

‘I/We* admit that have read this dissertation and in my/our* opinion this dissertation is
satisfactory in the aspect of scope and quality for the bestowal of
Bachelor of Mechanical Engineering (Automotive)’

Signature :.....

Supervisor 1’ name : Dr. Khisbullah Hudha

Date :.....

Signature :.....

Supervisor 2’ name : Mr. Mochamad Safarudin

Date :.....

**SIMULATION AND EXPERIMENTAL INVESTIGATION ON SEMI ACTIVE
SUSPENSION SYSTEM WITH SKYHOOK, GROUNDHOOK, AND HYBRID
CONTROLLERS**

MUHAMMAD LUQMAN HAKIM ABD. RAHMAN

**This report was submitted in accordance with the partial requirements for the
honor of Bachelor of Mechanical Engineering (Automotive)**

**Faculty of Mechanical Engineering
Universiti Teknikal Malaysia Melaka (UTeM)**

MAY 2009

I verify that this report is my own word except summary and extract that every one of it I
have clarify the resource”

Signature :
Author Name : Muhammad Luqman Hakim Abd. Rahman
Date : 18th May 2009

For loving father and mother and also other family members.

ACKNOWLEDGEMENTS

All praises to Allah the Almighty that by His blessings I have been able to complete Projek Sarjana Muda II (PSM II), which the course requirement that in Universiti Teknikal Malaysia Melaka (UTeM) for Bachelor of Mechanical Engineering (Automotive).

My most gratitude goes to those individuals who have contributed immeasurable amount of guidance, advice and assistance along the project period; the persons that really helps in my research is my dedicated supervisor, Mr. Ubaidillah and Dr. Khisbullah Hudha who has supportively guiding and teaching a lot of valuable knowledge, also for the opportunities he has given me in exposing myself to research and development environment.

The second persons are all Master Student under Dr. khisbullah Hudha (Mr. Fauzi, Mr. Zul, Mr. Fitriani, and Mr. Alif) which helps me throughout the project which consist of experiments and guided me through everything. Also, those fellow friend under Dr.Khisbullah Hudha (Mr. Zubir, Mr. Zulazrin, Mr. Ahmad Zaifazlin, Mr. Hanif, and Mr. Khairul Azri) for the time, their valuable advice and guidance when solving problems.

A million thanks expressed to my family, especially my parents who has been the backbone of everything I done. Also the supportive course mate fellows for lending their hands and giving continuous support during my project period to achieve the objective of study and everyone else which may help in this project.

With the full cooperation from the people above, I have successfully achieved the objectives of PSM II.

ABSTRACT

Semi active suspension change their damping force in real time by simply changing the damping coefficient according to a control policy. In this study, a number of semi-active control algorithms namely skyhook, groundhook and hybrid skyhook-groundhook controllers will be investigate through simulation and experimental method with Magneto Rheological (MR) damper. The effectiveness of these control algorithms in disturbance rejection are investigated along with their ability to consistently provide the target force in the same direction with the damper velocity to overcome the damper constraint. A full scale quarter-car test rig which consists of two units accelerometers, two units displacement transducers, one unit force sensor, semi-active suspension system which using MR damper, and 3-phase AC motor is used to simulate the sinusoidal road profile by using slider crank mechanism for road profile simulator. An (Integrated Measurement and Control) IMC device is used for controlling the MR damper and also for acquiring the experimental data. From the simulation and experimental results, hybrid skyhook-groundhook controller shows significant improvement in four performance criteria namely body acceleration, body displacement, suspension deflection, and wheel acceleration without allowing excessive wheel acceleration magnitude. The hybrid skyhook-groundhook controller is also superior to the counterparts in overcoming the damper constraint by producing the target forces consistently in the same sign with the damper velocity.

TABLE OF CONTENTS

ACKNOWLEDGEMENTS	i
ABSTRACT	ii
LISTS OF FIGURES	vii
LIST OF NOMENCLATURES	xii
CHAPTER I	1
1 INTRODUCTION	1
1.1 BACKGROUND	1
1.2 PROBLEM STATEMENT.....	2
1.3 OBJECTIVES.....	3
1.4 SCOPES	3
CHAPTER II.....	4
2 LITERATURE RIVIEW	4
2.1 AUTOMOTIVE SUSPENSION	4
2.1.1 PASSIVE SUSPENSION SYSTEM.....	5
2.1.2 SEMI-ACTIVE SUSPENSION SYSTEM	6

