

**DESIGN AND ANALYSIS OF AERIAL BUNDLE CABLE (ABC)
SUSPENSION BY USING ANSYS FOR JATI BERINGIN SDN
BHD**

**NOR WAHIDA BINTI HASBULLAH
B051110292**

**UNIVERSITI TEKNIKAL MALAYSIA MELAKA
2015**

B01110292

BACHELOR OF MANUFACTURING ENGINEERING (MANUFACTURING DESIGN)

2015 UTeM



**REDESIGN AND ANALYSIS OF AERIAL BUNDLE CABLE
(ABC) SUSPENSION BY USING ANSYS AT JATI BERINGIN
SDN BHD**

This report submitted in accordance with requirement of the Universiti Teknikal Malaysia Melaka (UTeM) for the Bachelor Degree of Manufacturing Engineering
(Manufacturing Design)

by

**NOR WAHIDA BINTI HASBULLAH
B051110292**

FACULTY OF MANUFACTURING ENGINEERING
2015



UNIVERSITI TEKNIKAL MALAYSIA MELAKA

BORANG PENGESAHAN STATUS LAPORAN PROJEK SARJANA MUDA

TAJUK: Redesign and Analysis Of Aerial Bundle Cable (ABC) Suspension By Using Ansys at Jati Beringin Sdn Bhd.

SESI PENGAJIAN: 2014/15 Semester 2

Saya **NOR WAHIDA BINTI HASBULLAH**

mengaku membenarkan Laporan PSM ini disimpan di Perpustakaan Universiti Teknikal Malaysia Melaka (UTeM) dengan syarat-syarat kegunaan seperti berikut:

1. Laporan PSM adalah hak milik Universiti Teknikal Malaysia Melaka dan penulis.
2. Perpustakaan Universiti Teknikal Malaysia Melaka dibenarkan membuat salinan untuk tujuan pengajian sahaja dengan izin penulis.
3. Perpustakaan dibenarkan membuat salinan laporan PSM ini sebagai bahan pertukaran antara institusi pengajian tinggi.
4. **Sila tandakan (✓)

SULIT

(Mengandungi maklumat yang berdarjah keselamatan atau kepentingan Malaysia yang termaktub di dalam AKTA RAHSIA RASMI 1972)

TERHAD

(Mengandungi maklumat TERHAD yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan)

TIDAK TERHAD

Disahkan oleh:

Alamat Tetap:

PENYELIA PSM

57 LORONG BATU NILAM 31A,

BANDAR BUKIT TINGGI 2,

41200 KLANG

Tarikh: _____

Tarikh: _____

** Jika Laporan PSM ini SULIT atau TERHAD, sila lampirkan surat daripada pihak berkuasa/organisasi berkenaan dengan menyatakan sekali sebab dan tempoh laporan PSM ini perlu dikelaskan sebagai SULIT atau TERHAD.

DECLARATION

I hereby, declared this report entitled “Redesign and Analysis of Aerial Bundle Cable (ABC Suspension By Using Ansys at Jati Beringin Sdn Bhd” is the results of my own project except as cited in references.

Signature :

Author's Name :

Date :

APPROVAL

This report is submitted to the Faculty of Manufacturing Engineering of UTeM as a partial fulfilment of the requirements for the degree of Bachelor of Manufacturing Engineering (Manufacturing Design). The member of the supervisory committee is as follow:

.....
Principal Supervisor

ABSTRAK

Kesukaran kecacatan pada struktur produk boleh disebabkan oleh gabungan faktor-faktor yang banyak. Kaedah yang biasa digunakan dalam menganalisis reka bentuk penyangkut alumina adalah dengan menggunakan kaedah unsur terhingga. Reka bentuk penyangkut alumina sedia ada yang dicadangkan oleh syarikat amat sesuai digunakan untuk produk ABC Suspension, Voltan Tinggi. Proses yang terlibat dalam penyangkut alumina mempunyai tekanan tinggi sehingga menyebabkan kegagalan struktur yang pada penyangkut alumina. Tujuan kajian ini adalah untuk mewujudkan reka bentuk yang baru dan menentukan sama ada nilai faktor keselamatan adalah lebih besar daripada yang boleh didapati untuk memegang dan genggaman dawai keluli tergalvani standard kuat. Dengan menggunakan Analisis Struktur Statik (ANSYS), hasil daripada analisis bagi reka bentuk baru telah dibandingkan dengan reka bentuk sedia ada mengikut kepada nilai pemalar faktor keselamatan. Dari hasil analisis tersebut, nilai minimum faktor keselamatan yang diperolehi adalah tinggi dan melebihi daipada 1, ianya memberikan kekangan yang lengkap untuk penyangkut alumina. Secara ringkasnya, reka bentuk baru untuk penyangkut alumina memberi hasil pegangan yang terbaik dan menggenggam ABC Suspension bervoltan tinggi dengan kuat berbanding dengan reka bentuk sedia ada.

ABSTRACT

Defects in product structure are caused by a combination of several factors. The most common method used to analyze the current design of aluminium hanger is using finite element method. The current design of aluminium hanger is proposed by the company that is very suitable and applicable for High Voltage ABC Suspension. The process involved in the aluminium hanger is High Pressure Die Casting (HPDC) too much application for the cause of structural failure is unnecessary of aluminium hanger. The aims of this research is to create a new improved design of aluminium hanger and determine whether the value of the safety factor is larger than the existing and will hold and grip the galvanized standard messenger steel wire strongly. By using Static Structural Analysis (ANSYS), the result of the finite-element analysis for new improved design is compared with current design analysis according to the minimum value of the safety factor. From the result, minimum safety factor which is greater than 1 is chosen as an improved design for aluminium hanger. Consequently, new improved design aluminium hanger presents the best holding and gripping for High Voltage Suspension compared to the current design.

DEDICATION

For My Final Year Project Supervisor, Mr. Baharudin bin Abu Bakar, Father & Mother, Hasbullah bin Jalal & Nor Hazlin bte Abdullah, and My Grandparents, Thean Inn Ngan & Lim Young Inn, thanks for everything.

ACKNOWLEDGEMENTS

In the name of Allah S.W.T, the most gracious and the most merciful, thanks a lot for giving me this strength and opportunity to complete this report. In pursuing this research, I would like to thank several people who have contributed to this endeavour. The following individuals provided valuable comments on earlier drafts of the work: En. Baharudin bin Abu Bakar as my official supervisor, Dr Shajahan bin Mydin and Prof Hambali bin Ariff@arep as my second reader and others lectures who have significantly helped, whether directly or not. Special thanks to my friend, Mr Hafizudin bin Hashim for the tutor during my research. A very hue appreciation also would like to be given to all staff of Jati Beringin Sdn. Bhd, especially to the top management's staff and also from the Faculty of Manufacturing Engineering (FKP) for their courage and support.

TABLE OF CONTENT

Abstrak	i
Abstract	ii
Dedication	iii
Acknowledgement	iv
Tables of Content	v
List of Tables	x
List of Figures	xiii
List of Abbreviations	xvi
1. INTRODUCTION	1
1.1 Background of company	1
1.2 Background of product	2
1.2.1 Aluminium Hanger	5
1.2.2 Application of Aluminium Hanger	6
1.3 Problem Statement	6
1.4 Objectives of Research	8
1.5 Scope of research	8
1.6 Structure of Research	8
1.7 Gantt Chart	10
2. LITERATURE REVIEW	11
2.1 Casting	11
2.1.1 Definition	11
2.1.2 History	12
2.1.3 Classification	13
2.1.3.1 Sand Casting	13
2.1.3.2 Centrifugal Casting	14
2.1.3.3 Die Casting	15
2.1.3.4 Investment Casting	16
2.1.3.5 Permanent Mold Casting	17

