



## UNIVERSITI TEKNIKAL MALAYSIA MELAKA

### **PSM TITLE (High Power Inverter in Ambulance)**

This report submitted in accordance with requirement of the Universiti Teknikal Malaysia Melaka (UTeM) for the Bachelor's Degree in Electrical Engineering Technology (Industrial Electronic) (Hons.)

by

**STUDENT NAME (ABDUL MUHAIMIN BIN ABDUL LATIFF)**

**MATRIX NUMBER (B071210526)**

**IC NUMBER (900415095085)**

FACULTY OF ENGINEERING TECHNOLOGY

2015



## UNIVERSITI TEKNIKAL MALAYSIA MELAKA

### BORANG PENGESAHAN STATUS LAPORAN PROJEK SARJANA MUDA

TAJUK: **High Power Inverter in Ambulance**

SESI PENGAJIAN: **2014/15 Semester 2**

Saya **ABDUL MUHAIMIN BIN ABDUL LATIFF**

mengaku membenarkan Laporan PSM ini disimpan di Perpustakaan Universiti Teknikal Malaysia Melaka (UTeM) dengan syarat-syarat kegunaan seperti berikut:

1. Laporan PSM adalah hak milik Universiti Teknikal Malaysia Melaka dan penulis.
2. Perpustakaan Universiti Teknikal Malaysia Melaka dibenarkan membuat salinan untuk tujuan pengajian sahaja dengan izin penulis.
3. Perpustakaan dibenarkan membuat salinan laporan PSM ini sebagai bahan pertukaran antara institusi pengajian tinggi.
4. \*\*Sila tandakan (✓)

- SULIT (Mengandungi maklumat yang berdarjah keselamatan atau kepentingan Malaysia sebagaimana yang termaktub dalam AKTA RAHSIA RASMI 1972)
- TERHAD (Mengandungi maklumat TERHAD yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan)
- TIDAK TERHAD

Disahkan oleh:

**(TANDATANGAN PENULIS)**

**(TANDATANGAN PENYELIA)**

Alamat Tetap:

No.2, Jalan Hijrah 12,

Taman Hijrah

01000 Kangar

Cop Rasmi:

Tarikh: \_\_\_\_\_

Tarikh: \_\_\_\_\_

\*\* Jika Laporan PSM ini SULIT atau TERHAD, sila lampirkan surat daripada pihak berkuasa/organisasi berkenaan dengan menyatakan sekali sebab dan tempoh laporan PSM ini perlu dikelaskan sebagai SULIT atau TERHAD.



## FAKULTI TEKNOLOGI KEJURUTERAAN

Tel : +606 234 6623 | Faks : +606 23406526

Rujukan Kami (Our Ref) :  
Rujukan Tuan (Your Ref) :

16 DEC 2015

Pustakawan  
Perpustakaan UTeM  
Universiti Teknikal Malaysia Melaka  
Hang Tuah Jaya,  
76100 Durian Tunggal,  
Melaka.

Tuan/Puan,

### **PENGKELASAN LAPORAN PSM SEBAGAI SULIT/TERHAD LAPORAN PROJEK SARJANA MUDA TEKNOLOGI KEJURUTERAAN PEMBUATAN (COURSE NAME): ABDUL MUHAIMIN BIN ABDUL LATIFF**

Sukacita dimaklumkan bahawa Laporan PSM yang tersebut di atas bertajuk **"High Power Inverter in Ambulance"** mohon dikelaskan sebagai \*SULIT / TERHAD untuk tempoh LIMA (5) tahun dari tarikh surat ini.

2. Hal ini adalah kerana IANYA MERUPAKAN PROJEK YANG DITAJA OLEH SYARIKAT LUAR DAN HASIL KAJIANNYA ADALAH SULIT.

Sekian dimaklumkan. Terima kasih.

Yang benar,

Tandatangan dan Cop Penyelia

\* Potong yang tidak berkenaan

**NOTA: BORANG INI HANYA DIISI JIKA DIKLASIFIKASIKAN SEBAGAI SULIT DAN TERHAD. JIKA LAPORAN DIKELASKAN SEBAGAI TIDAK TERHAD, MAKA BORANG INI TIDAK PERLU DISERTAKAN DALAM LAPORAN PSM.**

## **DECLARATION**

I hereby, declared this report entitled “PSM Title” is the results of my own research  
except as cited in references.