2.1.3	SLOW-ACTIVE SUSPENSION SYSTEM.....	7
2.1.4	ACTIVE SUSPENSION SYSTEM	7
2.1.5	FULLY ACTIVE SUSPENSION SYSTEM	8
2.2	MR FLUID	9
2.3	MR DAMPER TYPE	10
2.4	SKYHOOK CONTROLLER	12
2.5	GROUNDHOOK CONTROLLER	17
2.6	HYBRID CONTROLLER	19
CHAPTER III.....		22
3	METHODOLOGY	22
3.1	FLOW CHART	23
3.2	SIMULATION STUDY	24
3.2.1	SIMULATION SETUP.....	24
3.3	EXPERIMENTAL SETUP	25
3.3.1	MECHANICAL HARDWARE DESCRIPTION	25
3.3.2	ELECTRICAL HARDWARE DESCRIPTION	27
3.3.3	RESULT VARIABLE.....	28
CHAPTER IV		30
4	RESULT AND DISCUSSION	30
4.1	CHARACTERIZATION.....	30
4.1.1	6 TH ORDER POLYNOMIAL MODEL	31
4.1.2	MR DAMPER MODEL VALIDATION RESULT	35
4.2	FORCE TRAKING RESULT	37

4.3	QUARTER CAR MODEL VALIDATION.....	43
4.4	SIMULATION RESULT	49
4.5	EXPERIMENTAL RESULT	52
4.5.1	SPRUNG MASS (BODY) DISPLACEMENT RESPONSE.....	52
4.5.2	SPRUNG MASS (BODY) ACCELERATION RESPONSE.....	55
4.5.3	UNSPRUNG MASS ACCELERATION RESPONSE.....	58
4.5.4	SUSPENSION TRAVEL (DEFLECTION) RESPONSE	61
CHAPTER V.....		68
5	CONCLUSION AND RECOMMENDATION.....	68
REFERENCES.....		69

LIST OF TABLES

NUMBER	TITLE	PAGE
1	Coefficients of the 6 th order polynomial model	32
2	RMS Percentage Reduction on Acceleration and Displacement of Body Response	64
3	RMS Percentage Reduction on Suspension Travel and Wheel Acceleration Response	65
4	PTP Percentage Reduction on Acceleration and Displacement of Body Response	66
5	Table 5. PTP Percentage Reduction on Suspension Travel and Wheel Acceleration Response	67

LISTS OF FIGURES

NUMBER	TITLE	PAGE
2-1	Passive Suspension System	5
2-2	Semi Active Suspension System	6
2-3	Slow Active Suspension System	7
2-4	Active Suspension System	8
2-5	Fully Active Suspension System	8
2-6	Flow Mode	10
2-7	Shear Mode	10
2-8	Squeeze Mode	11
2-9	Skyhook Damper Configuration	12
2-10	Skyhook Configuration Transmissibility: (a) Sprung Mass Transmissibility; (b) Unsprung Mass Transmissibility	13
2-11	Semi-Active Equivalent Model	14
2-12	Groundhook Damper Configuration	17
2-13	Groundhook Configuration Transmissibility: (a) Sprung Mass Transmissibility; (b) Unsprung Mass Transmissibility	18
2-14	Hybrid Configuration	19

2-15	Hybrid Configuration Transmissibility: (a) Sprung Mass Transmissibility; (b) Unsprung Mass Transmissibility	21
3-1	Quarter Car Test Rig	26
3-2	Instrumentation Lay Out	27
3-3	Current Driver Circuit for MR Damper	28
4-1	The Structure of The 6 th Order Polynomial Model	33
4-2	Hard Points Taken from The Experimental Result	33
4-3	The Linear Regression of The Coefficients, a_i Correspond to The Input Current for Upper Curves (a) and The Lower Curves (b)	34
4-4	Damping Force Characteristics under Various Input Currents: (a) 0.35Amp., (b) 0.75Amp	35
4-5	Force-Velocity Characteristics Comparison of MR Damper and Polynomial Model	36
4-6	Force-Displacement Characteristics Comparison of MR Damper and Polynomial Model	36
4-7	The Structure of Force Tracking Control of MR Damper	37
4-8	Force Tracking Control of Desired Force: (a) Sinusoidal Function, (b) Square Function and (c) Saw-Tooth Function	38
4-9	The Experimental Results of Force Tracking Control under Several Sinusoidal Amplitudes of The Desired Forces at The Frequency of 0.7Hz: (a) 500N, (b) 800N, (d) 1100N, (d)	39