2.1.3.6 Shell Casting	18
2.2 High Pressure Die Casting (HPDC)	19
2.2.1 Definition	19
2.2.2 SPH Formula	20
2.3 Material	22
2.4 3D Modeling in CAD System	25
2.5 Finite Element Analysis	27
2.6 Matrix Analysis of Trusses	29
2.7 Factor of Safety	31
2.8 Mohr Columb	34
2.9 ANSYS Workbench	35
2.10 Solid Modeling	36
2.11 Methods for 3D Solid Modeling	37
2.12 SolidWork	37
3. METHODOLOGY	40
3.1 Flow Chart	41
3.1.1 Phase 0: Planning	42
3.1.2 Phase 1: Research Establishment	42
3.1.3 Phase 2: Design Development	42
3.1.4 Phase 3: Analysis & Comparison	43
3.1.5 Phase 4: Report Submission & Presentation	43
3.2 Analysis of Aluminium Hanger	43
3.2.1 Finite Element Analysis	44
3.2.2 3D Modeling	45
3.2.3 Loading	45
3.2.4 Static Structural Analysis	46
3.2.5 Selection of Safety Factor	48
3.3 Cause & Effect Analysis	50
3.4 Design Parameter	51

4. PROCEDURE FOR ANALYSIS BY USING ANSYS	53
4.1 Create Analysis System	54
4.2 Engineering Data	57
4.3 Geometry	58
4.4 Stiffness Behaviour	59
4.5 Meshing	60
4.5.1 Physics Based Meshing	61
4.6 Establish Analysis Setting	63
4.6.1 Fixed support	63
4.6.2 Displacement	64
4.7 Solve	66
4.7.1 Equivalent (Von-Mises) Stress	66
4.8 Stress Tools	67
4.8.1 Safety Factor	68
4.8.2 Safety Margin	69
4.8.3 Stress Ratio	70
4.9 Review Result	71
5. RESULT AND DISCUSSION	72
5.1 Results for Current Design Analysis	73
5.1.1 Safety Factor	73
5.1.2 Equivalent Stress	76
5.2 Results for Improvement Design (Category A) of ABC Suspension	78
5.2.1 Improvement Design 1	79
5.2.1.1 Safety Factor	80
5.2.1.2 Equivalent Stress	82
5.2.2 Improvement Design 2	85
5.2.2.1 Safety Factor	86
5.2.2.2 Equivalent Stress	88
5.2.3 Improvement Design 3	92
5.2.3.1 Safety Factor	93

5.2.3.2 Equivalent Stress	95
5.2.4 Improvement Design 4	98
5.2.4.1 Safety Factor	99
5.2.4.2 Equivalent Stress	102
5.3 Summary of Result for Improvement Design in Category A	105
5.4 Results for Improvement Design (Category B) of ABC Suspension	109
5.4.1 Result for Current Design	109
5.4.1.1 Safety Factor	109
5.4.1.2 Equivalent Stress	112
5.4.2 Improvement Design 1	115
5.4.2.1 Safety Factor	116
5.4.2.2 Equivalent Stress	119
5.4.3 Improvement Design 2	122
5.4.3.1 Safety Factor	123
5.4.3.2 Equivalent Stress	126
5.4.4 Improvement Design 3	129
5.4.4.1 Safety Factor	130
5.4.4.2 Equivalent Stress	133
5.4.5 Improvement Design 4	136
5.4.5.1 Safety Factor	137
5.4.5.2 Equivalent Stress	139
5.5 Summary of Result for Improvement Design in Category B	142
5.6 Proposed Design	144
6. DISCUSSION AND RECOMMENDATION	153
6.1 Conclusion	153
6.2 Recommendation	154

REFERENCES

APPENDICES

- A Gantt Chart for PSM I & PSM II
- B 3D Modeling and Detail Drawing of ABC Suspension
- C Cause and Effect Analysis Diagram
- D Detail Drawing for Each Improvement Design for Category A
- E Detail Drawing for Each Improvement Design for Category B