Signature : .....

Author's Name : ABDUL MUHAIMIN BIN ABDUL LATIFF

Date : .....

## **APPROVAL**

This report is submitted to the Faculty of Engineering Technology of UTeM as a partial fulfillment of the requirements for the degree of Bachelor of Engineering Technology (Industrial Electronic) (Hons.). The member of the supervisory is as follow:

.....  
(Project Supervisor)

.....  
(Project Co-Supervisor)

## ABSTRAK

Penyongsang elektronik kuasa menjadi lebih popular untuk pelbagai industri yang melibatkan sokongan bekalan kuasa dan aplikasi didalam motor. Pelbagai jenis topologi penyongsang telah dicadangkan dengan kepelbagaiannya tahap kuasa pada penyongsang samada kuasa tinggi atau penyongsang kuasa yang rendah. Projek ini adalah untuk membangunkan satu penyongsang kuasa tinggi menggunakan komponen elektronik. Projek ini menggabungkan pengetahuan elektrik dan elektronik. Objektif projek ini adalah untuk membangunkan satu litar penyongsang yang akan menukar arus terus (kereta bateri **12 V**) kepada voltan arus alternatif (**240 V**). Arus terus akan dipisahkan kepada denyutan digital (**0 & 1**) menggunakan bipolar Pulse Width Modulation yang menggunakan dua unit **ICL8038** digabungkan dengan comparator **LM3908** sebelum ia dialirkan ke bahagian pesuisan menggunakan komponen kuasa yang tinggi untuk mendapatkan voltan alternatif. Hasil keluaran **12 V** akan meningkat kepada **240 V** menggunakan kuasa tinggi untuk meningkatkan pengubah untuk dibekalkan ke peralatan elektronik perubatan di dalam ambulans. Komponen yang akan digunakan mempunyai keupayaan kuasa yang tinggi dan ianya boleh meningkatkan kos kerana kesukaran untuk mendapatnya.

Projek ini memberi tumpuan kepada arus terus untuk penyongsang kuasa arus ulang alik, yang bertujuan untuk mengubah cekap kuasa arus terus ke arus ulang alik voltan tinggi sumber, dan kuasa ini bersesuaian bagi penggunaan peralatan elektrik dalam ambulan. Penyongsang yang digunakan untuk pelbagai aplikasi yang mana sumber voltan berkadar arus terus seperti bateri, panel solar atau sel-sel bahan api mesti ditukar supaya peranti.

## ABSTRACT

Power electronic inverters are becoming more and more popular for various industrial for power supply backup and drive application. Many kind of inverter topologies have been proposed with many level of power for inverter such high power and low power inverter. This project is to develop an high power inverter using the electronic component. This project focuses on direct current (DC) to alternating current (AC) power inverters, which aim to efficiently transform a low DC input to high AC output, and this power will be suit for usage of electric equipment in ambulance. The objective of this project is to develop an inverter circuit which will convert the car battery to alternate current (**240 V**). The direct current will be break into pulses through bipolar pulse width modulation using two unit **ICL8038** combined with comparator **LM3908** before it flows through switching high power components to obtain alternate current voltage. The output voltage **12 V** will be increase to **240 V** using step-up transformer to supply the medical electronic equipment in ambulance. The components that will be used are high power capability and may increase the cost because hard to obtain in marketplace.

This project focuses on converting DC power to AC power, which aim to efficiently transform a DC power to high power AC source, and this power will be suit for usage of electric equipment in ambulance. Inverters are used in many application, such emergency situations where DC sources is available while the application required AC source to switch on the apparatus.

## **DEDICATION**

This project and research work is dedicated to my wife, my beloved parents and siblings for their devoted caring throughout my life, my loving brother and sisters also my friends for their encouragement and love.

## **ACKNOWLEDGEMENT**

First of all, I would like to express my sincere thanks and indebted to Mr. IR Nik Azran Bin Abd. Hadi as my supervisor, thank you very much for accept me as one of your PSM student and the collaborative leadership that you show will always I remembered. And also special thanks to my co-supervisor Mrs. Raeihah Binti Mohd Zain. I also would like to thank to my PSM 1 panel Mr. Fareez Ezwan Bin Mohd Sani and Mrs. Halma Binti Johari who gave me more idea on my project.