	1300N	
4-10	The Experimental Results of Force Tracking Control under Several Sinusoidal Amplitudes of The Desired Forces at The Frequency of 1.08Hz: (a) 500N, (b) 800N, (d) 1100N, (d) 1300N	40
4-11	The Experimental Results of Force Tracking Control under Several Sinusoidal Amplitudes of The Desired Forces at The Frequency of 1.5Hz: (a) 500N, (b) 800N, (d) 1100N, (d) 1300N	41
4-12	Quarter Car Model	43
4-13	Semi Active Suspension System with Skyhook Controller System	43
4-14	Skyhook Control Algorithm	44
4-15	Semi Active Suspension System with Groundhook Controller System	44
4-16	Groundhook Control Algorithm	44
4-17	Semi Active Suspension System with Hybrid Controller	45
4-18	Hybrid Control Algorithm	45
4-19	Sprung Mass Acceleration at 1.1Hz and 0.8Hz	46
4-20	Unsprung Mass Acceleration at 1.1Hz and 0.8Hz	46
4-21	Suspension Travel at 1.1Hz and 0.8Hz	47
4-22	Body Displacement at 1.1Hz and 0.8Hz	47
4-23	Sprung Mass (Body) Acceleration Response at 1.1Hz Frequency	49
4-24	Sprung Mass (Body) Displacement Response at 1.1Hz Frequency	49

4-25	Suspension Travel (Deflection) Response at 1.1Hz Frequency	50
4-26	Unsprung Mass (Wheel) Acceleration Response at 1.1Hz Frequency	51
4-27	Sprung Mass Displacement Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Skyhook Controller System	52
4-28	Sprung Mass Displacement Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Groundhook Controller System	53
4-29	Sprung Mass Displacement Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Hybrid Controller System at $\alpha=0.4$	54
4-30	Sprung Mass Acceleration Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Skyhook Controller System	55
4-31	Sprung Mass Acceleration Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Groundhook Controller System	56
4-32	Sprung Mass Acceleration Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Hybrid Controller System at $\alpha=0.4$	57
4-33	Unsprung Mass Acceleration Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Skyhook Controller System	58
4-34	Unsprung Mass Acceleration Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Groundhook Controller System	59
4-35	Unsprung Mass Acceleration Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With	60

	Hybrid Controller System at Alpha=0.4	
4-36	Suspension Travel Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Skyhook Controller	61
4-37	Suspension Travel Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Groundhook Controller	62
4-38	Suspension Travel Response at 0.8Hz, 1.1Hz, and 1.4Hz Respectively With Hybrid Controller at Alpha=0.4	63

LIST OF NOMENCLATURES

m_1	=	Sprung Mass
m_2	=	Unsprung Mass
x_1	=	Sprung Mass Displacement
x_2	=	Unsprung Mass Displacement
k_s	=	Suspension Stiffness
k_t	=	Tire Stiffness
x_{in}	=	Input Displacement
ζ_1	=	Sprung Mass Damping Ratio
ζ_2	=	Unsprung Mass Damping Ratio
ω	=	Natural Frequency
ω_{n1}	=	Sprung Mass Natural Frequency
ω_{n2}	=	Unsprung Mass Natural Frequency
c	=	Damping Coefficient
k_1	=	Stiffness
c_{sky}	=	Skyhook Damping Coefficient
v_1	=	Sprung Mass Velocity
v_2	=	Unsprung Mass Velocity
c_{ground}	=	Groundhook Damping Coefficient
F_{sa}	=	Semi-Active Damping Force

F_{sky}	=	Skyhook Damping Force
V_{12}	=	Relative Velocity
C_{sa}	=	Semi-Active Damping Coefficient
σ_{sky}	=	Skyhook Component of Damping Force for Hybrid Control
σ_{ground}	=	Groundhook Component of Damping Force for Hybrid Control
α	=	Relative Ratio between Skyhook and Groundhook for Hybrid Control
G	=	Controller Gain
x_{12}	=	Relative Velocity
i	=	Electric Current

CHAPTER I

1 INTRODUCTION

1.1 BACKGROUND

The purpose of this project is to investigate the performance criterion of semi active suspension system with using skyhook, groundhook, and hybrid controller. A few years ago, automotive suspension designs have been a compromise between the two conflicting criteria of road holding and passenger comfort. The suspension system must support the weight of the vehicle, provide directional control during handling maneuvers, and provide effective isolation of passengers and payload from road disturbances. Suspension is the term given to the system of springs, shock absorbers and linkages that connects a vehicle to its wheels. Suspension systems serve a dual purpose contributing to the cars handling and braking for good active safety and driving pleasure, and keeping vehicle occupants comfortable and reasonably well isolated from road noise, bumps, and vibrations.

