

PREPARATION OF COBALT DECORATED TITANIUM DIOXIDE NANOTUBES BY ELECTRODEPOSITION

This report is submitted in accordance with requirement of the Universiti Teknikal Malaysia Melaka (UTeM) for Bachelor Degree of Manufacturing Engineering (Engineering Materials) (Hons.)

by

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APPROVAL

This report is submitted to the Faculty of Manufacturing Engineering of Universiti Teknikal Malaysia Melaka as a partial fulfilment of the requirement for Degree of Manufacturing Engineering (Engineering Materials) (Hons). The member of the supervisory committee are as follow:

(Dr. Syahriza Binti Ismail)

ABSTRAK

Kobalt titanium dioksida nanotube telah disintesis melalui kaedah pengenapan. Keputusan XRD menunjukkan Co-TiO₂ nanotube sahaja terdiri daripada fasa anatase. Struktur dan morfologi kobalt dalam TiO₂ nanotube dianalisa oleh FESEM, Raman Spektroskopi, X-ray Diffraction (XRD) dan sifat-sifat fotokatalitik diuji dengan lampu UV. Peningkatan kepekatan kobalt mempertingkatkan degradasi metil oren (MO) di penyerapan spectrum UV-vis. Kobalt menghalang pertumbuhan bijirin TiO₂, aglomerasi dan beralih penyerapan band TiO₂ dari ultraviolet (UV) ke rantau kelihatan. Aktiviti fotokatalitik sampel dianalisa untuk menguji kemerosotan degradasi metil oren (MO). Kehadiran 0.05mM kepekatan kobalt klorida dalam TiO₂ menyebabkan pemangkin dengan aktiviti tertinggi di rantau kelihatan.

ABSTRACT

Cobalt decorated titanium dioxide nanotubes were synthesized by electrodeposition method. X-Ray diffraction (XRD) results showed that Co-TiO₂ nanotubes only include anatase phase. The framework substitution of Co in TiO₂ nanotubes were established by Field Emission Scanning Electron Microscope (FESEM), Raman Spectroscopy, X-ray Diffraction (XRD) and the photocatalytic properties is tested by UV lamp chamber. The increase of cobalt concentration enhanced degradation of methyl orange (MO) in the UV-Vis absorption spectra. The Co suppressed the growth of TiO₂ grains, agglomerates them and shifts the band absorption of TiO₂ from ultraviolet (UV) to visible region. The photocatalytic activity of samples were tested for degradation of methyl orange (MO) solutions. The presence of 0.05 mM of cobalt chloride concentration in TiO₂ resulted in a catalyst with the highest activity under visible irradiation.

DEDICATION

Only

my beloved father, Wee Poh Hock
my appreciated mother, Marilyn Lenih Lihan
my adored brother and sisters,
Hillary Wee Ching Kun
Christy Wee Fui Yen
Eileen Wee Hui Yien
Kathy Wee Mi Lang

for giving me moral support, money, cooperation, encouragement and also understandings
Thank You So Much & Love You All Forever

my friend, Chai Chang Wei

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TABLE OF CONTENTS

Abstrak	i
Abstract	ii
Dedication	iii
Acknowledgement	iv
Table of Contents	V
List of Tables	vii
List of Figures	ix
List of Abbreviations	xi
List of Symbols	xii
CHAPTER 1: INTRODUCTION	
1.1 Background Study	1
1.2 Problem Statement	2
1.3 Objectives	3
1.4 Scope	3
1.5 Limitation of Study	4
CHAPTER 2: LITERATURE REVIEW	
2.1 Titanium Dioxide (TiO ₂)	5
2.1.1 Advantages of TiO ₂	7
2.1.2 Properties of TiO ₂	7
2.1.2.1 Photocatalytic properties	7
2.1.2.2 Optical properties	8
2.2 Cobalt (Co)	10
2.3 Introduction of Nanomaterials	12
2.3.1 TiO ₂ Nanotubes	13
2.3.2 Formation of TiO ₂ nanotube by anodization	14