I would like to express my special thanks and a very down to earth and full with sense of humour-great experience to the Faculty of Engineering Technology (FTK) on putting into practice the Final Year Project as a compulsory chore for the third year students prior to complete their course.

I also wish to extend heartfelt thanks to my friends Fidaus Zainal, Nizam, Ikhwan, Syira Sufian, Ida Fairuz, Ibrahim and my entire classmate for your help and support during this three years in University Technical Malaysia Melaka. The memory we spent together will not I forget.

Finally, I wish to thank to Shahidah Binti Shamsul Babri, my patient wife. Not forget for my lovely father, Abdul Latiff Bin Nazardin, my lovely mother, Rohayani Binti Hashim, elder brother Muhammad Maahi Bin Abdul Latiff, younger brother Muhammad Najmuddin Bin Abdul Latiff and my sister in law, Maisarah Binti Mansor for their support. I love you all so much and also a big of appreciation to all lectures for their encouragement, strength and support.

Thank you.

# TABLE OF CONTENT

Abstrak	vi
Abstract	vii
Dedication	viii
Acknowledgement	ix
Table of Content	xi
List of Tables	xvi
List of Figures	xvii
List Abbreviations, Symbols and Nomenclatures	xx

## CHAPTER 1: INTRODUCTION

1.1 Introduction	1
1.2 Problem analysis	2
1.3 Project Objective	3
1.4 Project Scope	4

## CHAPTER 2: LITERATURE REVIEW

2.1 Direct Current input voltage	5
2.1.1 Batteries (Car Battery)	6
2.1.1.1 Type of Battery	
2.1.1.2 Battery capacity rating	
2.2 Alternating Current input voltage	8
2.2.1 AC power supply frequencies	
2.2.2 AC analysis calculation	
2.2.3 AC vs DC	
2.3 Inverter	10
2.3.1 Inverter output waveform	
2.3.2 Pulse Width Modulation as signal generator for inverter	

## **TABLE OF CONTENT**

2.4	Electronic switch type	13
2.4.1	Transistor	13
2.4.1.1	Advantage of transistor over Vacuum Tubes	
2.4.1.2	Type of transistor	
2.4.2	Bipolar Junction Transistor (BJT)	14
2.4.3	Field-effect Transistor (FET)	15
2.4.4	Metal Oxide Semiconductor Field Effect Transistor (MOSFET)	16
2.4.4.1	P channel	
2.4.4.2	N channel	
2.4.4.3	Low Side and High Side	
2.4.5	Power MOSFET	17
2.4.5.1	Switch operation of Power MOSFET	
2.4.5.2	Self-aligned gate	
2.4.5.3	Over voltage drive	
2.4.5.4	Threshold voltage	
2.5	Output of inverter	19
2.5.1	Modified sine wave	20
2.6	Which part of inverter that's control the voltage up to 240V?	20
2.6.1	Analysis of transformer equation	
2.6.2	Identify formula	
2.6.3	Type of transformer	21
2.6.4	Energy losses of transformer	
2.6.5	Effect of frequency in transformer	24
2.7	Circuit protection and snubbers	25
2.8	Filtering circuit	26

# TABLE OF CONTENT

## CHAPTER 3: METHODOLOGY

3.1	Project Planning	27
3.2	Gantt Chart	29
3.3	Ambulance electronic equipment	30
3.3.1	Power analysis of equipment's used	31
3.3.2	Total the power usage	31
3.4	Project Development of Inverter	32
3.4.1	Generator Unit	34
3.4.2	Control Unit	38
3.4.3	Output Unit	43
3.5	Inverter input	46
3.5.1	Calculation of Power Input	
3.5.2	Runtime of battery	
3.6	Snubber & Circuit Protection	47
3.7	PCB layout	48
3.8	Etching Process	50
3.9	Soldering Process	52

# **TABLE OF CONTENT**

## **CHAPTER 4: RESULT & DISCUSSION**

4.1	Hardware implementation and discussion	53
4.1.1	Generator Unit	53
4.1.2	Control Unit	62
4.1.3	Output Unit	70
4.1.4	Complete circuit	