Damper is the most important in suspension system. Damper function is the control of motion or oscillation, as seen with the use of hydraulic gates and valves in a vehicles shock absorber. Like spring rate, the optimal damping for comfort may be less than for control. Damping controls the travel speed and resistance of the vehicles suspension. An undamped car will oscillate up and down. With proper damping levels, the car will settle back to a normal state in a minimal amount of time. Most damping rate in modern vehicles can be controlled by increasing or decreasing the resistance to fluid flow in the shock absorber. Nowadays, there many types of suspension system can make car more comfortable in any road condition. It has five main types of vehicle suspension system like passive, semi-active, slow active, active and fully active suspension system, which depend on the operation mode to improve vehicle ride. A semi-active damper is capable of changing its damping characteristics whether through mechanically changing orifices or fluid with adjustable viscosity; a semi-active damper offers greater variation in damping rate with presence of the control algorithm used in the design which will governs the amount of damping needed.

1.2 PROBLEM STATEMENT

The problem of controlling MR damper rises from this damper constraint. The damper constraint indicates that the output of the disturbance rejection control namely target force that must be tracked by MR damper must be in the same sign with the real time damper velocity. MR damper cannot provide positive force at negative relative velocity of the damper and vice versa. The limitation of semi-active control strategy is that besides having the ability to attenuate the disturbances, it must produce the target force exactly in the same sign with the damper velocity. So, it is important to study the semi active suspension control system namely skyhook, groundhook, and hybrid. This project is useful for optimizing the appropriate tuning parameter to achieve the optimum vibration absorption in both body and wheel response.

1.3 OBJECTIVES

Objectives of this project are:

- To study the well known control strategy namely skyhook, groundhook, and hybrid.
- To demonstrate the semi active suspension system in a quarter car model by employing those controller structures.
- To perform or investigate the simulation and experimental work.

1.4 SCOPES

During finishing this project, all the simulation study will be done by using Matlab Simulink environment. The suspension system will be analyzed within quarter car model. And after that, an experimental work will be done by using linear quarter car test rig which is available at Universiti Teknikal Malaysia Melaka (UTeM) Autotronic Laboratory. Meanwhile, this project will utilizing the input data characterization from Zulazrin (2009) and force tracking control result from Zubir (2009).

CHAPTER II

2 LITERATURE RIVIEW

2.1 AUTOMOTIVE SUSPENSION

Automotive suspension system is one of the vehicle systems that receive many attentions due to its application on absorbing vibration. Since then, this system had been developed from time to time to increase its ability on responding over load vibration due to uneven road profile and vehicle situation characteristic. There are five type of suspension system that had been classified during this development which is:

2.1.1 PASSIVE SUSPENSION SYSTEM

Passive suspension system is a parallel arrangement between passive damper and spring which mean that this system unable to generate force, but only able to dissipate energy at a constant rate due to presence of constant velocity damper. This type of damper had been use for several years in conventional vehicle cause by low cost production.