2.3.3 Preparation of Co-TiO ₂ Photocatalyst	15
2.3.4 Cobalt Decorated on TiO ₂ by Electrodeposition	15
2.4 Photocatalytic	16
2.4.1 Photocatalytic Degradation	20
CHAPTER 3: METHODOLOGY	
3.1 Introduction	21
3.2 Materials and Chemicals Preference	23
3.3 Experimental Steps	23
3.3.1 Preparation of Ti Foil	24
3.3.2 Preparation of Electrolyte	24
3.3.3 Anodization Process	24
3.3.4 The As-Anodized TiO ₂ Foil Cleaning	25
3.3.5 Preparation of Co-TiO ₂ Nanotubes (Electrodeposition)	26
3.3.6 Heat Treatment	26
3.3.7 Methyl Orange (MO) Preparation For Photocatalytic Studies	27
3.4 Material Characterization Techniques	28
3.4.1 Field Emission Scanning Electron Microscopy (FESEM)	28
3.4.2 X-Ray Powder Diffraction (XRD)	29
3.4.3 Raman Spectroscopy	30
3.5 Photocatalytic Studies Machine	31
3.5.1 UV-Visible Spectrophotometer	31
CHAPTER 4: RESULTS AND DISCUSSION	
4.1 Overview	33
4.2 Structural Morphology and Functional Group Analysis	34
4.2.1 XRD Pattern Analysis	34
4.2.2 Raman Analysis	36
4.3 Photocatalytic Testing	37
4.3.1 Analysis of UV Absorption Spectra	38
4.3.2 Effect of Photocatalyst on MO Dye Concentration	44

4.3.3 Effect of Concentration of Co on Photocatalytic Activities	46
CHAPTER 5: CONCLUSION AND RECOMMENDATION	
5.1 Conclusion	47
5.2 Sustainable Design and Development	48
5.3 Recommendation	48
REFERENCES	50
APPENDICES	
Gantt Chart of FYP I	55
Gantt Chart of FYP II	56

LIST OF TABLES

2.1	Crystalline structures of Titanium Dioxide, TiO ₂	6
2.2	Different types of nanomaterials	12
3.1	List of materials and chemicals used to produce TiO ₂ nanotubes, their uses and extra information	23
3.2	The parameters in electrodeposition to grow Co-TiO ₂ nanotubes	26
4.1	Highest peak of each sample for different time of UV light exposure	40
4.2	MO dye absorbance for different MO dye concentration	43
4.3	MO concentration for different photocatalyst with different time exposure	43

LIST OF FIGURES

2.1	UV-Vis transmittance spectra indicated for the discrete Co-TiO ₂ films	9
2.2	(a) Standard setup of anodization	14
	(b) Schematic diagram of conventional structure of TiO2 nanotubes at the end of	
	anodization	
2.3	Schematic of TiO ₂ photocatalytic mechanism which react with water molecule to	18
	produce hydrogen and hydroxyl radical and forms super oxide ion	
2.4	Photocatalytic of TiO ₂ nanotubes	19
	a) Process where electron-hole pairs photo induced formation and response towards environment	
	b) Dark photocatalysis when adequate voltage-induced band-bending produces	
	valence band holes (h+) which react with surrounding, correspondence to photon-	
	induced hole (h ⁺) generation	
3.1	Flowchart of whole approach in this study	21
3.2	Process flowchart for photocatalytic studies	22
3.3	Flowchart for the process of anodization	25
3.4	Annealing profile of TiO ₂ nanotubes and Co-TiO ₂ nanotubes at 400°C in argon	27
	atmosphere	
3.5	FESEM located at ADTEC Taiping, Perak	28
3.6	XRD machine located at Polymer Lab FKP, UTeM	29
3.7	Raman Spectroscopy located at Material Lab FKP, UTeM	30
3.8	UV-Visible Spectrophotometer located at Physic Lab FTMK, UTeM	31
4.1	The XRD patterns of Cobalt decorated TiO ₂ with a) different concentration of cobalt chloride molarities and b) different deposition time for cobalt deposition on	34
	TiO ₂	