## **CHAPTER 5: CONCLUSION & FUTURE WORK**

5.1	Conclusion	75
5.2	Problem	76
5.3	Recommendation	77
5.4	Future work	77

<b>Reference</b>	78
------------------	----

<b>Appendix</b>	79
-----------------	----

## **LIST OF TABLES**

2.1	Comparison between AC and DC input voltage	9
2.2	Operation of overdrive voltage	19
3.1	List of electronic equipment in ambulance	31
3.2	Operation of H-Bridge configuration	33
3.3	Function table for the waveform generator of generator unit	35
3.4	Function table for the comparator of generator unit	35
3.5	Selection of transformer depend of the size of power inverter	45
3.6	Car battery in Malaysia with the 12V output and current in Amp hours	56
4.1	Comparator operation	55
		58

## LIST OF FIGURES

1.1	Inverter Block Diagram	3
1.2	Chart of workspace	4
2.1	Block diagram to build an inverter	5
2.2	Car Battery (12V) Die Hard	6
2.3	One of inverter that now in market with modified sinusoidal output.	10
2.4	PWM signal generator input and output	12
2.5	Type of transistor in marketplace	13
2.6	Symbol of BJT NPN and PNP	15
2.7	Symbol of FET n-channel and p-channel	20
2.8	Type of output of inverter that can be produce for AC	25
2.9	Inductive Load Circuit with snubber	26
2.10	LC filtering circuit	28
3.1	Project Flowchart	30
3.2	Nebulizer compressor ABN and Patient pulse monitor	32
3.3	Generator unit circuit connection using IC8038	35
3.4	H-bridge circuit configuration using N-channel	39
3.5	MOSFET driver LT1158 pin configuration	41
3.6	The current output of inverter without inductance filtering	43
3.7	The current output of inverter with inductance filtering	44
3.8	PCB layout of P-N h-bridge constructed using ARES PROTEUS	48
3.9	PCB layout of triangular and sine wave generator with MOSFET driver.	49
3.10	3D visual of H-bridge	49
3.11	3D visual of Generator circuit using PROTEUS	50
3.12	Etching Machine	51
3.13	Etching Solution and Container construction	51
3.14	Example of drill bit used for drilling hole on PCB	52
3.15	Example of soldering station and solder	52

3.16	PCB board after soldering process	54
4.1	IC8038 Top View Pin configuration	54
4.2	Circuit diagram of sine waveform for hardware and simulation	55
4.3	Sinusoidal wave output with 50 Hz from oscilloscope view	56
4.4	The AC voltage measured through pin 2 ICL8038	56
4.5	The DC output measured through pin 2 ICL8038	57
4.6	Wiring diagram of circuit for modulation signal frequency	58
4.7	Triangular waveform output after pin 3 probe to oscilloscope	59
4.8	The measured DC and AC voltage of triangular waveform	59
4.9	LM393 comparator IG configuration	60
4.10	The PWM output produce from pin 1 of LM393	61
4.11	Combination of two input wave input to comparator circuit.	61
4.12	Wiring diagram for LT1158 to make bipolar switching.	63
4.13	The output of LT1158 where the yellow is probe to pin 15 while blue is probe to pin 9.	64
4.14	H-bridge circuit will be control ON/ OFF at two terminal below.	65
4.15	The H-bridge output graph effect by $V_G$	66
4.16	Q1 and Q4 is on after $V_g$ is supplied while Q2 and Q3 connect to ground.	67
4.17	The saturation mode and triode mode for MOSFET	68
4.18	The structure of N-channel MOSFET for electron flow operation	68
4.19	H-bridge circuit using P-channel and N-channel	69
4.20	PWM output is filter to get sine wave 50 Hz	71
4.21	Transformer input of 12 V, 60A and output 240 V, 3A	72
4.22	The complete circuit of High Power Inverter	74

## **LIST OF ABBREVIATIONS, SYMBOLS AND NOMENCLATURE**

W	-	Watt
AC	-	Alternative current
DC	-	Direct current
PWM	-	Pulse Width Modulation
A / Amp	-	Ampere
V	-	Volt
PIC	-	Programmable Integrated Circuit
V <sub>DC</sub>	-	Voltage of direct current
V <sub>IN</sub>	-	Voltage input
V <sub>O</sub>	-	Voltage output
V <sub>AC</sub>	-	Voltage of alternative current
I <sub>DC</sub>	-	Current of direct current
I <sub>AC</sub>	-	Current of alternative current
L	-	Inductor
C	-	Capacitor
BJT	-	Bipolar junction transistor
FET	-	Field effect transistor
MOSFET	-	Metal Oxide Semiconductor Effect Transistor
etc	-	et cetera
H	-	Hours
Hz	-	Hertz
<	-	Less than
>	-	More than
Q	-	MOSFET
+VE	-	POSITIVE
-VE	-	NEGETIVE