LIST OF TABLES

1.1	The description of ABC Suspension	3
1.2	Result of Sample Test	7
2.1	Aluminium Ingot Composition by Standard American	24
2.2	Safety Factor	31
3.1	Description of Safety Factor	49
5.1	Outline of Analysis of Each Design for Category A	72
5.2	Safety Factor Value for Current Design	74
5.3	Factor of Safety versus Time in second for Current Design	75
5.4	Equivalent Stress Result for Current Design	77
5.5	Equivalent Stress versus time (second) for Current Design	77
5.6	Result of Safety Factor for Improvement Design 1	81
5.7	Minimum and Maximum of Safety Factor for improvement Design 1	82
5.8	Equivalent Stress Result for Improvement Design 1	83
5.9	Equivalent Stress for Improvement Design 1	84
5.10	Safety Factor for Improvement Design 2	87
5.11	Minimum and Maximum of Safety Factor for Improvement Design 2	87
5.12	Equivalent Stress Result for Improvement Design 2	89
5.13	Equivalent Stress for Improvement Design 2	90
5.14	Result of Safety Factor for Improvement Design 3	94
5.15	Minimum and Maximum of Safety Factor for Improvement Design 3	94
5.16	Equivalent Stress Result for Improvement Design 3	96
5.17	Equivalent Stress for Improvement Design 3	97

5.18	Result of Safety Factor for Improvement Design 4	101
5.19	Minimum and Maximum of Safety Factor for Improvement Design 4	101
5.20	Equivalent Stress Result for Improvement Design 4	103
5.21	Equivalent Stress for Improvement Design 4	104
5.26	Difference between Actual and Modified ABC Suspension	106
5.27	Difference between Actual and Modified ABC Suspension	108
5.28	Safety Factor Value for Current Design	110
5.29	Factor of Safety versus Time in second for Current Design	111
5.30	Equivalent Stress Result for Current Design	113
5.31	Equivalent Stress versus time (second) for Current Design	114
5.32	Result of Safety Factor for Improvement Design 1	117
5.33	Minimum and Maximum of Safety Factor for improvement Design 1	118
5.34	Equivalent Stress Result for Improvement Design 1	120
5.35	Equivalent Stress for Improvement Design 1	121
5.36	Safety Factor for Improvement Design 2	125
5.37	Minimum and Maximum of Safety Factor for Improvement Design 2	125
5.38	Equivalent Stress Result for Improvement Design 2	127
5.39	Equivalent Stress for Improvement Design 1	128
5.40	Result of Safety Factor for Improvement Design 3	132
5.41	Minimum and Maximum of Safety Factor for Improvement Design 3	132
5.42	Equivalent Stress Result for Improvement Design 3	134
5.43	Equivalent Stress for Improvement Design 3	135
5.44	Result of Safety Factor for Improvement Design 4	138

5.45	Minimum and Maximum of Safety Factor for Improvement Design 4	138
5.46	Equivalent Stress Result for Improvement Design 4	140
5.47	Equivalent Stress for Improvement Design 4	141
5.48	Difference between Actual and Modified ABC Suspension	142
5.49	Difference between Actual and Modified ABC Suspension	144
5.50	Different Between Modified Design	145
5.51	Structural Result of Modified Design for ABC Suspension in Category A	147
5.52	Structural Result of Modified Design for ABC Suspension in Category B	150

LIST OF FIGURES

1.1	ABC Suspension	2
1.2	Aluminium Hanger	5
1.3	Application of ABC Suspension	6
1.4	Sample Fracture of ABC Suspension during Sample Test	7
2.1	Sand Casting Process	14
2.2	Centrifugal Casting Process	15
2.3	Die Casting Process	16
2.4	Investment Casting Process	17
2.5	Permanent Mold Casting Process	18
2.6	Shell Mold Casting Process	18
2.7	High Pressure Die Casting	19
2.8	Aluminium	25
2.9	3D Modeling in CAD System	26
2.10	Finite Element Analysis	28
2.11	The Yield Surface of The Deviatoric Plane	33
2.12	Mohr-Coulomb's failure criterion. Failure occurs when the Mohr-Coulomb's circle exceeds the failure envelope	34
2.13	Solidwork Software	39
3.1	Flow Chart for PSM I and PSM II	41
3.2	Process of FEA Analysis	44
3.3	The Illustration of Aluminium Hanger During Sample	45
3.4	Process in Static Structural Analysis.	47
3.5	Design Parameter in Front View of Aluminium Hanger	51
3.6	Design Parameter at Side View of Aluminium Hanger	52
4.1	New Analysis System was created for Static Structural (ANSYS)	55