4.2	Raman spectra for Cobalt decorated TiO ₂ with a) various concentrations and b)	36
	different deposition time	
4.3	UV-vis absorption spectra of photocatalytic degradation of MO dye solution	38
	synthesized by sample M1 as photocatalyst	
4.4	UV-vis absorption spectra of photocatalytic degradation of MO dye solution	39
	synthesized by sample M2 as photocatalyst	
4.5	UV-vis absorption spectra of photocatalytic degradation of MO dye solution	39
	synthesized by sample M3 as photocatalyst	
4.6	UV-vis absorption spectra of photocatalytic degradation of MO dye solution	40
	synthesized by sample T2 as photocatalyst	
4.7	UV-vis absorption spectra of photocatalytic degradation of MO dye solution	40
	synthesized by sample T3 as photocatalyst	
4.8	Highest peak of TiO2 and different Co molarity versus time	42
4.9	Schematic diagram of photocatalytic degradation of MO dye by Co decorated TiO ₂	43
	nanotubes	
4 10	Graph of C/Co versus time	45

LIST OF ABBREVIATIONS

1D - One-Dimensional

2D - Two-Dimensional

3D - Three-Dimensional

C₂H₆O₂ - Ethylene Glycol

C₃H₈O₃ - Glycerol

CBD - Chemical Bath Deposition

Co - Cobalt

 $CO(CH_3)_2$ - Acetone

FESEM - Field Emission Scanning Electron Microscope

H₂O₂ - Hydrogen Peroxide

H₃BO₃ - Boric Acid

HER - Hydrogen Evolution Reaction

MO - Methyl Orange

NH₄F - Ammonium Fluoride

NHE - Normal Hydrogen Electrode

PEC - Photoelectrochemical

SnO₂ - Tin Dioxide

TiO₂ - Titanium Dioxide

UV - Ultraviolet

VB - Valence Band

WBGS - Wide Band Gap Semiconductor

XRD - X-ray Diffraction

ZnO - Zinc Oxide

LIST OF SYMBOLS

°C - Degree Celsius

Eg - Energy Gap

eV - Electron Volt

g - Gram

kV - Kilo Volt

ml - Milliliter

mM - Milli Molar

nm - Nanometer

ppm - Parts Per Million

rpm - Revolutions Per Minute

V - Volt

CHAPTER 1

INTRODUCTION

1.1 Background Study

The first report in 1999 described how easy and how difficult it was through comprehensible yet perfect electrochemical anodization of a titanium foil to develop ordered channel arrays of Titanium Dioxide (TiO₂) nanotubes. This recommendation has encouraged passionate fieldwork activities that emphasis the adjustment, development, properties together with the application. As a matter of fact, including all of the transition-metal oxides, the most substantially research material is TiO₂ (over 40 000 publications within 10 years), that compose TiO₂ to become among the most studied compounds in science material (Roy et al., 2011).

TiO₂ is n-type and wide band gap semiconductor (WBGS) which allows them to function at higher voltage, temperatures and frequencies compared to ordinary semiconductor. We also know that TiO₂ has outstanding stability, effective photoactivity, non-toxic and low cost. Whereas in nanotubes category, TiO₂ shows high aspect ratio and surface area in semiconductor nature. Not to mention, there are two types of photochemical reaction which are photo-induce hydrophilic conversion of TiO₂ and photo-induce redox reaction of adsorbed substance on TiO₂ surface area when radiated with UV light. To upgrade the optical and electronics properties of TiO₂, this metal oxide is usually being doped or hybrid with other metal or element. This is to improve the ability of the performance for certain application such as photocurrent and photocatalytic (Roy et al., 2011).

There are few techniques that can used to produce nanotube oxide such as sol-gel technique, hydrothermal synthesis, co-precipitation and thermal decomposition. This process would produce nanotube structure. Alternatively, electrodeposition method can be used to deposit the cobalt layer on the TiO₂. This method uses electric current to allow the ions transfer and in the end it will form metal coating on the electrode. The reason for this process being used is because electrodeposition is a low cost and able to improve the mechanical characteristics of metals (Pelaez et al., 2012).

