DESIGN AND FABRICATION OF ECONOMIC PATIENT BED ATTACHMENT

MUHAMMAD NAIM BIN ISMAIL

UNIVERSITI TEKNIKAL MALAYSIA MELAKA



SUPERVISOR DECLARATION

"I hereby declare that I have read this thesis and in my opinion this report is sufficcient in term of scope and quality for the award of the degree of Bachelor of Mechanical Engineering (Design and Innovation)."

~.		
Signature	•	
Digitature	•	

Author : DR. ABD RAHMAN DULLAH

Date : JUNE 2015

DESIGN AND FABRICATION OF ECONOMIC PATIENT BED ATTACHMENT

MUHAMMAD NAIM BIN ISMAIL

This report is submitted in fulfillment of the requirements for the award of Bachelor of Mechanical Engineering (Design & Innovation)

Faculty of Mechanical Engineering

Universiti Teknikal Malaysia Melaka

JUNE 2015

DECLARATION

"I hereby declare that the work in this thesis is my own research except for summaries and quotations which have been duly acknowledged."

Author : MUHAMMAD NAIM BIN ISMAIL

Date : JUNE 2015

DEDICATION

To my beloved parents

ACKNOWLEDGEMENT

I would like to express my deepest appreciation to all those who provided me the possibility to complete this report. A special gratitude I give to my final year project supervisor, Dr. Abd Rahman Dullah whose contribution in simulating suggestions and encouragement helped me to coordinate my project especially in writing this report.

Furthermore, I would like to thank my family for their continuous support and motivation during this entire period of completing this report. They played a vital role in motivating me and supporting me emotionally and financially.

Next, I would love to say a million thanks to my classmates who were always there to give me advice and guidance in providing me all the necessary information regarding this report.

Last but not least, I would like to acknowledge with much appreciation the crucial role of my housemates which were by my side during all those sleepless night and thanks for understanding me during all this stressful time.

ABSTRACT

Home health care is important for patients that being discharged from the hospital. The position of the patient is one of the aspects that need to be considered during the home health care. The position of the patient is based on how he or she lying on the bed. Hospital bed is needed during the home health care for recovery process of the patient but the price of the hospital bed is expensive. The hospital bed cannot be afforded by poor or average family. In order to solve this problem, economic patient bed attachment is going to be developed. This economic patient bed attachment can be attached on the standard single bed, so it is means that the patient does not need to buy the whole hospital bed. The function of the economic patient bed attachment is to give the comfortable position to the patient that is helpful in recovery process of the patient. Besides that, the angle of the economic patient bed attachment can be adjusted. In order to redesign the economic patient bed attachment, there are several characteristics that need to be considered such as cost, strength, safety, weight of the product and lifetime of the product. Other than that, the analysis on the economic patient bed is carried out using SOLIDWORK software to make sure that the design is safe to use for the patient. Lastly, a lot of research will be carried out in order to make sure that the economic patient bed attachment will be low in cost but high in safety factor.

ABSTRAK

Penjagaan lanjutan dirumah adalah penting bagi pesakit-pesakit yang telah keluar dari hospital. Semasa penjagaan lanjutan di rumah dilakukan, posisi pesakit merupakan aspek yang perlu diambil kira. Posisi pesakit adalah bergantung kepada cara mereka baring di atas katil. Semasa penjagaan lanjutan di rumah dilakukan, katil hospital diperlukan tetapi harganya adalah mahal. Katil hospital tidak mampu dimiliki oleh keluarga yang kurang berkemampuan dan miskin. Oleh yang demikian, bagi menyelesaikan masalah tersebut, penyandar katil yang ekonomik akan dibuat atau direka. Penyandar katil ini boleh diletakkan di katil bujang dan ini bermaksud pesakit tidak perlu membeli katil hospital. Fungsi utama penyandar katil ini ialah untuk memberi keselesaan posisi kepada pesakit yang mana posisi ini akan membantu dalam prosess pemulihan. Selain itu, penyandar katil ini juga boleh berubah-ubah sudut mengikut keselesaan pesakit. Di dalam membina atau merekabentuk penyandar katil ini, beberapa factor perlu diambil kira seperti kos, kekuatan, keselamatan, berat penyandar katil dan jangka hayat penyandar katil. Selain itu, analisis terhadap penyandar katil juga dijalankan menggunakan software SOLIDWORK untuk memastikan rekaan penyandar katil ini selamat digunakan oleh pesakit. Pelbagai kajian akan dijalankan dalam memastikan penyandar katil ini berharga murah tetapi mempunyai tahap keselamatan yang tinggi.

