG Embedded System but the ECG signal is not covered in this project. This chapter will verify the different conditions of ECG signal that can be detected by the embedded system. The heart rate values are calculated from the ECG signal obtained.

Chapter 6 – Current Consumption Validation

This chapter will validate the project reliability and functionality through the current consumption measurement. This will verify whether the embedded system has achieved the baseline current consumption which is being defined in Chapter 2. The power consumption will also be calculated so that it acts as the evidence that the system created by this project has achieved ULP.

Chapter 7 – Conclusion

This chapter concludes the whole project. Further possible improvement of the project will be discussed here. The objectives stated in Chapter 1 will be once again be verified.