# **CHAPTER 1**

## **INTRODUCTION**

### **1.0 Introduction**

Power electronic is a rapidly growing in Electrical Engineering. The field of power electronics deal with application of solid-state electronics to the control and conversion of electric power.[1] It also refers to a subject of research in electronic and electrical engineering which deals with the design, control, computation and integration of nonlinear, time-varying energy-processing electronic systems with fast dynamics.

Electrical power can be converted into two different types of power: direct current (DC) and alternating current (AC). [2] These two types of power can be converted through four different methods. These methods include AC to DC, DC to AC, DC to DC and AC to AC. The conversion of DC to AC can be done through an inverter circuit while a rectifier (full bridge) is an electronic circuit that will convert AC power to DC power. The other two methods require either a DC to DC convert or an AC to AC converter only convert the input to another voltage level for output without changing the type of input. As the world become more innovative, each of four different type of circuit can be further expanded depending on what output are desired.

There are many methods of building inverter such as multilevel inverter, half bridge inverter and full bridge converter (H-bridge) with using low pass LC filter to get the smooth of sinusoidal output. And the only way to control the switching is only using generating signal.

For low power inverter, it can be done by combinations of 555 timer and flip flop, also can generate using PIC microcontroller since it has their own PWM in the package. But for high power of inverter, PWM is widely used to control the switching especially for induction motor, photovoltaic solar power and etc. PWM technique is divided into two ways includes unipolar and bipolar inverters method.

## 1.1 Problem Analysis

The failure of main power supply or the power line causes interruption in emergency situation because of unexpected phenomena happened Malaysia today. This problem is worst when emergency operation need to be done to save the life immediately. Such example undelivered mother needs minor operation to deliver the baby in time but the main power supply cannot be reach at the moment. Besides that, a situation an accident at highway, it will take time to reach to hospital and the patient need to be treat immediately but there are no electrical supply to switch ON the electric medical equipment such as monitoring the pulse and respiratory assistance equipment.

Therefore, the inverter is designed to overcome this problem since every house has one car. [8] The inverter circuit will convert DC voltage from the battery to AC voltage which can be used by the most of medical electronic equipment. These combinations will produce a high power inverter that possibly reach to 1000 watt of power that can last long depend on the power of each equipment needs.

The high power inverter consist three main circuits:

- i. Generating signal circuit.
- ii. Switching / control circuit.
- iii. Filtering and step up circuit.

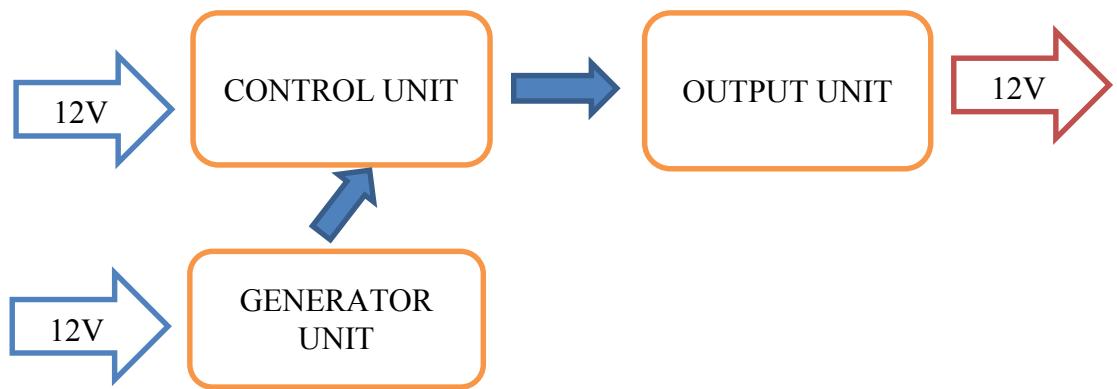


Figure 1.1: Inverter block diagram

The control unit and generator unit will be powered by 12 V<sub>DC</sub> battery. [3] The generator circuit will use PWM method by using generator IC while the control unit will use power MOSFET that capable to handle the max power expected is 800 W. The output after filtering will boost up using step-up transformer to the 240 V then will supply the electrical equipment wherever the DC supply (12 V car battery) is available.