4.2	Windows for attaching geometry from SolidWorks 2010	56
4.3	Engineering Data workspace	57
4.4	Length unit option before start DesignModeler workspace	58
4.5	Design Modeler workspace	59
4.6	Details view toolbox for current design	60
4.7	Meshing option in Mechanical application	61
4.8	Meshing result for current design analysis	62
4.9	Fixed Support on Current Design Analysis	64
4.10	Displacement setting for ABC Suspension analysis	65
4.11	Maximum value for Equivalent (von-Mises)	67
4.12	Safety Factor of Current Design Analysis	68
4.13	Safety Margin of Current Design Analysis	69
4.14	Stress Ratio of Current Design Analysis	70
4.15	Solution Information in Worksheet	71
5.1	Minimum Safety Factor for Current Design	73
5.2	Safety Factor versus Time (second) for Current Design	75
5.3	Equivalent Stress for Current Design	76
5.4	Equivalent Stress versus Time (second) for Current Design	78
5.5	Improvement Design 1 of ABC Suspension	79
5.6	Safety Factor for Improved Design 1	80
5.7	Safety Factor versus time (second) for Improvement Design 1	82
5.8	Equivalent Stress for Improvement Design 1	83
5.9	Equivalent Stress versus Time in Second for Improvement Design 1	84
5.10	Improvement design 2 of ABC Suspension	85
5.11	Safety Factor for Improvement Design 2	86
5.12	Safety Factor versus Time (Second) for Improvement Design 2	88
5.13	Equivalent Stress for Improvement Design 2	89
5.14	Equivalent Stress versus Time in Second for Improvement Design 2	91
5.15	Improvement design 3 of ABC Suspension	92
5.16	Safety Factor for Improvement Design 3	93
5.17	Safety Factor versus Time (Second) for Improvement Design	95

5.18	Equivalent Stress for Improvement Design 3	96
5.19	Equivalent Stress versus Time in Second for Improvement Design 3	98
5.20	Improvement design 4 of ABC Suspension	99
5.21	Safety Factor for Improvement Design 4	100
5.22	Safety Factor versus Time (Second) for Improvement Design 4	102
5.23	Equivalent Stress for Improvement Design 4	103
5.24	Equivalent Stress versus Time in Second for Improvement Design 4	105
5.25	Minimum Safety Factor for Current Design	110
5.26	Safety Factor versus Time (second) for Current Design	112
5.27	Equivalent Stress for Current Design	113
5.28	Equivalent Stress versus Time (second) for Current Design	115
5.29	Improvement Design 1 for backbone of ABC Suspension	116
5.30	Safety Factor for Improved Design	117
5.31	Safety Factor versus time (second) for Improvement Design 1	119
5.32	Equivalent Stress for Improvement Design 1	120
5.33	Equivalent Stress versus Time in Second for Improvement Design 1	122
5.34	Improvement design 2 of ABC Suspension	123
5.35	Safety Factor for Improvement Design 2	124
5.36	Safety Factor versus Time (Second) for Improvement Design 2	126
5.37	Equivalent Stress for Improvement Design 2	127
5.38	Equivalent Stress versus Time in Second for Improvement Design 2	128
5.39	Improvement design 3 of ABC Suspension	130
5.40	Safety Factor for Improvement Design 3	131
5.41	Safety Factor versus Time (Second) for Improvement Design	133
5.42	Equivalent Stress for Improvement Design 3	134
5.43	Stress versus Time in Second for Improvement Design 3	136
5.44	Improvement Design 4 for ABC Suspension	137
5.45	Safety Factor for Improvement Design 4	137
5.46	Safety Factor versus Time (Second) for Improvement Design 4	139
5.47	Equivalent Stress for Improvement Design 4	140
5.48	Safety Factor versus Time (Second) for Improvement Design 4	141