This research aimed to prepare cobalt decorated TiO₂ nanotubes by electrodeposition. The photocatalytic properties of the formed structures will be used for the photocatalysis applications. At the moment, there are not so many research regarding TiO₂ cobalt decorated.

1.2 Problem Statement

There are two types of photochemical reaction which are photo-induce hydrophilic conversion of TiO₂ and photo-induce redox reaction of adsorbed substance. These two purposes have made TiO₂ as an alternative choice as photocatalyst. Even so, TiO₂ can only be actuate by UV light from solar or manufactured radiation sources, and has high rates of recombination of electron-hole pairs that will restrict the photocatalysis effectiveness. To point out, there are two major problems for TiO₂ semiconductor; grow their parameter of activation into visible parameter and lessen the photogenerated electron-hole pair recombination.

For this reason, it is suggested that the concept of cobalt decorated TiO₂ that will have dissimilar conduction band level to form bi-component semiconductor. Cobalt is a p-type semiconductor material with narrow band gap that can be activated by visible light. Nonetheless, it has poor stability. Therefore, by incorporate these materials, n-p type's semiconductor can be created. This contemporary n-p type semiconductor can be actuate by visible light. The configuration of new bi-component semiconductor can lead to the electron hole recombination

rate reduction. Consequently, it can be applied using radiation of visible light. This pair can boost the efficiency and semiconductor properties as photocatalyst.

Firstly, anodization method will be used to form TiO₂ nanotubes then the cobalt will be deposit via electrodeposition method. Also, the synthesis bi-component TiO₂-cobalt nanotubes semiconductor by electrodeposition process is scrutinized as well as the morphology and structural of the structures. The evaluation of photoelectrochemical properties such as photocurrent density, photoresponse and photoconversion efficiency of the semiconductor will be done by radiating the oxide using visible light.

1.3 Objectives

- i. To synthesis cobalt decorated TiO₂ nanotubes by electrodeposition.
- ii. To characterize the structural and morphology properties of cobalt decorated TiO₂ nanotubes by electrodeposition.
- iii. To study the photocatalytic properties in TiO₂ based materials for the photocatalysis applications.

1.4 Scope

This research covered the literature study on TiO₂ nanotubes, the preparation of cobalt decorated TiO₂ nanotubes and also the photocatalytic properties of TiO₂. The synthesis of TiO₂ nanotubes is by electrodeposition process or known as electroplating process. The parameters such as molarity and time are studied. The phase, microstructure and morphology characterization on TiO₂ nanotubes was determined by using Field Emission Scanning Electron Microscope (FESEM), Raman Spectroscopy, X-ray Diffraction (XRD) and the photocatalytic properties is tested by UV lamp chamber.

1.5 Limitation of Study

The limitations of this study are:

- i. The weak bonding between cobalt and ${\rm TiO_2}$ nanotubes prevent the effective electron transfer.
- ii. In situ preparation of cobalt decorated TiO₂ on nanotubes to promote electron transfer efficiency is still demanding and difficult.

CHAPTER 2

LITERATURE REVIEW

This chapter will discuss more on the literature review that associated to the general information of Titanium Dioxide (TiO₂), its advantages and properties. The later section will concentrate on the Cobalt. Next is the TiO₂ nanotubes, its general properties and formation. The fabrication is concerned mostly on the growth of TiO₂ nanotubes by anodization. The use of TiO₂ as photocatalyst and the electrodeposition for cobalt decorated on TiO₂ will be addressed. Lastly, the photocatalytic ability for the photocatalytic degradation of TiO₂ nanotubes in particular will be reviewed as well.