## 1.2 Project Objective

**The objectives of this project are:**

- i. To develop an inverter circuit which can convert dc voltage to ac voltage
- ii. To boost the output voltage to 240V ac from 12V by using a transformer
- iii. To build the inverter that capable to handle the max power of 1000Watt.

### 1.3 Project Scope

To realize this project, a few scopes were determined. The project scopes are very important to make sure that the project is on the right rails. The scopes of this project are shown in Figure 1.2 below.

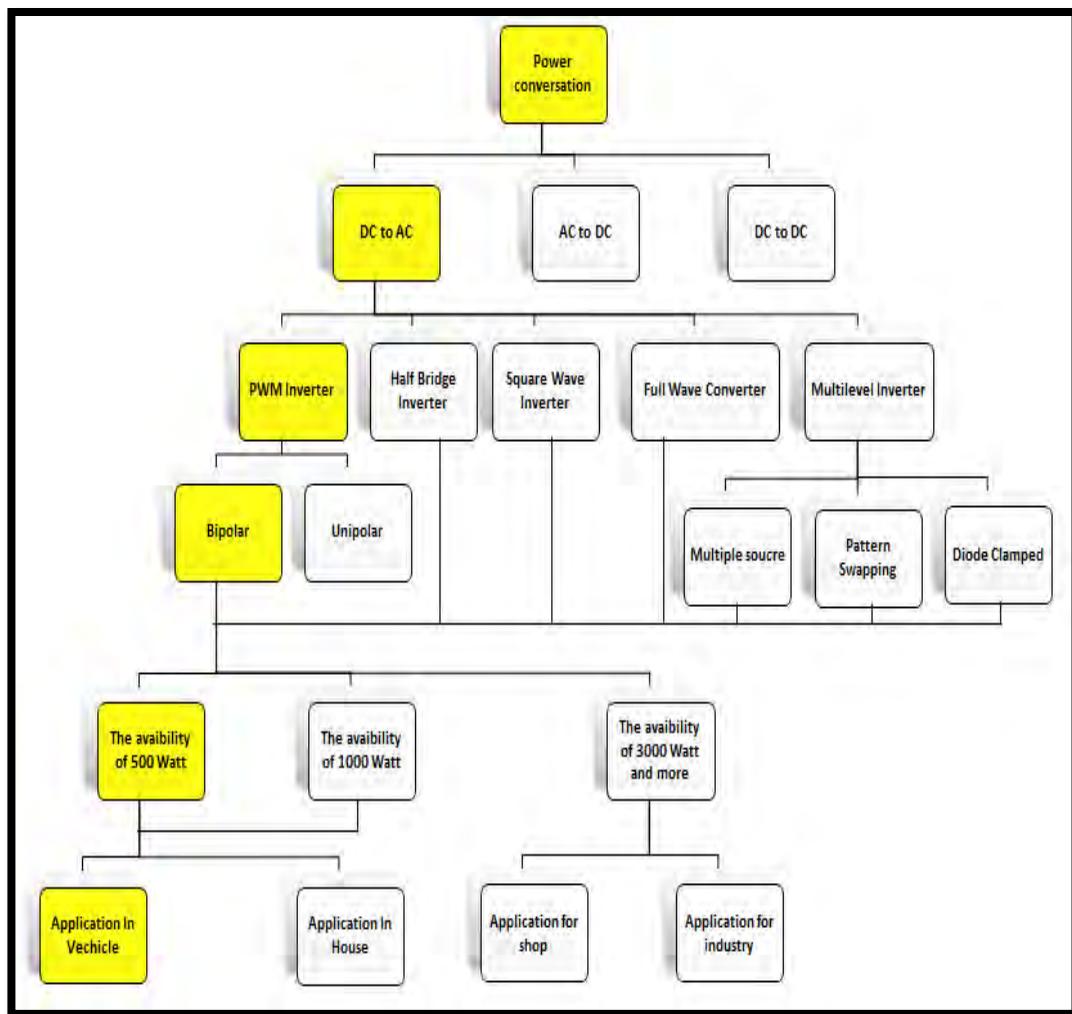


Figure 1.2: Chart of workscope

It start from get knowing the power conversation then choosing the circuit required and set the type of inverter method that want to build. The type of inverter choosing base on capability to handle the power, capability to produce sinusoidal AC voltage and mainly cost to build these inverter.