TABLE OF CONTENTS

CHAPTER	CON	TENT	PAGE
	DEC	LARATION	ii
	DED	ICATION	iii
	ACK	NOWLEDGEMENT	iv
	ABS	ГКАСТ	v
	ABS	ГКАК	vi vii
	TAB	LE OF CONTENTS	
	LIST	OF TABLES	xi
	LIST	OF FIGURES	xiii
	LIST	OF APPENDIX	xviii
CHAPTER 1	INTF	RODUCTION	1
	1.1	Introduction	1
	1.2	Background	1
	1.3	Problem Statement	2
	1.4	Objectives	3
	1.5	Scopes	3

CHAPTER 2	LITE	RATURE REVIEW	4
	2.1	Introduction	4
	2.2	Types of Bed and Dimension	4
	2.3	Types of Mattress	5
	2.4	Body Weight, Height and Selected Body	8
		Dimensions of Adult	
	2.5	Average Body Mass	14
	2.6	The Average Height of Males and Females in	15
		Various World	
	2.7	Positioning of Patient	16
	2.8	Mechanism	20
	2.9	Product Development Process	22
	2.10	Finite Element Analysis	24
	2.11	Theory	25
		2.11.1 Cosine Rule and Pythagoras Theorem	25
		2.11.2 Newton's Second Law	26
		2.11.3 Factor of Safety	26
CHAPTER 3	METI	HODOLOGY	27
	3.1	Introduction	27
	3.2	Methodology	28
	3.3	Flow Chart	29
	3.4	Gantt Chart	32
	3.5	House of Quality	34
CHAPTER 4	DESI	GN AND DEVELOPMENT	38
	4.1	Introduction	38
	4.2	Design and Development	39
	4.3	Morphological Chart	39
	4.4	Concept Design	42
		441 Concept 1	42

		4.4.2	Concept 2	43
		4.4.3	Concept 3	43
		4.4.4	Concept 4	44
		4.4.5	Concept 5	45
		4.4.6	Concept 6	45
	4.5	Final I	Design	46
	4.6	Materi	al Selection	47
	4.7	Detail	Design	50
		4.7.1	Clamp	50
		4.7.2	Back Rest	51
		4.7.3	Stand	51
		4.7.4	Middle Bar	52
		4.7.5	Long Bar	53
		4.7.6	Short Bar	53
		4.7.7	Economic Patient Bed Attachment	54
	4.8	Angle	Calculation	56
CHAPTER 5	RESU	JLT AND	O ANALYSIS	57
	5.1	Introdu	action	57
	5.2	Specif	ication of Economic Patient Bed	57
		Attach	ment	
	5.3	Parts A	Analysis	59
		5.3.1	Clamp	60
		5.3.2	Back Rest	63
		5.3.3	Stand	66
		5.3.4	Middle Bar	69
		5.3.5	Long Bar	72
		5.3.6	Short Bar	75
	5.4	Produc	et Analysis	78
		5.4.1	Angle of 35	78
		5.4.2	Angle of 65	81

CHAPTER 6	DISC	CUSSION AND CONCLUSION	84
	6.1	Discussion	84
	6.2	Conclusion	85
	REFE	ERENCES	86
	APPE	ENDIX A	89
	APPE	ENDIX B	91
	APPE	ENDIX C	92

LIST OF TABLES

NO.	TITLE	PAGE
2.1	Bed dimension	5
2.2	Average of weight by age and gender: United States, 1960-62	9
2.3	Average height by age and gender: United States, 1960-62	10
2.4	Average normal sitting height by age and gender: United States, 1960-62	12
2.5	Average erect sitting height by age and gender: United States, 1960-62	13
2.6	The average body mass according to region in 2005	14
2.7	The average height of males and females in various countries	15
3.1	Gantt chart 1	33

3.2	Gantt chart 2	34
4.1	Morphological chart of concept 1, concept 2 and concept 3	40
4.2	Morphological chart of concept 4, concept 5 and concept 6	41
5 1	Properties of ASTM A36 Steel	59

LIST OF FIGURES

NO.	TITLE	PAGE
2.1	Example of the open coil	6
2.2	Example of pocket spring mattress	6
2.3	Example of latex mattress	7
2.4	Example of memory foam mattress	8
2.5	Human body height	9
2.6	Normal sitting height position	11
2.7	Erect sitting height position	11
2.8	Supine position	16
2.9	Prone position	16
2.10	Trendelenburg position	17
2.11	Lithotomy position	17