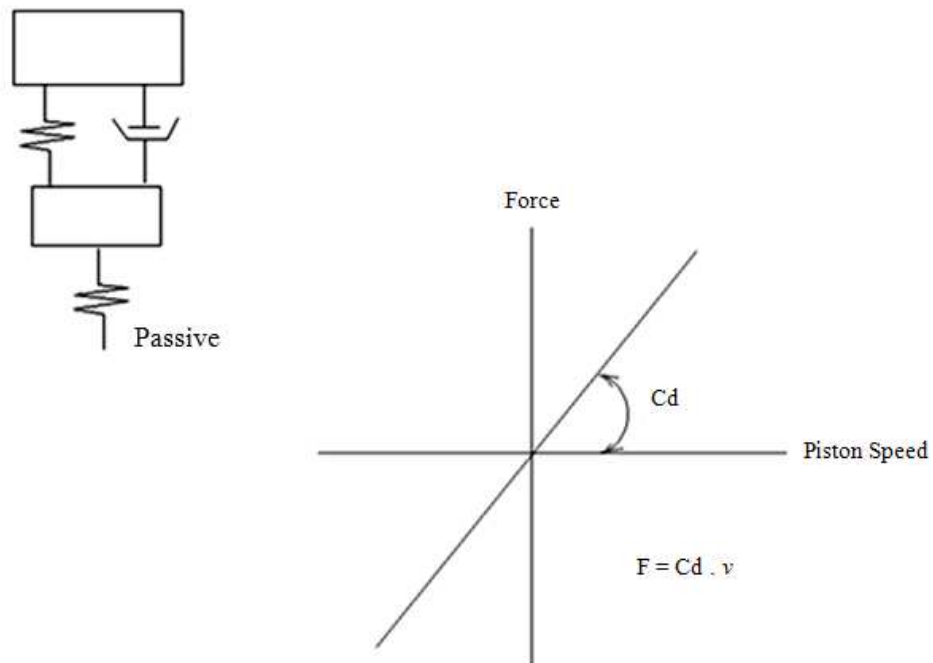


Figure 2- 1: Passive Suspension System

2.1.2 SEMI-ACTIVE SUSPENSION SYSTEM

Semi-active suspension system is a parallel arrangement between adjustable damper and spring. This type of suspension system unable to generate force, but able to dissipate energy at a variable rate with presence of adjustable damper; there are two type of adjustable damper which is variable orifice and variable fluid viscosity. Variable orifice damper type allows the changing at the size of valve port flow for creating various damping rate of damper fluid with applying current. While, variable fluid viscosity damper type gives a various damping rate by changing the fluid viscosity. The fluid that exhibits the changeability is Magneto Rheological (MR) fluid which will change its viscosity in presence of magnetic coil which can be generate by applying current. And also, this type of damper will be used in this project. This type of suspension system gets more attention in automotive industry due to its safety rather than fully active suspension system because when this system malfunction, it will working as passive suspension system.

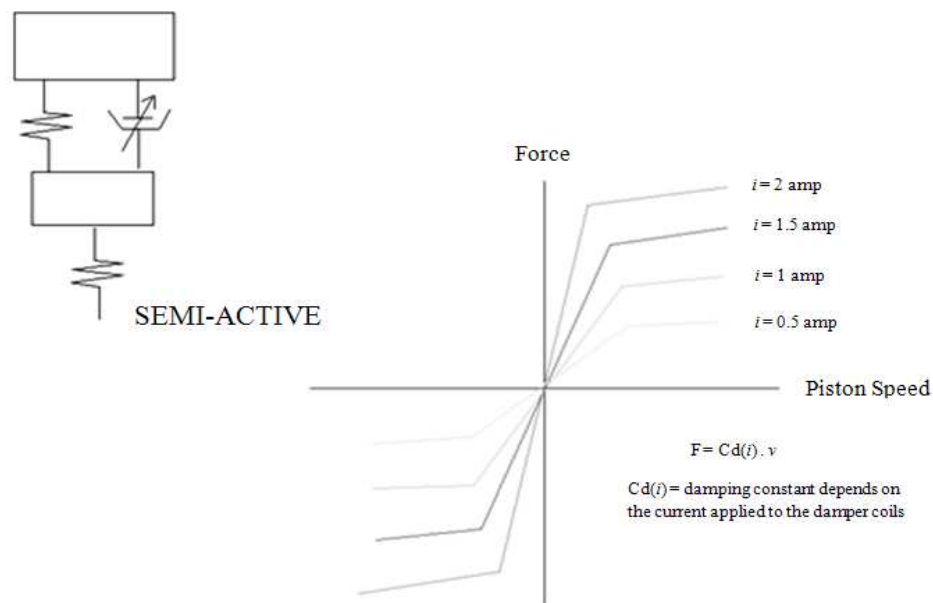


Figure 2- 2: Semi Active Suspension System

2.1.3 SLOW-ACTIVE SUSPENSION SYSTEM

Slow-active suspension system is a parallel arrangement between passive damper, spring and force generation device. This type of suspension system runs as passive suspension system when force generation device is not working. Presence of force generation device is able generate external force to remove unwanted motion of vehicle body movement. This type of suspension system need more space for arranging the passive suspension system with force generation device correspondingly.

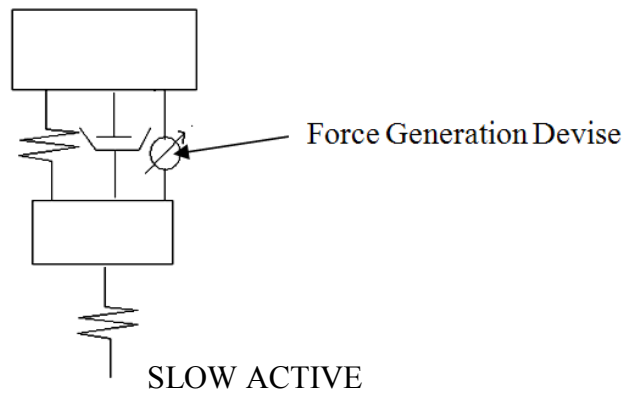


Figure 2- 3: Slow Active Suspension System

2.1.4 ACTIVE SUSPENSION SYSTEM

Active suspension system is a parallel arrangement between spring and force generation device. This type of suspension system can exhibit unwanted force when force generation device is malfunction.