LIST OF ABBREVIATIONS

JBSB	-	Jati Beringin Sdn.Bhd.
TNB	-	Tenaga Nasional Berhad
TMB	-	Telekom Malaysia Berhad
FEA	-	Finite Element Analysis
2D	-	Two Dimensional
3D	-	Third Dimensional
AISI	-	American Iron and Steel Institute
UTS	-	Ultimate Tensile Strength
ABC	-	Aerial Bundle Cable
HV	-	High Voltage
PSM 1	-	“Projek Sarjana Muda 1”
PSM 2	-	“Projek Sarjana Muda 2”
HPDC	-	High Pressure Die Casting
PMS	-	Permanent Mold Modeling
KG	-	Kilogram
KN	-	Kilo Newton
M/S	-	Meter/Second
SPH	-	Smooth Particle Hydrodynamic
ALCOA	-	Aluminium Company of America
UTS	-	Ultimate Tensile Strength
YS	-	Yield Strength
EF	-	Elongation Factor
CAD	-	Computer Added Design
CSG	-	Constructive Solid Geometry
GUI	-	Graphical User Interface

ABSTRAK

Kesukaran kecacatan pada struktur produk boleh disebabkan oleh gabungan faktor-faktor yang banyak. Kaedah yang biasa digunakan dalam menganalisis reka bentuk penyangkut alumina adalah dengan menggunakan kaedah unsur terhingga. Reka bentuk penyangkut alumina sedia ada yang dicadangkan oleh syarikat amat sesuai digunakan untuk produk ABC Suspension, Voltan Tinggi. Proses yang terlibat dalam penyangkut alumina mempunyai tekanan tinggi sehingga menyebabkan kegagalan struktur yang pada penyangkut alumina. Tujuan kajian ini adalah untuk mewujudkan reka bentuk yang baru dan menentukan sama ada nilai faktor keselamatan adalah lebih besar daripada yang boleh didapati untuk memegang dan genggaman dawai keluli tergalvani standard kuat. Dengan menggunakan Analisis Struktur Statik (ANSYS), hasil daripada analisis bagi reka bentuk baru telah dibandingkan dengan reka bentuk sedia ada mengikut kepada nilai pemalar faktor keselamatan. Dari hasil analisis tersebut, nilai minimum faktor keselamatan yang diperolehi adalah tinggi dan melebihi daipada 1, ianya memberikan kekangan yang lengkap untuk penyangkut alumina. Secara ringkasnya, reka bentuk baru untuk penyangkut alumina memberi hasil pegangan yang terbaik dan menggenggam ABC Suspension bervoltan tinggi dengan kuat berbanding dengan reka bentuk sedia ada.

ABSTRACT

Defects in product structure are caused by a combination of several factors. The most common method used to analyze the current design of aluminium hanger is using finite element method. The current design of aluminium hanger is proposed by the company that is very suitable and applicable for High Voltage ABC Suspension. The process involved in the aluminium hanger is High Pressure Die Casting (HPDC) too much application for the cause of structural failure is unnecessary of aluminium hanger. The aims of this research is to create a new improved design of aluminium hanger and determine whether the value of the safety factor is larger than the existing and will hold and grip the galvanized standard messenger steel wire strongly. By using Static Structural Analysis (ANSYS), the result of the finite-element analysis for new improved design is compared with current design analysis according to the minimum value of the safety factor. From the result, minimum safety factor which is greater than 1 is chosen as an improved design for aluminium hanger. Consequently, new improved design aluminium hanger presents the best holding and gripping for High Voltage Suspension compared to the current design.