2.12	Fowler's position	18
2.13	Jack knife position	18
2.14	Lateral decubitus position	19
2.15	Car seat recliner	20
2.16	Beach chair	21
2.17	Adjustable sofa that uses push back recliner mechanism	21
2.18	Triangle	25
2.19	Right angle triangle	26
3.1	Methodology of the project	28
3.2	Flow chart of the project	31
3.3	House of quality of the project	37
4.1	Concept 1	42
4.2	Concept 2	43
4.3	Concept 3	44
4.4	Concept 4	44
4.5	Concept 5	45
4.6	Concept 6	46
4.7	Final design (concept 4)	47
4.8	Graph of density against Young's modulus	48
4.9	Graph of cost against Young's modulus	48
4.10	Graph of cost against strength	49

4.11	Clamp	51
4.12	Back rest	51
4.13	Stand	52
4.14	Middle bar	52
4.15	Long bar	53
4.16	Short bar	54
4.17	Economic patient bed attachment	54
4.18	Bill of materials of economic patient bed attachment	55
5.1	Von Misses of clamp	60
5.2	Displacement of clamp	61
5.3	Strain of clamp	61
5.4	Factor of safety of clamp	62
5.5	Von Misses of back rest	63
5.6	Displacement of back rest	64
5.7	Strain of back rest	64
5.8	Factor of safety of back rest	65
5.9	Von Misses of stand	66
5.10	Displacement of stand	67
5.11	Strain of stand	67
5.12	Factor of safety of stand	68
5.13	Von Misses of middle bar	69

5.14	Displacement of middle bar	70
5.15	Strain of middle bar	70
5.16	Factor of safety of middle bar	71
5.17	Von Misses of long bar	72
5.18	Displacement of long bar	73
5.19	Strain of long bar	73
5.20	Factor of safety of long bar	74
5.21	Von Misses of short bar	75
5.22	Displacement of short bar	76
5.23	Strain of short bar	76
5.24	Factor of safety of short bar	77
5.25	Von Misses Stress of economic patient bed attachment at angle of 35	78
5.26	Total deformation of economic patient bed attachment at angle of 35	79
5.27	Normal elastic strain of economic patient bed attachment at angle of 35	80
5.28	Safety factor of economic patient bed attachment at angle of 35	80
5.29	Von Misses Stress of economic patient bed attachment at angle of 65	81
5.30	Total deformation of economic patient bed attachment at angle of 65	82



		xvii
5.31	Normal elastic strain of economic patient bed attachment at angle of 65	82
5.32	Safety factor of economic patient bed attachment at angle of 65	83

LIST OF APPENDIX

NO.	TITLE	PAGE
		00
A	Gantt Chart	89
В	Flow Chart	91
C	Technical drawing	92

CHAPTER 1

INTRODUCTION

1.1 INTRODUCTION

In this chapter, the background of the project is being explained. The problem statement of the project is being identified. Other than that, the objectives and the scopes of the project are briefly explained. This chapter was explained briefly in order to make people understand what this project all about.

1.2 BACKGROUND

Hospital bed or patient bed is designed for hospitalized patients and health care purpose. The hospital bed or patient bed consists of several features which are adjustable bed height, adjustable head elevator, adjustable feet elevator, adjustable side rails and buttons.

The function of the adjustable bed height is to increase or decrease the height of the bed according to patient's comfort. Besides, the adjustable head elevator is function to change the position of the head elevator from 0 degree angle up to 90 degree angle. By using this adjustable head elevator, patients do not need to put so much effort to change the position. Other than that, the adjustable feet elevator is function to increase and decrease the height of the feet elevator. Side rails are function to avoid the patient from fall from the bed. The buttons feature is function to move the adjustable bed height, adjustable head elevator and adjustable feet elevator automatically.

1.3 PROBLEM STATEMENT

The cost of the hospital bed or patient bed is expensive and it cannot be afforded by average and poor families while the standard single bed is not suitable for home health care because of its position that cannot be adjusted. Due to high cost of the hospital bed or patient bed, the standard single bed is going to be modified by attaching the portable economic patient bed attachment. By doing this modification, patients will undergo home health care process on the standard single bed without need to buy an expensive hospital bed or patient bed. The research will be carried out in order to ensure the safety and to reduce the cost.

1.4 OBJECTIVES

The main objective of this project is to redesign an economic patient bed attachment. Besides that, the objective is to analyse the structure of the economic patient bed attachment. Lastly, the objective of this project is to fabricate economic patient bed attachment.

1.5 SCOPES

Every project has their own scopes and this project also has its own scopes. There are a few scopes of this project. The scope of this project is to study the strength of the economic patient bed attachment by doing structural analysis by using SOLIDWORK or ANSYS software. Besides that, the scope of this project is to study on how to design high quality product. Other than that, study on the manufacturing process of the product to undergo fabrication process is also one of the scopes. Lastly, the scope is to study the mechanism of the economic patient bed attachment.