## CHAPTER 2

### LITERATURE REVIEW

To do this research it required focusing on the main point of inverter and absolutely understands for each part of circuit that will be used in project such the diagram show in Figure 2.1 below.

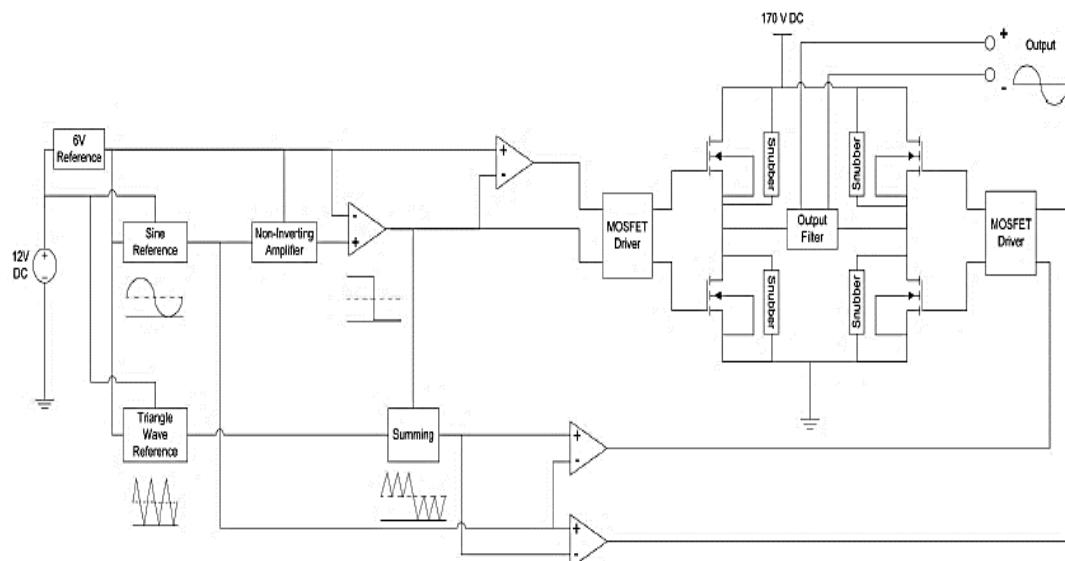


Figure 2.1: Block diagram to build an inverter

#### 2.1 Direct Current Input Voltage

An inverter circuit does not increase any of power; it will only change the polarity of input. The power is controlled by input DC battery which the voltage of car battery is 12 V and the different of each model is the capacity of current. [2] By conservation of energy of real and reactive this said that:

$$\text{Power input (Pi)} = \text{Power output (Po)} \dots \dots \dots \quad (2.1)$$

A DC power supply is one that supplies a voltage of fixed polarity (either positive or negative) to its load. Direct current is the unidirectional flow of electric charge with other means that the current flowing in one direction only from positive (+) to negative (-). In DC analysis we basically know the basic of formula are:

$$\text{Voltage } (V) = \text{Current}(I) \times \text{Resistance}(R) \quad \dots \dots \dots \quad (2.2)$$

$$\text{Power } (P) = \text{Current}(I) \times \text{Voltage}(V) \quad \dots \dots \dots \quad (2.3)$$

Direct current is produced by sources such as batteries, thermocouples, solar cells, commutator-type electric machines of the dynamo type and generator.

### 2.1.1.1 Car Battery

A lead-acid storage battery is an electrochemical device that produces voltage and delivers electrical current. [4] The battery is the primary “source” of electrical energy used in vehicles today. It’s important to remember that a battery does not store electricity rather it stress a series of chemicals, and through a chemical process electricity is produced. Basically, two different types of lead in an acid mixture react to produce electrical pressure called voltage. This electrochemical reaction changes chemical energy to electrical energy and is the basic for the all automotive batteries.



Figure 2.2: Car Battery (12V) Die Hard