2.1 Titanium Dioxide (TiO₂)

TiO₂ can be found in three phases (rutile, anatase and brookite) and it has different crystal structure and also physical properties. In photocatalytic, the most energetic crystal phases are anatase and rutile while brookite is seldom being used. The order of this alteration is due to the atom of titanium encircled octahedral by the atom of oxygen. Anatase has a cubic close oxygen atom packing with half of the tetrahedral space loaded with titanium and it has the lowest density and refractive index. But there is not much difference between the phases of TiO₂. While rutile, it has the hexagonal close oxygen atoms packing with half of the octahedral space loaded with titanium and it has the highest density and refractive index among all the TiO₂ phases. Finally, brookite has the orthorhombic crystal structure and six oxygen atoms encircle the

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titanium atom which located at the centre. More than 973K temperature where it is stable in thermodynamic, both anatase and brookite will become rutile (Nguyen et al., 2016).

Table 2.1: Crystalline structures of Titanium Dioxide, TiO₂ (Pelaez et al., 2012).

Phases	Structure	Diagram
Anatase	Tetragonal	
Rutile	Tetragonal	
Brookite	Orthorhombic	

2.1.1 Advantages of TiO₂

The benefits of titanium dioxide (TiO₂) are due to the low price, non-toxic and stable in chemical of the compound itself. Not to mention, TiO₂ had acquire attention in degradation of photocatalytic for the organic pollutant. Among distinct configuration of TiO₂, anatase is chosen for photocatalytic constituent because of its outstanding transfer or charge properties (Nguyen et al., 2016).

Anatase and rutile are acknowledged to be materials which are potentially active for numerous applications. It consist of three phases (anatase, rutile and brookite), of which TiO₂ can be found. However, the major disadvantages from all these applications is their UV region absorption, which matches to only not more than 5 % of solar radiation. Uniquely, to give it a better choice for photocatalysis applications, incorporating of a little impurity ions concentration alters its absorption to the visible region (Choudhury et al., 2012).

Provided that their capability in photocatalytic activity for degradation of hazardous contaminant, semiconductors that are suitable for photocatalytic such as ZnO, SnO₂ and TiO₂, are being recognized by more researchers. Owing to its environmental safety and good stability, TiO₂ is believed to be among one of the most favorable materials (Jiang et al., 2015).

2.1.2 Properties of TiO₂

2.1.2.1 Photocatalytic properties

In spite of sustaining the outstanding photocatalytic properties of TiO₂ and to enhance its light-absorption properties, altering TiO₂ with noble metals (gold, silver or platinum), lower band-gap semiconductors and ternary semiconductors are being done (Nguyen et al., 2016). TiO₂ doped with noble metal is proven to be one of the perfect techniques to produce hydrogen. This is because of its potential to boost electron-holes pair dissociation and the methods of photoinduced reduction. TiO₂ conduction band has higher energy compared to Fermi level of

the noble metal. The photo promoted electrons can drift to the metal, ditching TiO_2 valence band with the holes (Sadanandam et al., 2013).

Moreover, when low band-gap semiconductors incorporate with TiO₂, they will produce outstanding photoelectrochemical properties because the incorporate band-edge levels, under visible light irradiation are able to drive the water redox process (Nguyen et al., 2016).

However, the ultraviolet part of solar spectrum absorption is limited due to the TiO₂ intrinsic band gap. Additionally, TiO₂ electron transfer rate is low because of its poor conductivity, triggering the electron-hole pair's recombination, and restrict their broad applications (Wang et al., 2016).

2.1.2.2 Optical properties

In the meantime, they are various ventures and trials in the process of altering the physical, chemical and TiO₂ optical properties through transition metal oxides doping. Through doping with metals, its photoelectrochemical activities and its photocatalytic activities of TiO₂ thin films is boosted up. Doping with the impurity and annealing intensify the properties of the structural and the optical. Although few other dopants have been considered, yet Co doped with TiO₂ thin films is leading due to the ferromagnetism properties at the state of room temperature that makes them meet the requirements of spintronic applications not forgetting the photocatalytic properties in the visible parameter region (Subramanian et al., 2008).

Subramanian et al. (2008) also stated that the crystallinity and the films optical properties were determined from sol—gel process and the organic materials from which it is formed. When undergo heat treatment at elevated temperature, the films get compact and the crystallinity are increasing, because of its organic materials evaporate, and upgrading the films refractive index. The index is increasing with the increase of concentration of cobalt dopant and this is probably because of the density in film increases.